

# **SUZUKI**

## **GSF 1200 SK1 / K1**

### **SPARE PARTS CATALOGUE**

## PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI GSF1200K1, GSF1200SK1.

### INSTRUCTIONS FOR QUOTING THE CATALOGUE

#### 1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

#### 2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	P28	: Canada specification
LH	: Left hand side	P3	: Federal specification
RH	: Right hand side		
~100045	: Up to F.No.100045		
100046~	: From F.No.100046		
12 x 34 x 5.6	..... Figures in the description column		
	show the dimensions of parts.		
ID	OD	T(or W,L)	

#### 3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

#### 4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

#### 5. NOTE

- 5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.
- 5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.
- 5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.  
When assembling, use "SUZUKI SERVICE MANUAL".

#### 6. SERIAL FRAME NUMBER

GSF1200K1/SK1 : JS1GV77A 12100001~

COLOR CHART  
TABLEAU DES COULEURS

FOR PAINT INQUIRIES, PLEASE CALL COLOR-RITE (800) 736-7980

COLOR NO NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR	COLOR NO NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR
BH4	T15, W05	24G	LEGATO GOLD METALLIC
DL2	OAT, YC6	291	BLACK (SEMI-GLOSS)
DL3	YN9, YD8	33J	PEARL NOVELTY BLACK
DL4	OAT, 24G, 33J	35W	CHARCOAL GRAY METALLIC NO. 2
DL5	OAT, 24G, Y7H	5ES	OFF BLACK
DL6	OAT, 1ZZ, YC6	5PK	BLACK
DL7	YN7, ORN, YD8		
M2R	OAT, 33J		
M2S	OAT, Y7H		
T15	BLACK (LEATHER)		
W05	BLACK (LEATHER)		
YC6	CANDY VELVETY RED		
YD8	SONIC SILVER METALLIC		
YN7	HIRE LINE CHROME BLACK NO. 2		
YN9	LT50 BLUE GRADATION (TAPE)		
Y7H	DARK SPACE BLUE		
OAT	SILVER		
ORN	ASPHALT SILVER (TAPE)		
00B	MARBLE RIO ORANGE		
019	BLACK		
1ZZ	URBAN MIDIAM GRAY METALLIC		
13L	BRIGHT SILVER METALLIC		

MILLIMETER → INCH CONVERSION CHART  
TABLEAU DE CONVERSION DE MILLIMETRES → POUCES

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read  
Mode de lecture

	0	1	2	3	4
00	...	...	...	...	...
10	...	...	...	...	...
20	...	...	...	0.906	...
30	...	...	...	...	...

23 millimeters equal 0.906 inch  
23 millimètres égalent 0.906 pouce

Contents are subject to change without notice or obligation.

Les matières traitées sont susceptibles d'être modifiées sans préavis obligation de notre part.

**FIG.1**

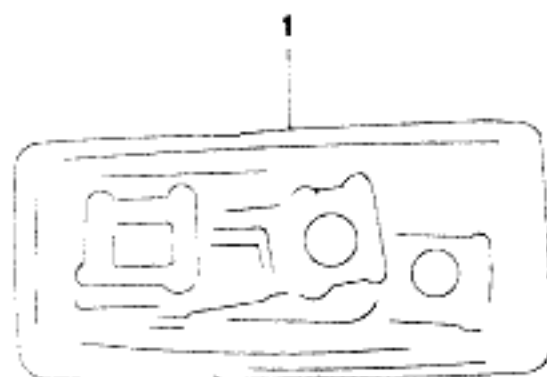
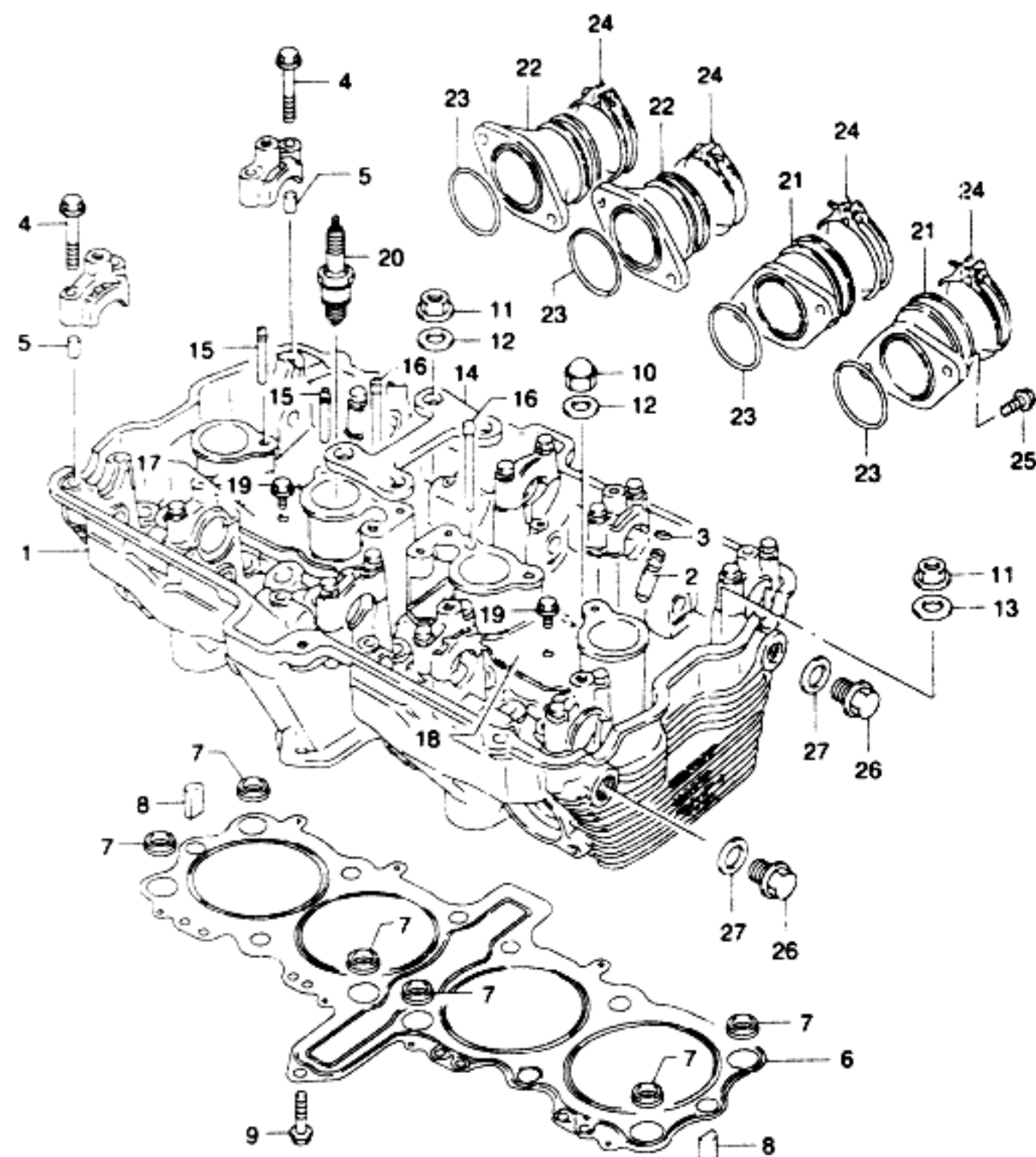


FIG 1 ( B- 2)

GASKET SET

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	11400-32890	GASKET SET	1	OPT
2	11141-32F00	GASKET, CYLINDER HEAD	1	NOT SHOWN
3	11143-32F00	O RING, HEAD GASKET	6	NOT SHOWN
4	11173-06B02	GASKET, CYLINDER HEAD COVER	1	NOT SHOWN
5	11177-17E00	GASKET, BREATHER COVER	1	NOT SHOWN
6	11178-27A01	GASKET, HEAD COVER NO 2	2	NOT SHOWN
7	11179-27A02	GASKET, HEAD COVER NO 3	2	NOT SHOWN
8	11241-32F00	GASKET, CYLINDER	1	NOT SHOWN
9	11482-27A20	GASKET, CYLINDER COVER	1	NOT SHOWN
10	11483-48B20	GASKET, CYLINDER GEAR COVER	1	NOT SHOWN
11	11489-27A20	GASKET, OIL PAN	1	NOT SHOWN
12	11491-27A30	GASKET, SIGNAL GENERATOR COVER	1	NOT SHOWN
13	12837-27A10	GASKET, TENSIONER ADJUSTER	1	NOT SHOWN
14	14181-18C00	GASKET, EXHAUST PIPE	4	NOT SHOWN
15	16491-27A01	O RING, OIL PUP	1	NOT SHOWN
16	16528-27A20	GASKET, OIL STRAINER PROTECTOR	1	NOT SHOWN
17	16529-27A01	GASKET, OIL OUTLET	1	NOT SHOWN
18	09101-11008	WASHER	8	NOT SHOWN
19	09280-42003	O RING	4	NOT SHOWN

**FIG.2**

**FIG 2 ( B- 4)**
**CYLINDER HEAD**

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	11100-27E60	HEAD ASSY, CYLINDER	1	
2	11116-06B70	GUIDE, VALVE	16	
3	09381-10004	SNAP RING	16	
4	09103-06026	BOLT (6X39)	20	
5	09206-08001	PIN (8X11)	20	
6	11141-32F00	GASKET	1	
7	11143-32F00	O RING	6	
8	09209-11007	PIN	2	
9	01550-06303	BOLT	1	
10	09159-10069	NUT	4	
11	08316-10103	NUT	8	
12	09168-10031	GASKET	8	
13	09160-10060	WASHER	4	
14	11138-40C10	PLATE, REINFORCEMENT	1	
15	11131-27A00	PIPE, OIL NO 1,2	4	
16	11133-27A00	PIPE, OIL NO 3	2	
17	11135-27A02	PLATE, OIL PIPE RH	1	
18	11136-27A02	PLATE, OIL PIPE LH	1	
19	01550-06123	BOLT	4	
20-1	09482-00389	SPARK PLUG (NGK,JR9B)	4	
20-2	09482-00391	SPARK PLUG (NGK,JR10B)	4	OPT
21	13101-32F00	PIPE, INTAKE LH	2	
22	13103-32F00	PIPE, INTAKE RH	2	
23	09280-42003	O RING (D 2 4, ID 41.7)	4	
24	09402-52208	CLAMP	4	
25	07120-06163	BOLT	8	
26	09248-14010	PLUG, CYLINDER HEAD	4	
27	09168-14002	GASKET	4	

**FIG.3**

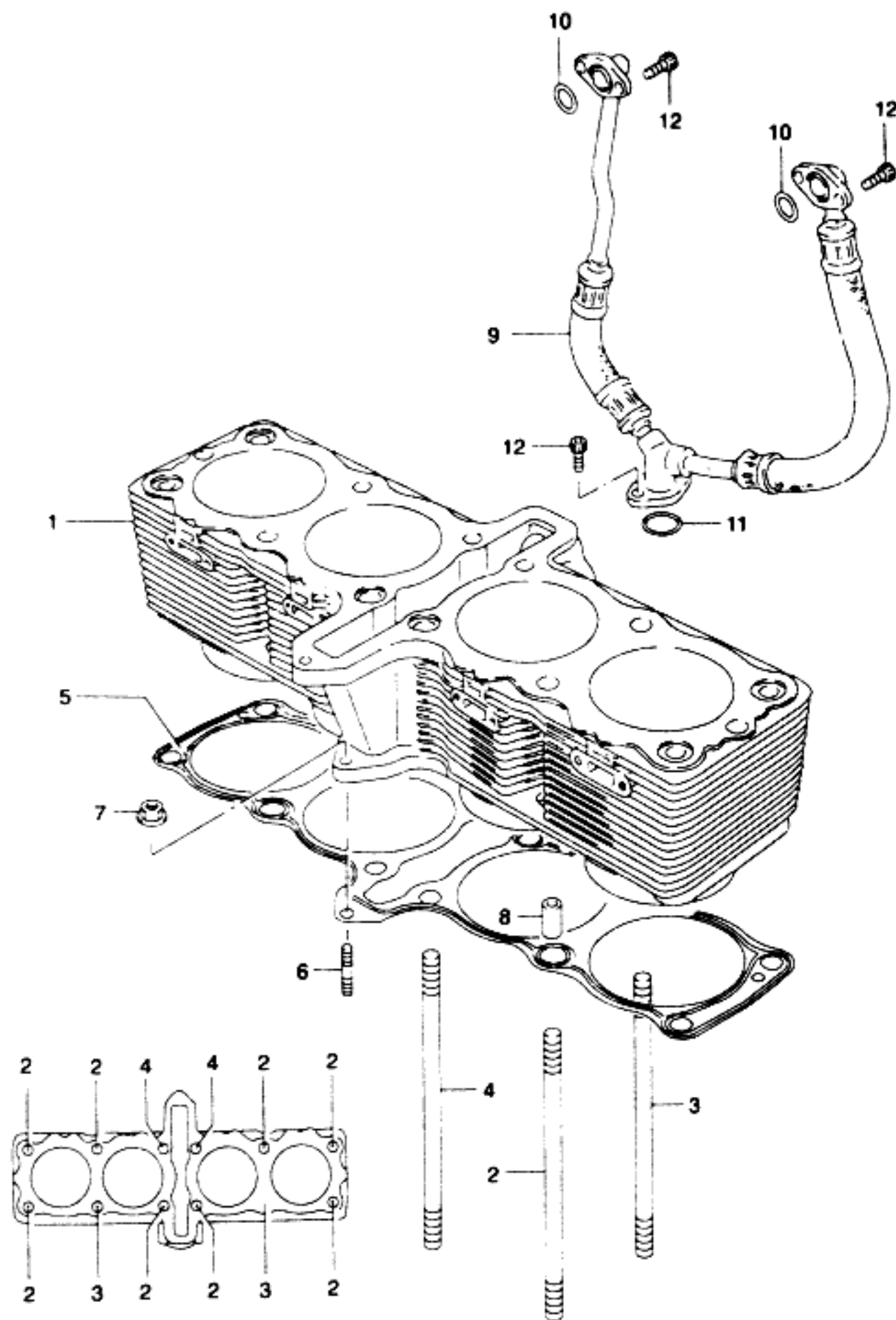
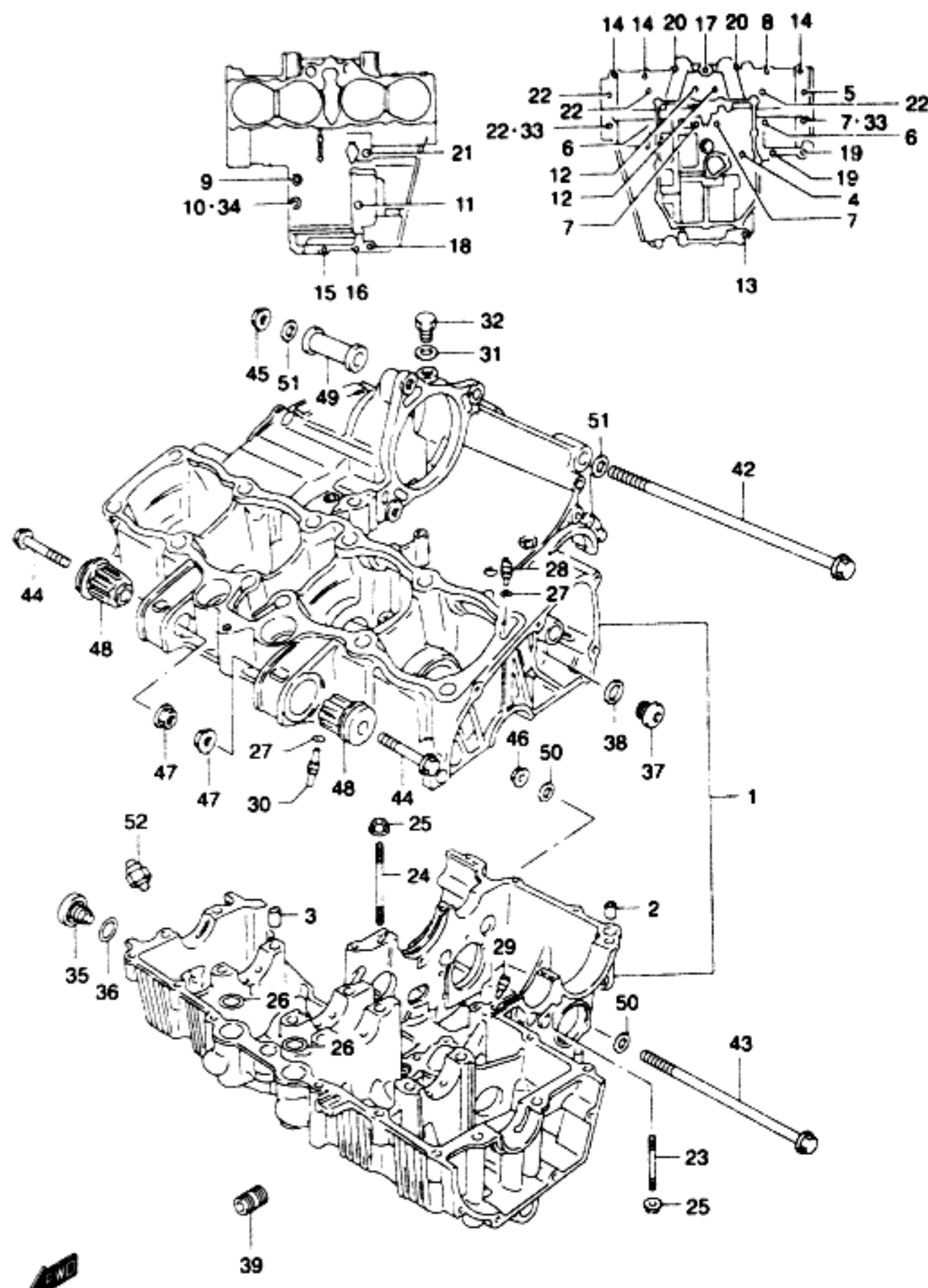


FIG.3 ( B-5)

CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	11210-27E11-0F0	CYLINDER	1	
2	09108-10081	STUD BOLT (10X164)	8	
3	09108-10099	STUD BOLT (10X157)	2	
4	09108-10108	STUD BOLT (10X168)	2	
5	11241-32F00	GASKET, CYLINDER	1	
6	09142-06203	STUD BOLT	1	
7	09316-10063	NUT	1	
8	09206-13017	PIN	2	
9	11328-48B04	HOSE, OIL HEAD COOLER	1	
10	09280-14011	O RING (D 2.5 ID 13.8)	2	
11	09280-15007	O RING (D 2.4 ID 15.8)	1	
12	07130-06163	BOLT	6	

# FIG.4



## FIG.4 ( B- 6)

### CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	11301-27830	CRANKCASE SET	1	* SEE NOTE
2	09206-13004	PIN (13X22)	2	
3	09206-11017	PIN (11X20)	2	
4	09103-06163	BOLT (6X105)	1	
5	09103-08097	BOLT (8X105)	1	
6	09103-08182	BOLT (8X125)	2	
7	09103-08098	BOLT (8X115)	3	
8	01550-06353	BOLT	1	
9	07130-06403	BOLT	1	
10	07120-06553	BOLT	1	
11	07130-06653	BOLT	1	
12	07130-08653	BOLT	2	
13	01550-08603	BOLT	1	
14	01550-06353	BOLT	3	
15	01550-06403	BOLT	1	
16	01550-06403	BOLT	1	
17	01550-06503	BOLT	1	
18	01550-06603	BOLT	1	
19	01550-06553	BOLT	2	
20	01550-06703	BOLT	2	
21	01550-06803	BOLT	1	
22	09103-08066	BOLT (8X95)	4	
23	01421-06408	STUD BOLT	1	
24	01421-06608	STUD BOLT	1	
25	08316-10063	NUT	2	
26	09280-21008	O RING (D:2.5, ID:21)	2	
27	09280-04004	O RING (D:1.2, ID:4)	6	
28	09493-14002	JET	2	
29	09493-24010	JET	2	
30	09493-26007	JET	4	

\*\*\*\*Engine Cases and Frames for this model must be ordered on the Frame/Engine Case Order Form (99024-EC003). If you have any questions regarding these procedures, please call your Parts Coordinator before placing your order.

FIG.4

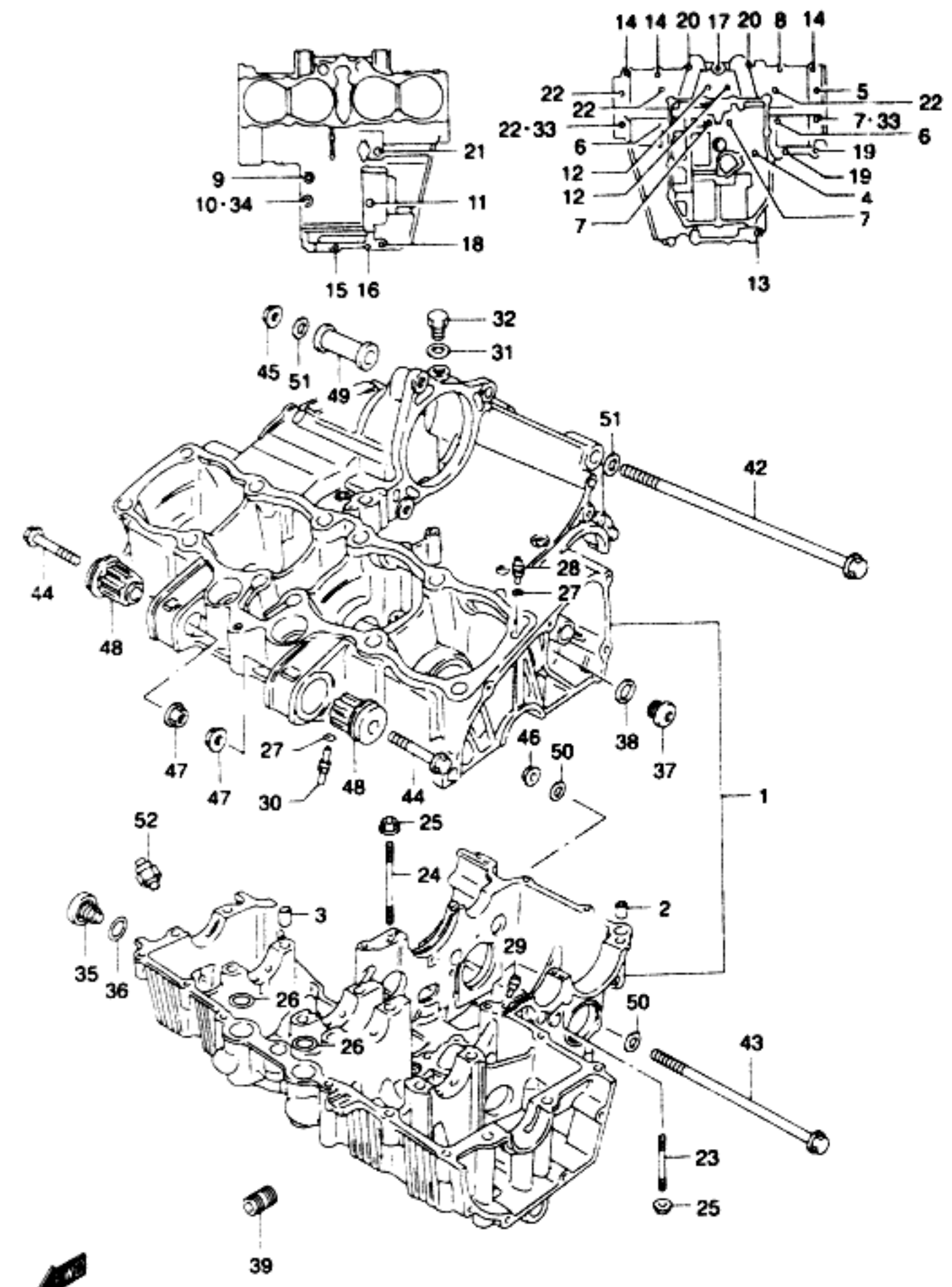


FIG 4 ( B- 7) CRANKCASE			QTY.	REMARKS
REF. NO.	PART NO.	DESCRIPTION		
31	09168-12002	GASKET	1	
32	09247-12103	PLUG	1	
33	09168-08021	GASKET	2	
34	09168-06018	GASKET	1	
35	09248-16003	PLUG	1	
36	09280-17002	O RING (D 24, ID 16.8)	1	
37	09248-14010	PLUG	1	
38	09163-14002	GASKET	1	
39	16591-06B00	UNION. OIL FILTER STAND	1	
40	12228-48B00-0E0	BEARING, CRANK THRUST (GREEN)	1	RH SEE ILLUSTRATION ON FIG 8(B-10)
41-1	12228-48B00-0A0	BEARING, CRANK THRUST (PINK)		SEE ILLUSTRATION ON FIG 8(B-10)
41-2				
41-3	12228-48B00-0C0	BEARING, CRANK THRUST (RED)	1	
41-4	12228-48B00-0D0	BEARING, CRANK THRUST (YELLOW)	1	
41-5	12228-48B00-0E0	BEARING, CRANK THRUST (GREEN)	1	
41-6	12228-48B00-0F0	BEARING, CRANK THRUST (BLUE)	1	
41-7	12228-48B00-0G0	BEARING, CRANK THRUST (ORANGE)	1	
41-8	12228-48B00-0H0	BEARING, CRANK THRUST (BLACK)	1	
42	09103-10136	BOLT (10X180)	1	
43	09100-12053	BOLT (12X140)	1	
44	09103-10289	BOLT	2	
45	09159-10058	NUT	1	
46	08319-31128	NUT	1	
47	08316-10103	NUT	2	
48	11681-06B00	BUSH, ENGINE MOUNT	2	
49	11610-20C00	SPACER, ENGINE MOUNT	1	
50	08322-01123	WASHER	2	
51	08322-01103	WASHER	2	
52	37820-33D10	SWITCH ASSY, OIL PRESSURE	1	



FIG.5

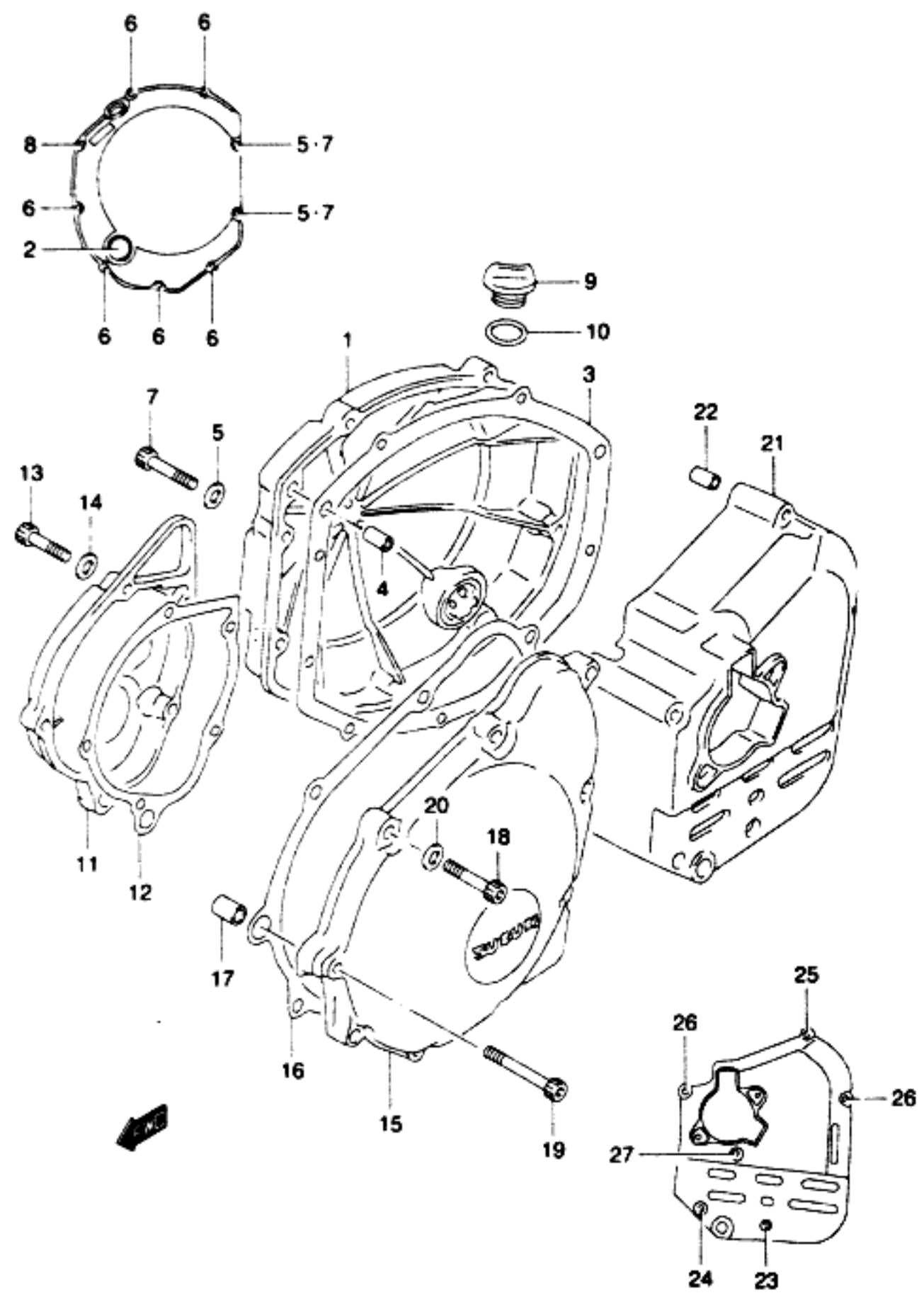
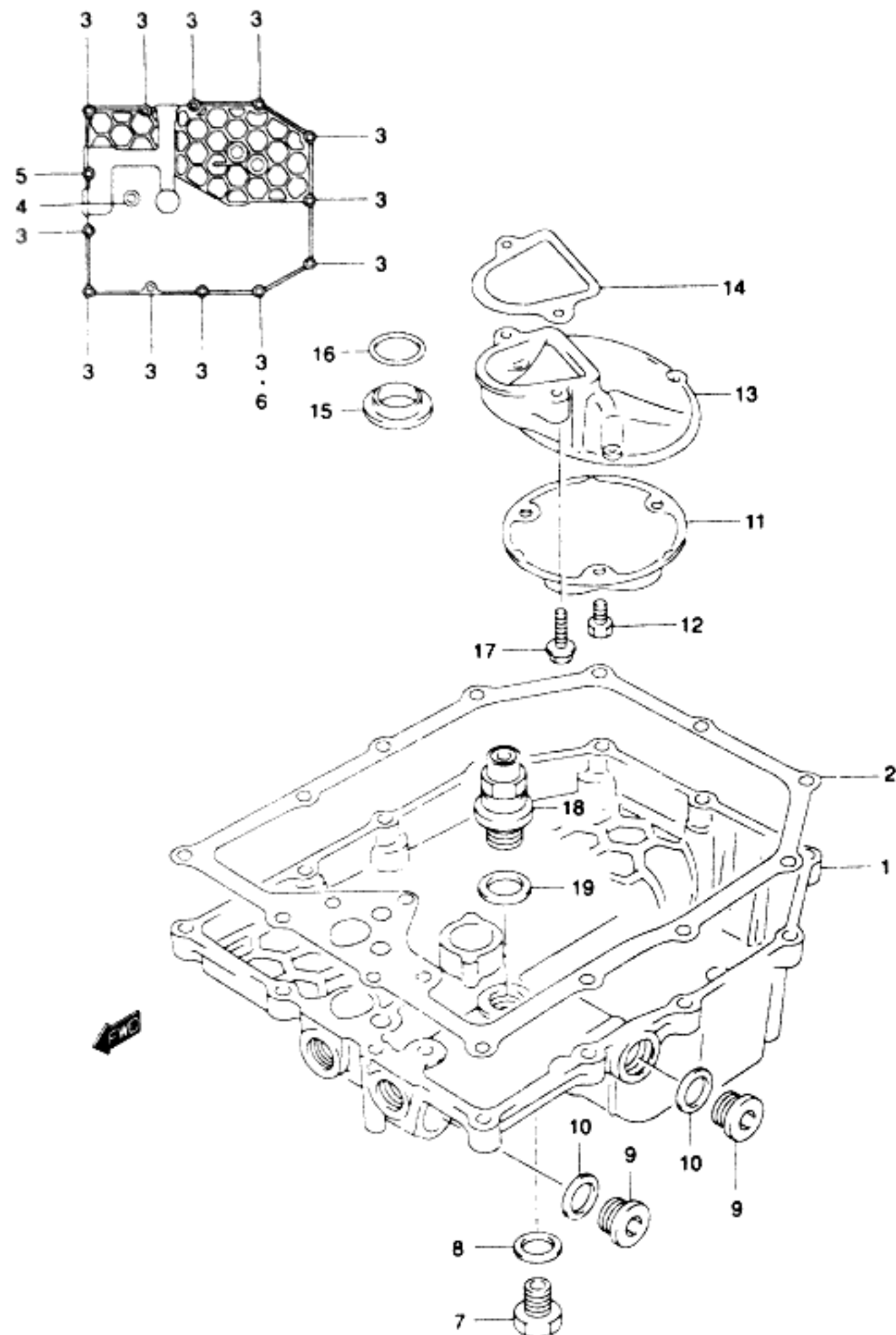
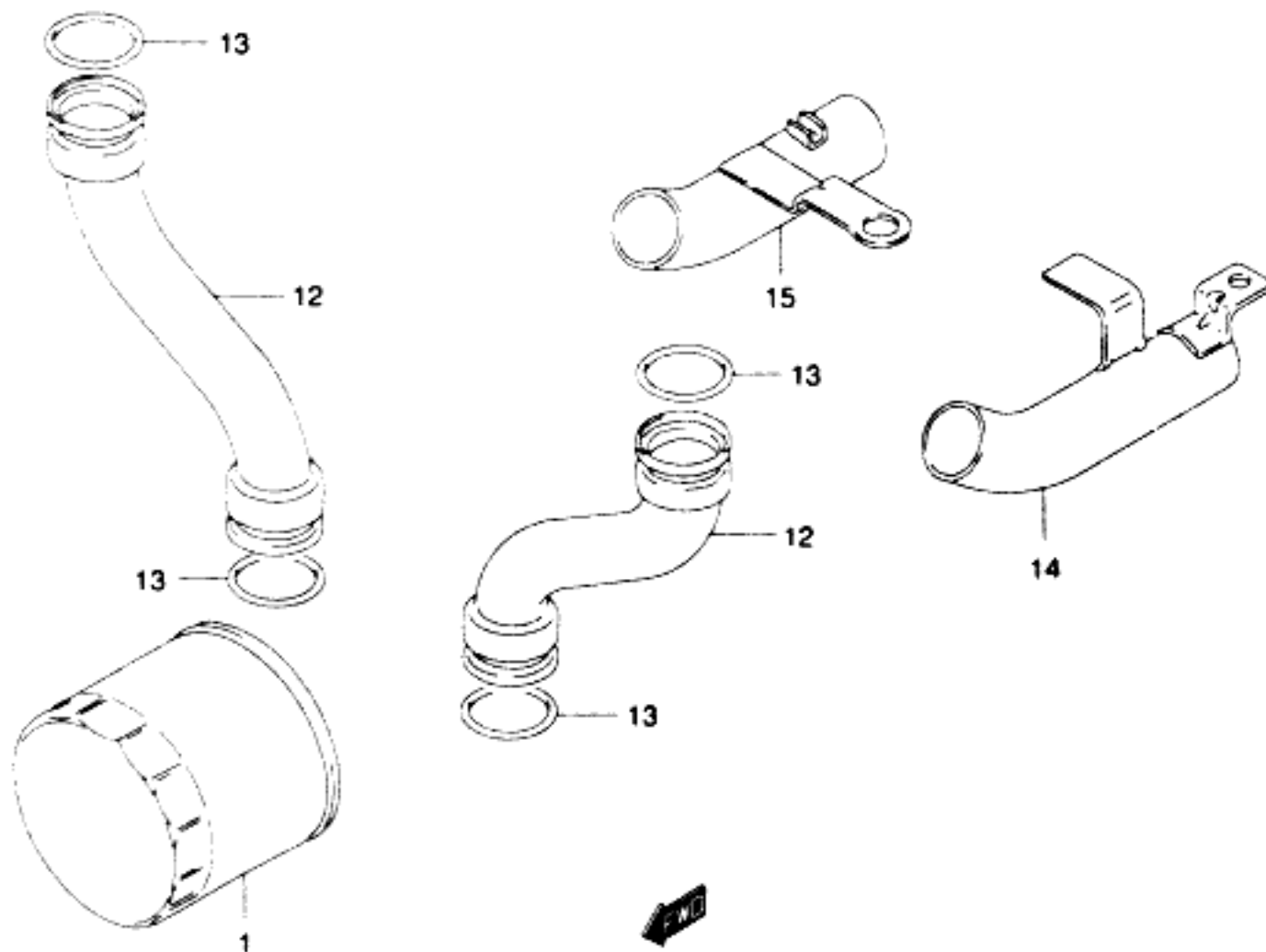


FIG.5 ( B- 8)			CRANKCASE COVER	
REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	11340-26E20	COVER, CLUTCH	1	
2	11971-33210	LENS, OIL LEVEL CHECK	1	
3	11482-27A20	GASKET	1	
4	04211-09189	PIN	2	
5	09168-06023	GASKET (5.8X13X1.2)	2	
6	07130-06253	BOLT	6	
7	07130-06303	BOLT	2	
8	07130-06353	BOLT	1	
9	09259-20008	PLUG	1	
10	09280-17003	O RING (D:3.1, ID:16.8)	1	
11	11381-26E21	COVER, SIGNAL GENERATOR	1	
12	11491-27A30	GASKET	1	
13	09106-06082	BOLT	5	
14	09168-06023	GASKET (5.8X13X1.2)	1	
15	11351-26E20	COVER, STARTER GEAR	1	
16	11483-48B20	GASKET	1	
17	09206-11017	PIN	1	
18	07130-06253	BOLT	8	
19	07130-06403	BOLT	1	
20	09168-06023	GASKET (5.8X13X1.2)	1	
21	11360-27E10	COVER, ENGINE SPROCKET	1	
22	04211-09129	PIN	2	
23	07130-06453	BOLT	1	
24	07130-06353	BOLT	1	
25	07130-06553	BOLT	1	
26	07130-06703	BOLT	2	
27	07130-06753	BOLT	1	

**FIG.6**

**FIG.6 ( B- 9)**
**OIL PAN**

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	11511-26E00	PAN, OIL	1	
2	11489-27A20	GASKET	1	
3	01550-06253	BOLT	12	
4	01550-06303	BOLT	1	
5	01550-06503	BOLT	1	
6	09168-06023	GASKET (5.8X13X1.2)	1	
7	09247-14002	PLUG, DRAIN	1	
8	09168-14002	GASKET	1	
9	09248-16012	PLUG, OIL GALLERY	2	
10	09168-16002	GASKET	2	
11	16520-09301	STRAINER, OIL	1	
12	01570-06123	BOLT	3	
13	16525-06B00	PROTECTOR, OIL STRAINER	1	
14	16528-27A20	GASKET, PROTECTOR	1	
15	16529-27A01	GASKET, OIL OUTLET	1	
16	09280-18009	O RING (D 3.2, ID 17.8)	1	
17	01550-06253	BOLT	2	
18	16440-17C01	VALVE ASSY, OIL RELIEF	1	
19	09168-16002	GASKET	1	

OIL PUMP



9 GSF1200, S E3/E28

FIG.8

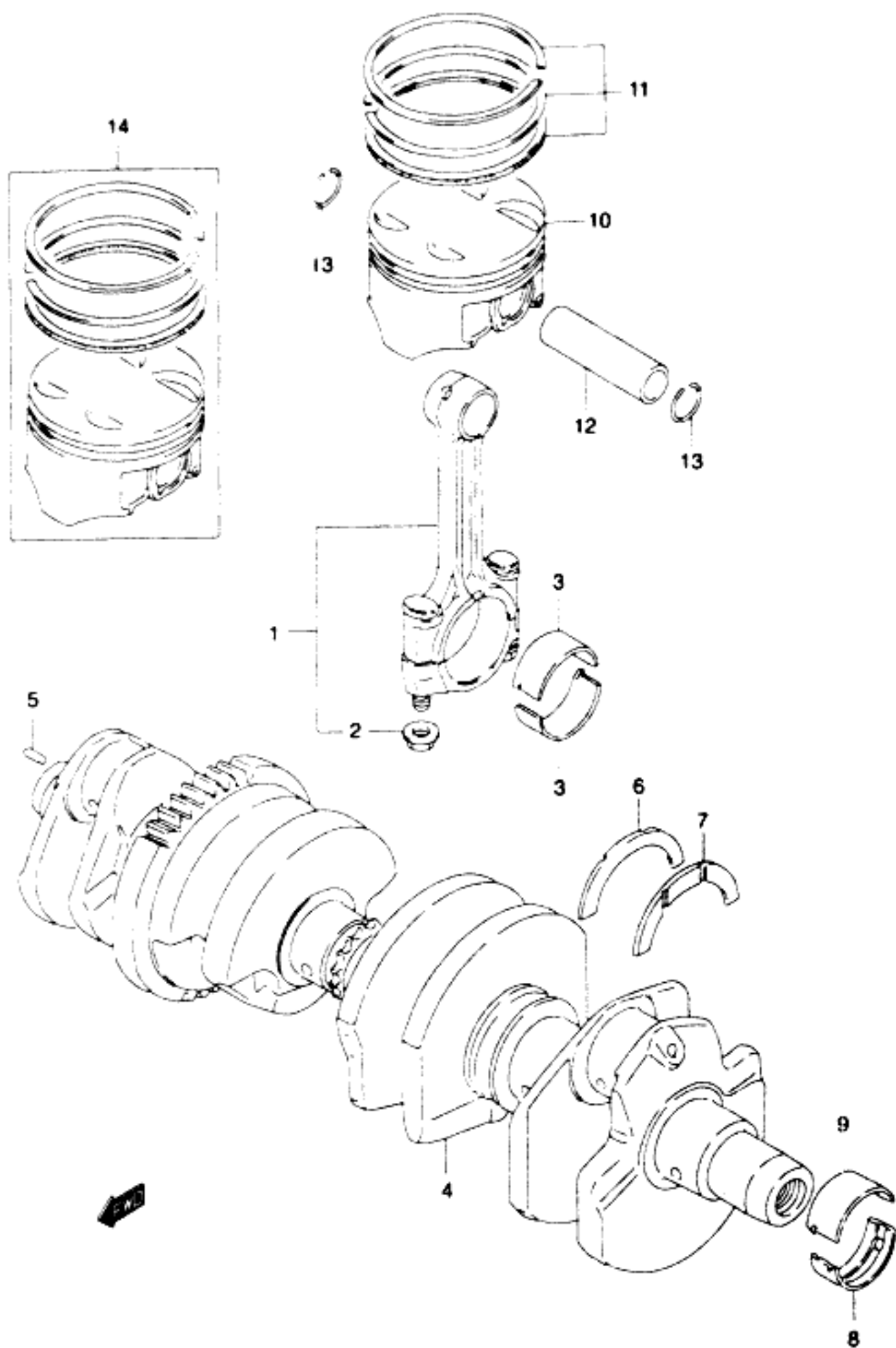


FIG 8 ( B-11) CRANKSHAFT

			QTY.		
REF. NO.	PART NO.	DESCRIPTION		REMARKS	
1	12160-40C03	ROD ASSY. CONNECTING	4		
2	09159-09001	NUT	8		
3-1	12164-46E01-0A0	BEARING	8	* SEE NOTE	
3-2	12164-46E01-0B0	BEARING	8	* SEE NOTE	
3-3	12164-46E01-0C0	BEARING	8	* SEE NOTE	
3-4	12164-46E01-0D0	BEARING	8	* SEE NOTE	
4	12000-27831	CRANKSHAFT SET	1		
5	04221-04089	PIN	1		
6	12228-48B00-0E0	BEARING, CRANK THRUST (GREEN)	1	RH	
7-1	12228-48B00-0A0	BEARING, CRANK THRUST (PINK)	1	LH	
7-2	12228-48B00-0B0	BEARING, CRANK THRUST (BROWN)	1	LH	
7-3	12228-48B00-0C0	BEARING, CRANK THRUST (RED)	1	LH	
7-4	12228-48B00-0D0	BEARING, CRANK THRUST (YELLOW)	1	LH	
7-5	12228-48B00-0E0	BEARING, CRANK THRUST (GREEN)	1	LH	
7-6	12228-48B00-0F0	BEARING, CRANK THRUST (BLUE)	1	LH	
7-7	12228-48B00-0G0	BEARING, CRANK THRUST (ORANGE)	1	LH	
7-8	12228-48B00-0H0	BEARING, CRANK THRUST (BLACK)	1	LH	
8-1	12229-06B00-0A0	BEARING, CRANKSHAFT (GREEN)	6	LOWER * SEE NOTE	
8-2	12229-06B00-0B0	BEARING, CRANKSHAFT (BLACK)	6	LOWER * SEE NOTE	
8-3	12229-06B00-0C0	BEARING, CRANKSHAFT (BROWN)	6	LOWER * SEE NOTE	
8-4	12229-06B00-0D0	BEARING, CRANKSHAFT (YELLOW)	6	LOWER * SEE NOTE	
9-1	12229-06B10-0A0	BEARING, CRANKSHAFT (GREEN)	6	UPPER * SEE NOTE	
9-2	12229-06B10-0B0	BEARING, CRANKSHAFT (BLACK)	6	UPPER * SEE NOTE	
9-3	12229-06B10-0C0	BEARING, CRANKSHAFT (BROWN)	6	UPPER * SEE NOTE	
9-4	12229-06B10-0D0	BEARING, CRANKSHAFT (YELLOW)	6	UPPER * SEE NOTE	
10	12111-27E02-0F0	PISTON	4		
11	12140-27E20	RING SET, PISTON	4		
12	12151-05A00	PIN, PISTON	4		
13	09381-20004	CIRCLIP	8		
14	12100-27E01-050	PISTON SET (OS 0.5)	4	OPT	

\* NOTE: THERE IS A BEARING KIT AVAILABLE FOR THIS MODEL  
PART NUMBER 99104-BRGKT-002  
REFER TO PARTS BULLETIN # 431-92-02 FOR EXPLANATION

**FIG.9**

FIG 9 ( B-12)

STARTER CLUTCH

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	12611-06B00	GEAR, STARTER ILDE (NT 12/53)	1	
2	09206-11014	PIN	1	
3	12600-27830	CLUTCH SET, STARTER	1	
4	09103-14005	BOLT (14X21)	1	

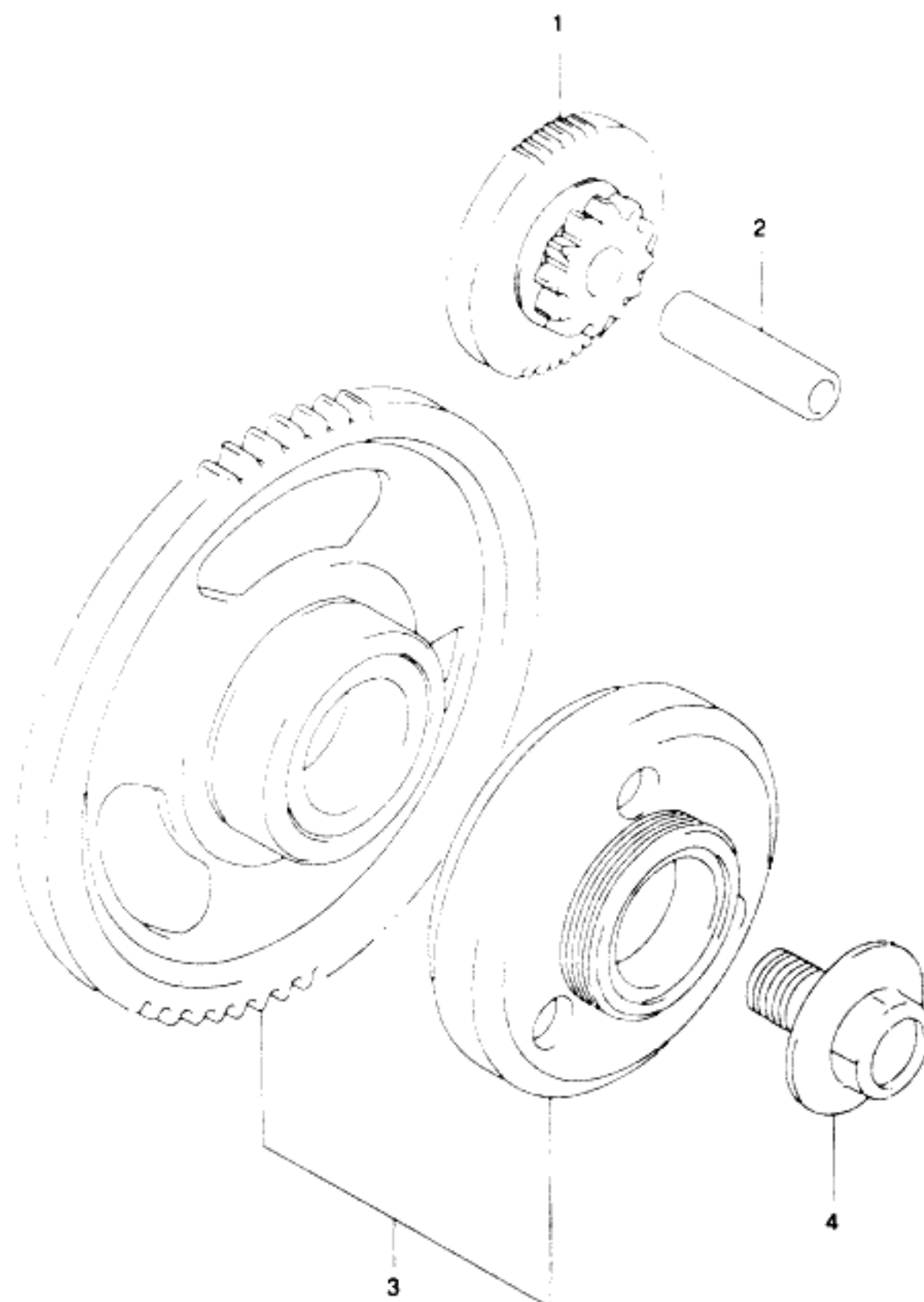


FIG.10

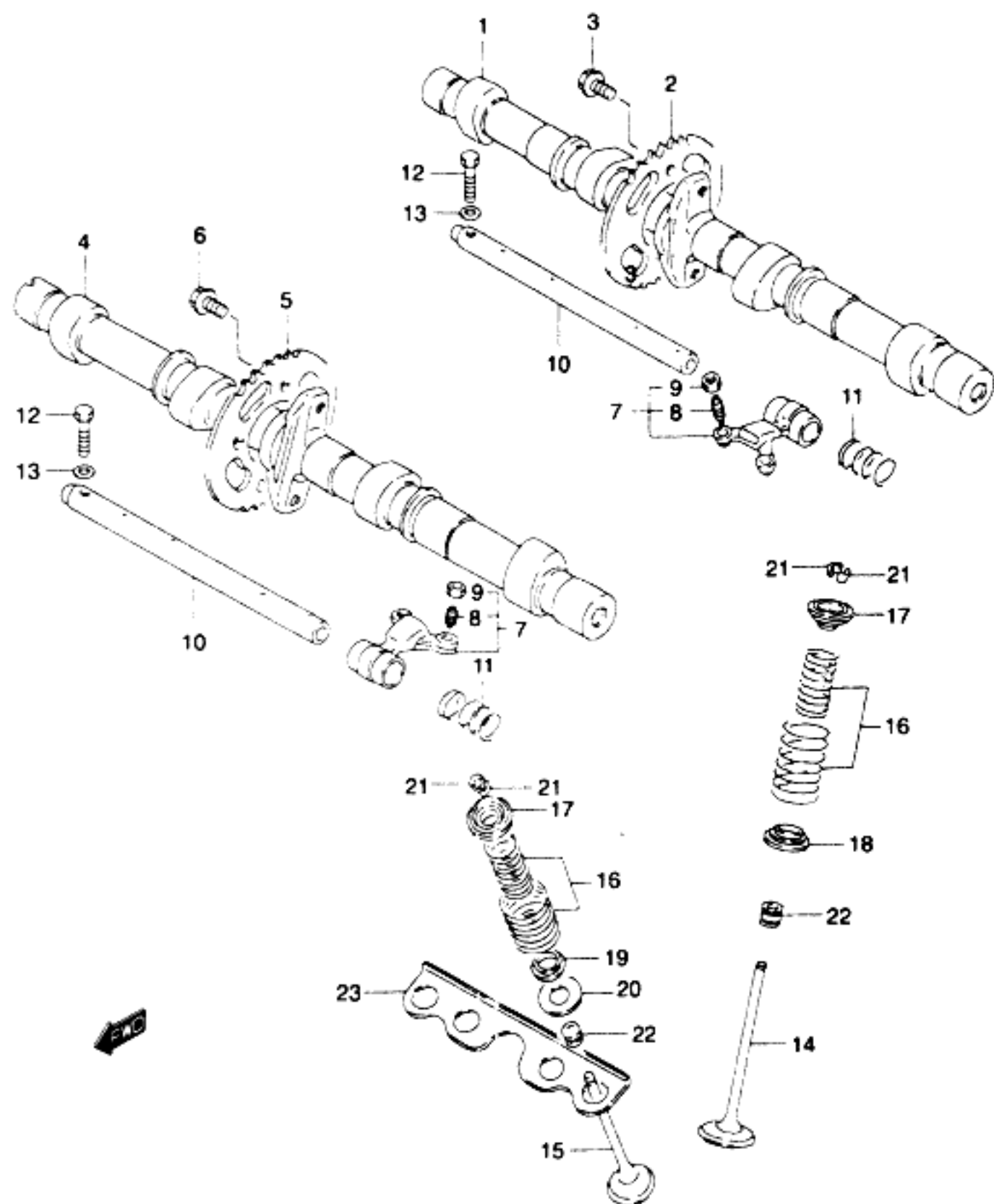


FIG 10 ( C- 2) CAM SHAFT / VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	12711-26D00	CAM SHAFT, INTAKE	1	
2	12741-26D00	SPROCKET	1	
3	09103-07001	BOLT (7X11)	2	
4	12721-26E20	CAM SHAFT, EXHAUST	1	
5	12741-26D00	SPROCKET	1	
6	09103-07001	BOLT (7X11)	2	
7	12840-27A01	ARM, ROCKER	8	
8	12842-49201	SCREW	16	
9	12843-27A00	NUT	16	
10	12861-27A00	SHAFT, ROCKER ARM	4	
11	09440-13014	SPRING	8	
12	09112-06004	BOLT	4	
13	08322-01063	WASHER	4	
14	12911-06B02	VALVE, INTAKE	8	
15	12912-06B00	VALVE, EXHAUST	8	
16	12920-06B00	SPRING SET	16	
17	12931-27A01	RETAINER	16	
18	12933-81400	SEAT	8	
19	12934-27A01	SEAT, EXHAUST INNER	8	
20	12935-27A00	SEAT, EXHAUST OUTER	8	
21	12932-27A00	COTTER, VALVE	32	
22	09289-05011	OIL SEAL (5X10X8 7)	16	
23	11137-27A02	PLATE	2	

REF. NO.

PART NO.

DESCRIPTION

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

12760-26D00

12771-26D00

12810-26D00

12814-34200

12782-05A01

02112-06103

12791-27A00

01550-06103

09168-06023

12830-46E10

12834-27A00

12832-27A00

12833-26D10

12837-27A10

07130-06253

CHAIN, CAM SHAFT DRIVE

GUIDE, CAM CHAIN NO 1

TENSIONER, CAM CHAIN

CUSHION

GUIDE, CAM CHAIN NO 2

SCREW

GUIDE, CAM CHAIN NO 3

BOLT

GASKET

ADJUSTER ASSY, TENSIONER

PLUG

GASKET

SPRING

GASKET

BOLT

1

1

1

2

1

2

1

1

1

1

1

1

1

1

2

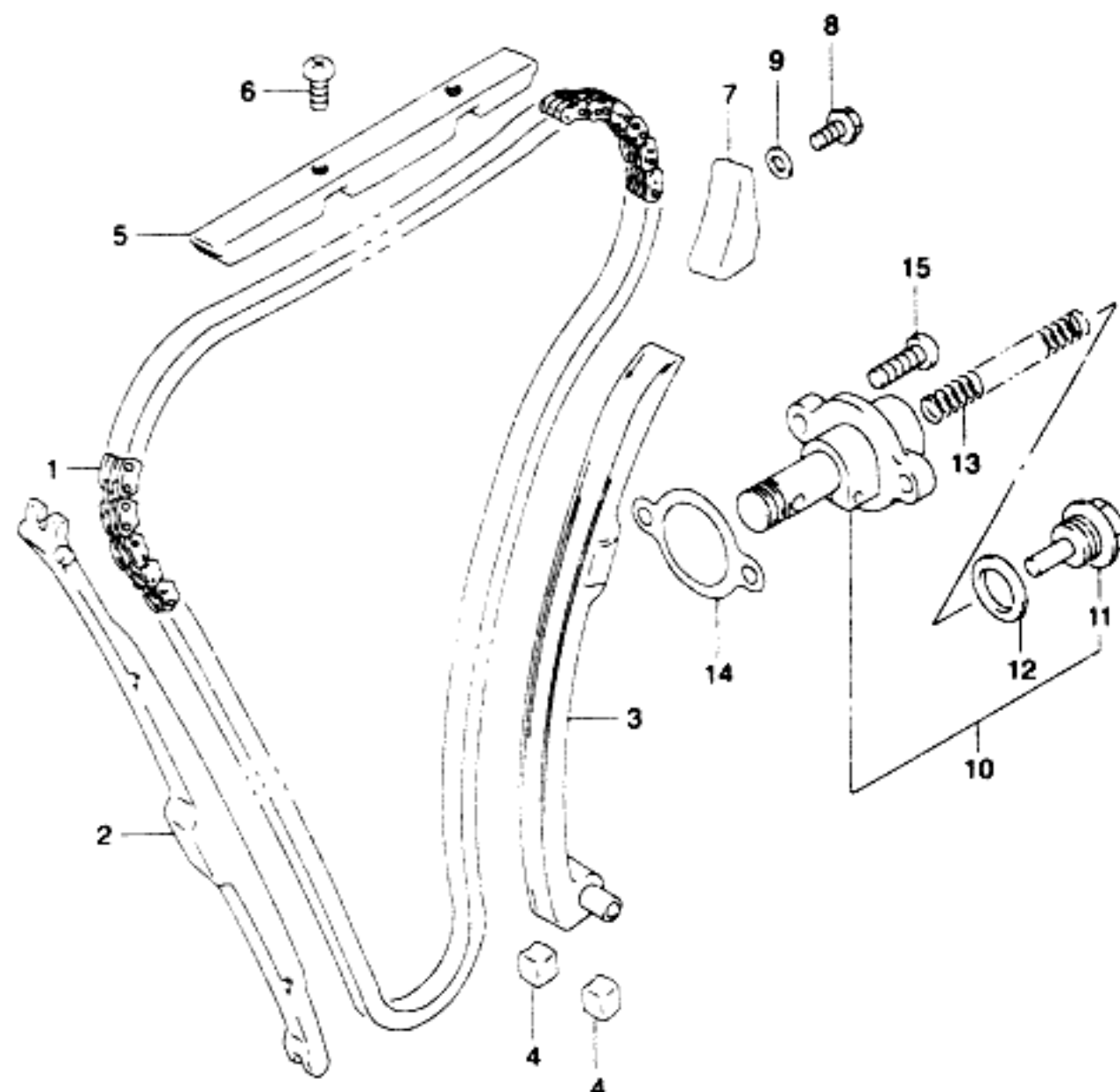


FIG.12

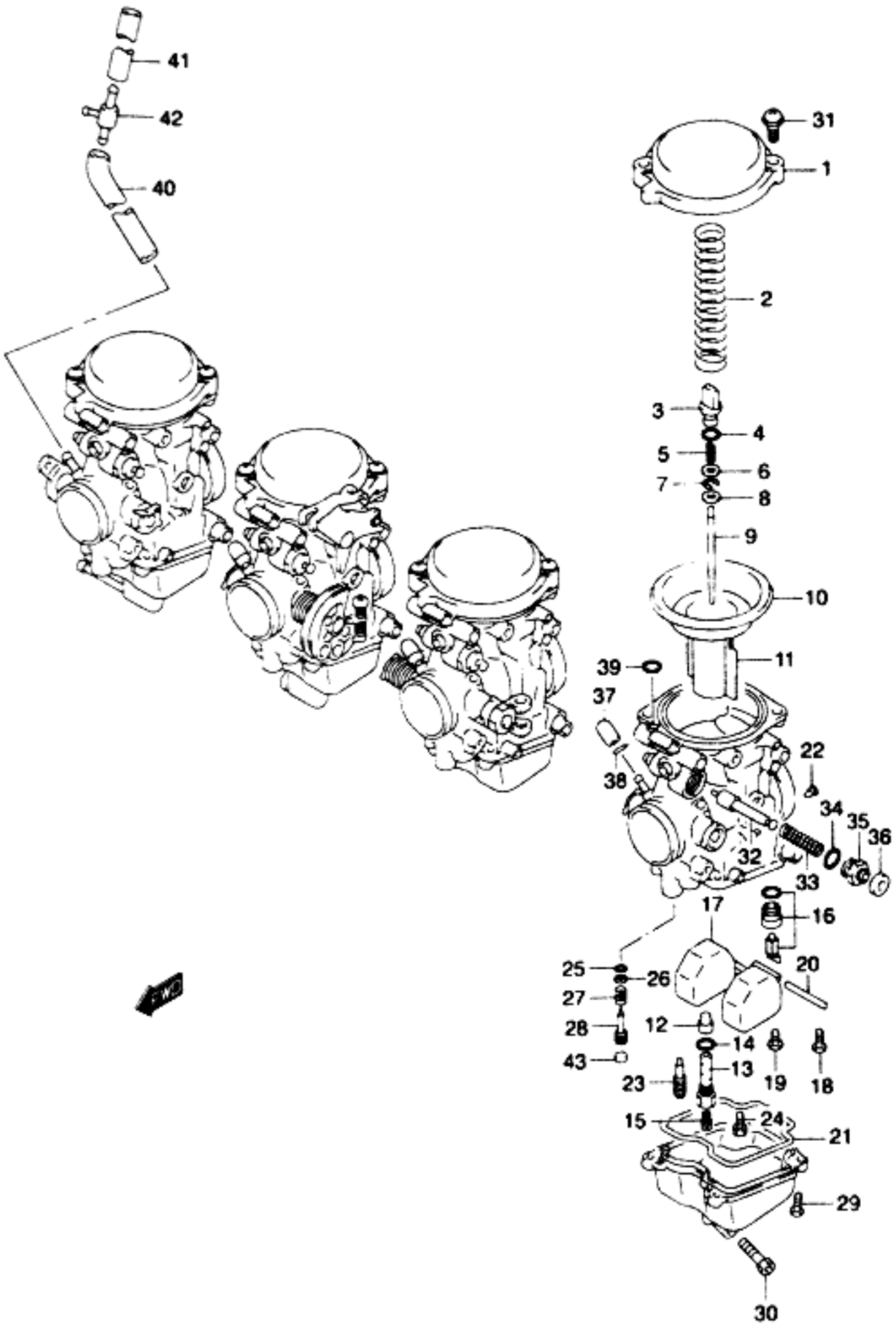


FIG.12 ( C- 4) CARBURETOR

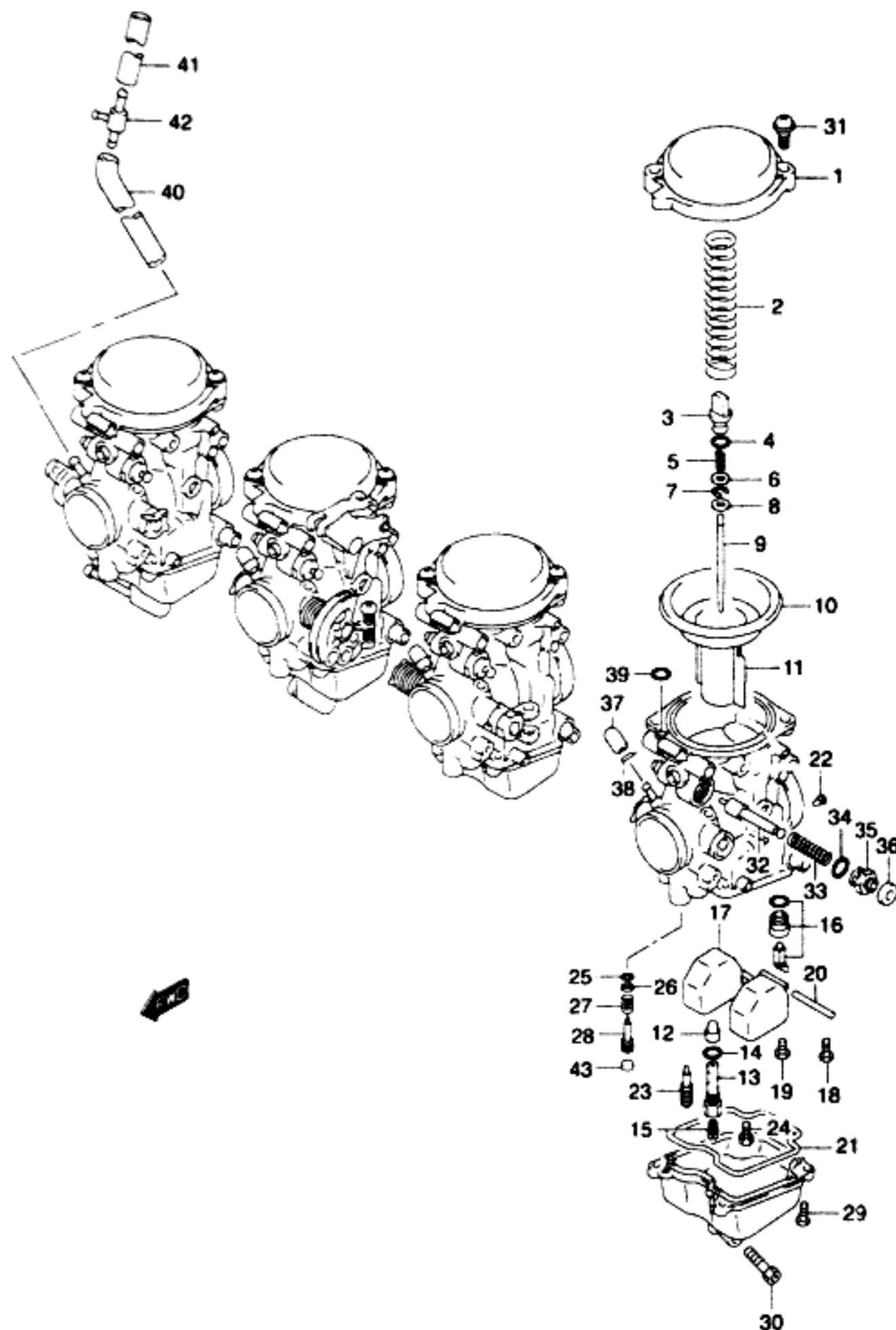
		QTY.		REMARKS
REF. NO.	PART NO.	DESCRIPTION		
	13201-32F10	CARBURETOR ASSY, LH		1 E3 E28
	13201-32F20	CARBURETOR ASSY, LH		1 E33
	13202-32F10	CARBURETOR ASSY, ML		1 E3 E28
	13202-32F20	CARBURETOR ASSY, ML		1 E33
	13203-32F10	CARBURETOR ASSY, MR		1 E3 E28
	13203-32F20	CARBURETOR ASSY, MR		1 E33
	13204-32F10	CARBURETOR ASSY, RH		1 E3 E28
	13204-32F20	CARBURETOR ASSY, RH		1 E33
1	13502-08F00	DIAOGRAGN COVER		4
2	13573-33E00	SPRING		4
3	13418-33E00	HOLDER		4
4	09280-05004	O RING (D.19 ID 4.8)		4
5	13481-33E00	SPRING		4
6	13382-19E00	WASHER		4
7	13394-17E60	E RING, MULTI PULL JET NOZZLE		4
8	13387-44030	RING		4
9	13383-32F10	NEEDLE, JET		4 5C71-1
10	13507-17C01	DIAPHRAGM		4
11	13501-08F00	VALVE, PISTON		4
12	09494-00921	JET, NEEDLE (P-OM)		4
13	13385-08F00	HOLDER, JET		4
14	13246-43010	O RING		4
15	09491-20019	JET, MAIN (100)		4
16	13370-08F50	VALVE ASSY, NEEDLE		4
17	13250-04F00	FLOAT ASSY		4
18	02112-04083	SCREW		4
19	13602-05A10	SCREW		4
20	13254-01010	PIN, FLOAT		4



**FIG.12**

FIG 12 ( C-5)

CARBURETOR

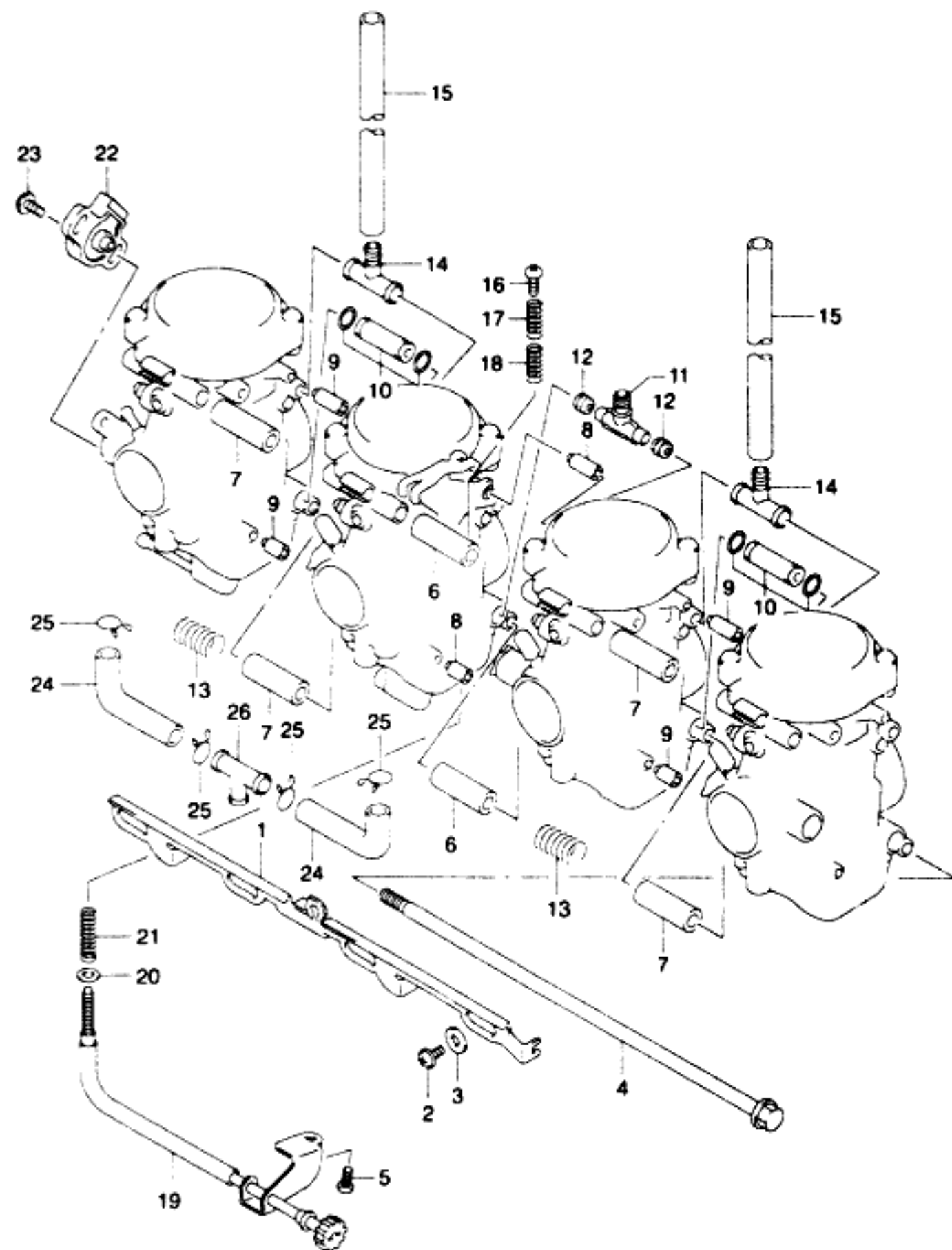


REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
21	13258-04F00	GASKET	4	
22	09493-34004	JET, PILOT AIR (1.7)	4	
23	09492-15017	JET, PILOT (15)	4	
24	09491-60010	JET, MAIN (60)	4	
25	13295-29900	O RING	4	
26	13291-29900	WASHER	4	
27	13268-48700	SPRING	4	
28	13279-19F10	ADJUSTER	4	3.0
29	02112-04107	SCREW	16	
30	13247-02340	SCREW, DRAIN	4	
31	13247-33E00	SCREW	8	
32	13411-05300	PLUNGER	4	
33	13417-26D00	SPRING	4	
34	13278-47090	O RING	4	
35	13418-44080	GUIDE SCREW	4	
36	13682-31210	CAP, STARTER VALVE	4	
37	13274-84000	CAP	3	LH, ML, MR
38	09401-06101	CLIP	3	LH, ML, MR
39	13295-33010	O RING	4	
40	09352-50903-600	HOSE (5X9X600)	1	L 600 175
41	13683-32F00	HOSE, BOOST (4X8)	1	
42	13685-48B00	NIPPLE	1	
43	13281-05A00	PLUG	4	

**FIG.13**

FIG 13 ( C- 6)

CARBURETOR FITTING



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	13413-19E00	LEVER	1	
2	13602-04F00	SCREW	3	
3	13557-33E00	PACKING	3	
4	13612-33E00	BOLT	2	
5	02112-05087	SCREW	1	
6	13685-19E20	PIPE	2	
7	13685-34E00	PIPE	4	
8	13685-19E00	ROD	2	
9	13685-19E30	ROD	4	
10	13685-08F00	PIPE	2	
11	13685-32F00	NIPPLE	1	
12	13673-44B00	SEAL	2	
13	13573-06C10	SPRING	2	
14	13683-01DB0	HOSE	2	
15	13683-40C10	HOSE (7X10 2X350)	2	
16	13267-44B00	SCREW	3	
17	13271-44B00	SPRING	3	
18	13268-96111	SPRING	3	
19	13267-32F00	ADJUST SCREW ASSY	1	
20	13432-32F00	WASHER	1	
21	13268-32F00	SPRING	1	
22	13550-13D60	SENSOR ASSY. THROTTLE	1	
23	13605-20C00	SCREW. SENSOR	2	
24	13684-48B10	HOSE	4	E33
25	09401-10410	CLIP	8	E33
26	13685-48B00	NIPPLE	2	E33

# FIG.14

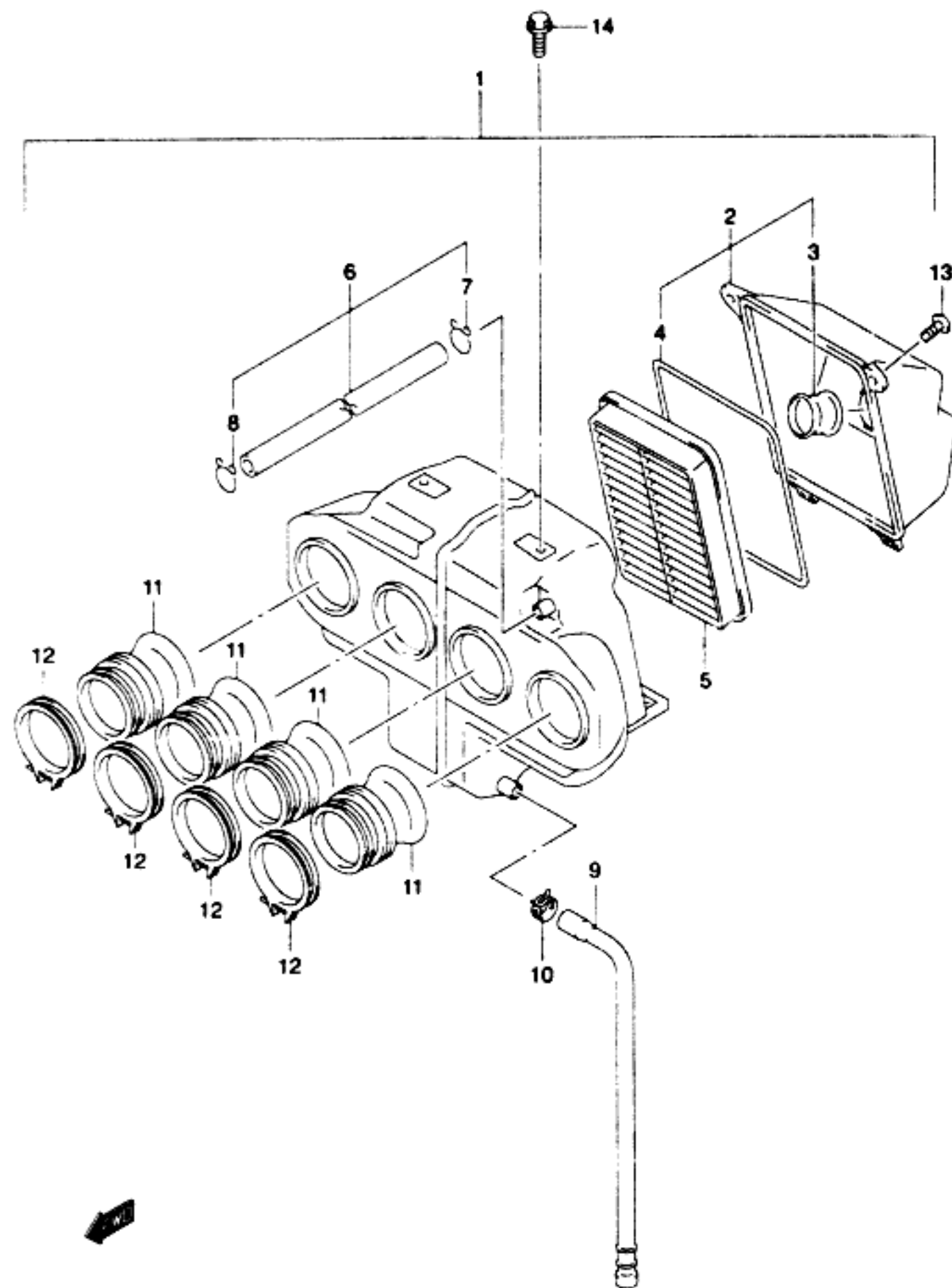


FIG.14 ( C-7)

AIR CLEANER

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	13700-32F00	CLEANER ASSY, AIR	1	
2	13740-32F00	CAP, AIR CLEANER	1	
3	13891-31E10	TUBE, INLET	1	
4	13746-31F00	GASKET, AIR CLEANER CAP	1	
5	13780-31F00	FILTER, AIR	1	
6	13850-31F00	TUBE, BREATHER	1	
7	09401-14404	CLIP	1	
8	09401-16401	CLIP	1	
9	13870-21458	TUBE, DRAIN	1	
10	09401-13417	CLIP	1	
11	13881-32F00	TUBE, OUTLET	4	
12	09402-54208	CLAMP	4	
13	02142-05123	SCREW	2	
14	01550-06123	BOLT	2	

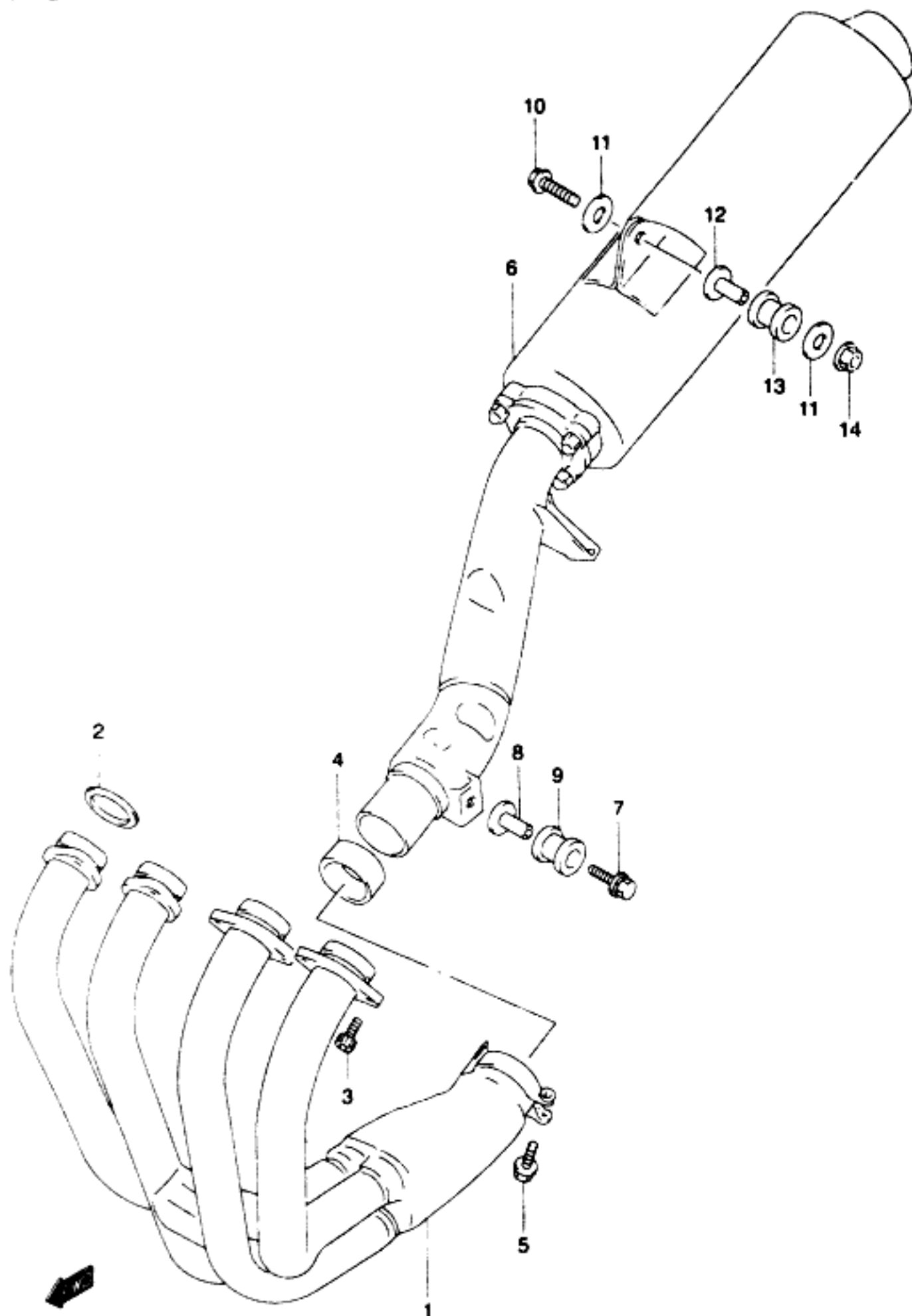
**FIG.15**


FIG.15 ( C-8)

MUFFLER

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	14100-32F10	EXHAUST	1	
2	14181-18C00	GASKET, EXHAUST PIPE	4	
3	09106-08104	BOLT (8X25)	8	
4	14771-27E00	CONNECTOR	1	
5	01550-08403	BOLT	1	
6	14310-32F10-H01	BODY, MUFFLER	1	
7	09118-08068	BOLT (8X40)	1	
8	09180-08152	SPACER (8.6X12X24 2)	1	
9	09320-12048	CUSHION	1	
10	01550-08507	BOLT	1	
11	09160-08140	WASHER (6.5/33/1.6)	2	
12	09180-08213	SPACER	1	
13	09320-12069	CUSHION, MUFFLER SUPPORT	1	
14	08361-25088	NUT	1	
15	14181-31E00	GASKET, MUFFLER JOINT	1	

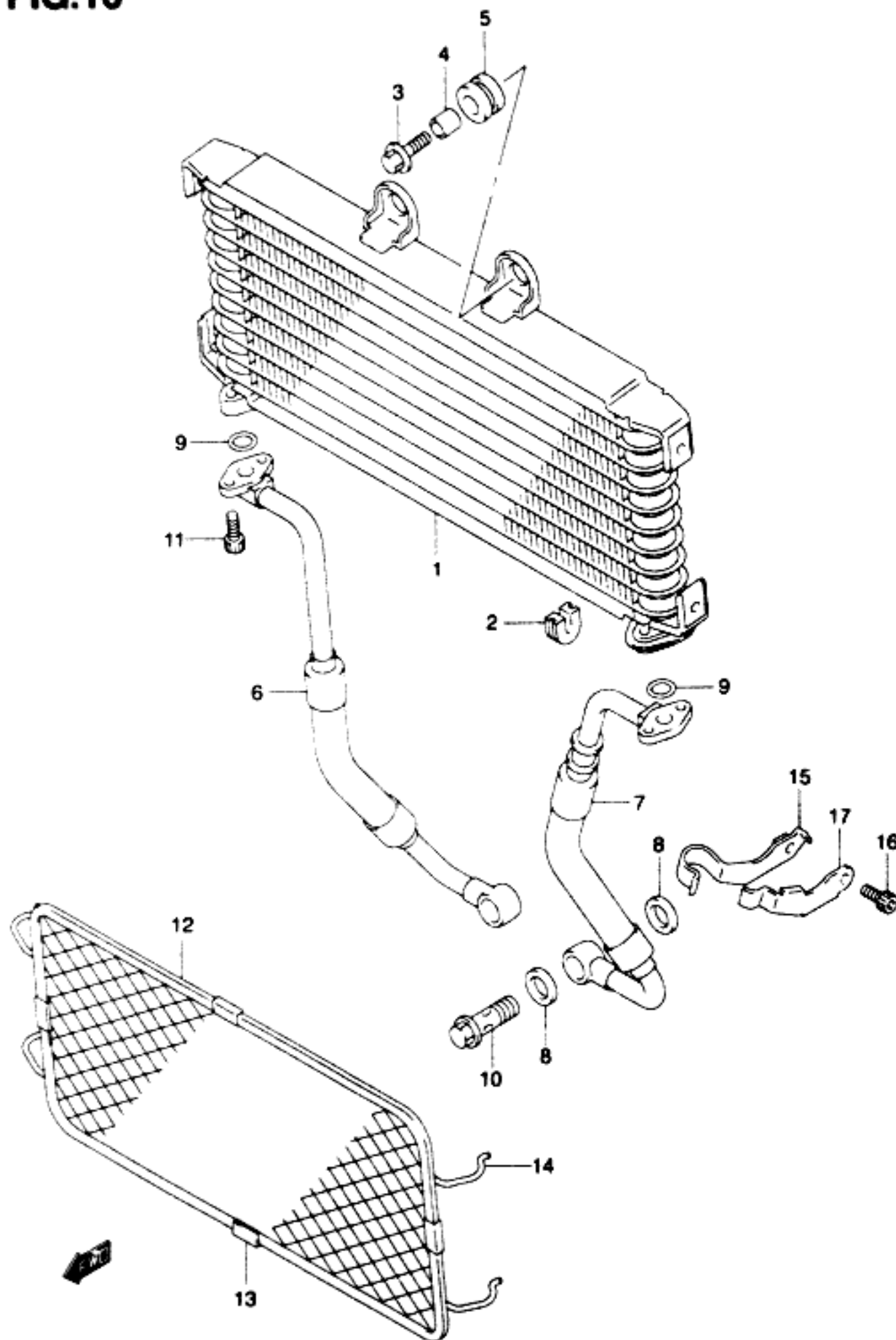
**FIG.16**


FIG.16 ( C-9)

OIL COOLER

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	16600-32F10	COOLER ASSY, OIL	1	
2	16628-27A00	CUSHION	2	
3	09116-06115	BOLT (6X20)	2	
4	09180-06310	SPACER (6.5X10X10)	2	
5	09320-10015	CUSHION	2	
6	16460-32F00	HOSE, OIL COOLER RH	1	
7	16470-32F00	HOSE, OIL COOLER LH	1	
8	09168-16002	GASKET (15X22X2)	4	
9	09280-12012	O RING (D.24, ID:11.8)	2	
10	09360-16002	BOLT (16X32)	2	
11	07130-06163	BOLT	4	
12	16650-32F00	GUARD, OIL COOLER	1	
13	17765-09F00	PROTECTOR, CENTER	2	
14	09352-30503-600	HOSE (3X5X600)	4	L 600 40
15	16490-32F01	CLAMP, OIL HOSE LH	1	
16	09106-06099	BOLT	1	
17	16492-32F00	GUIDE, OIL HOSE LH	1	

FIG.17

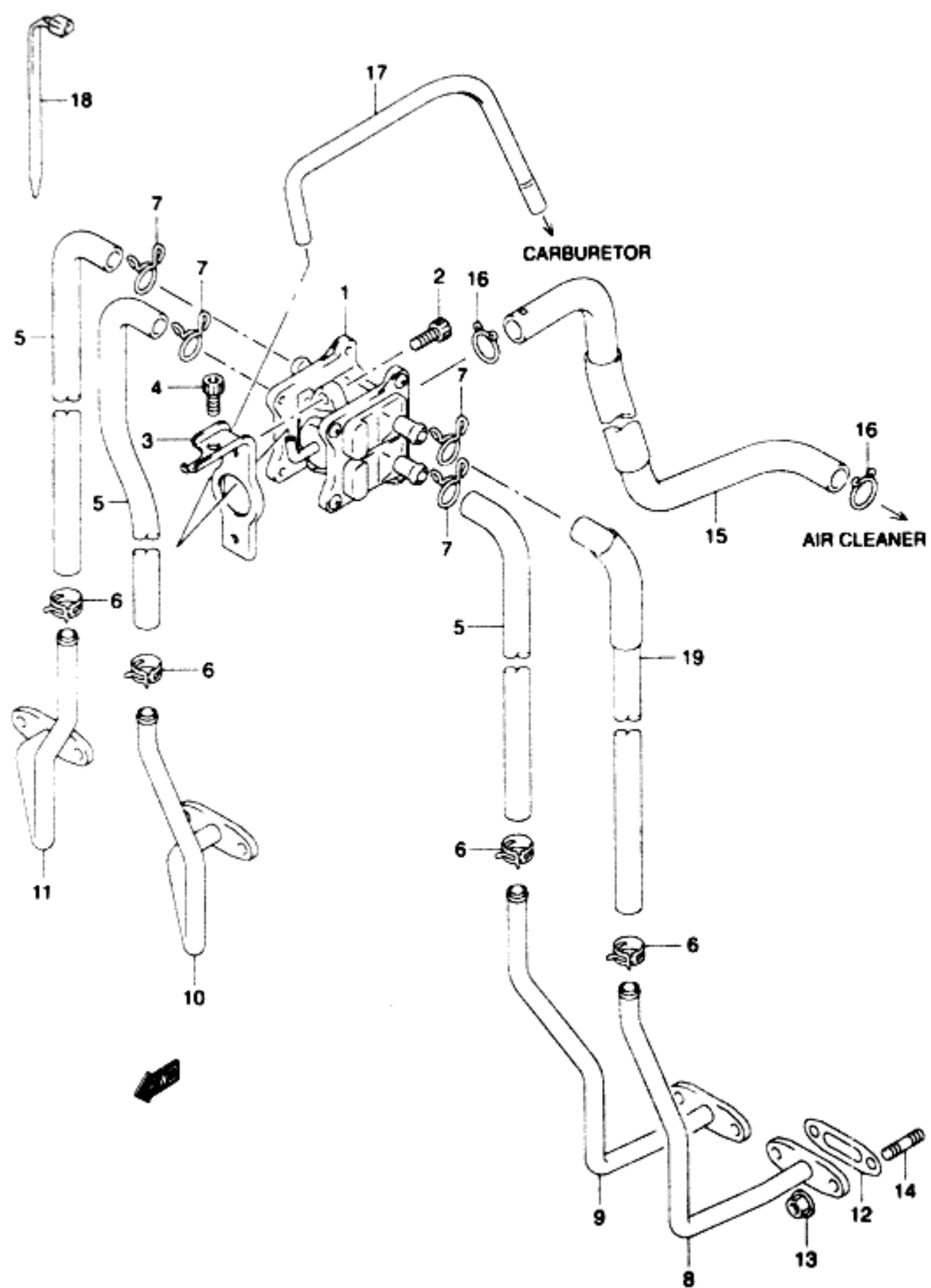


FIG 17 ( C-10)

SECOND AIR

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	18450-33E12	VALVE ASSY, 2ND AIR	1	
2	07130-06163	BOLT	2	
3	18610-31F00	BRACKET, 2ND AIR	1	
4	07120-06103	BOLT	1	
5	18461-31F00	HOSE, 2ND AIR VALVE NO.1	3	
6	09401-13417	CLIP	4	
7	09401-13409	CLIP	4	
8	18410-31F00	PIPE, 2ND AIR NO.1	1	
9	18420-31F00	PIPE, 2ND AIR NO.2	1	
10	18430-31F00	PIPE, 2ND AIR NO.3	1	
11	18440-31F00	PIPE, 2ND AIR NO.4	1	
12	18441-17C10	GASKET, 2ND AIR PIPE	4	
13	08316-10063	NUT	8	
14	01421-06163	STUD BOLT	8	
15	18711-31F00	HOSE, 2ND AIR CLEANER	1	
16	09401-15101	CLIP	2	
17	09359-40701-600	HOSE (4X7X600)	1	L 600 180
18	09407-18402	CLAMP (L:165)	1	
19	18460-32F00	HOSE, 2ND AIR VALVE NO.1	1	

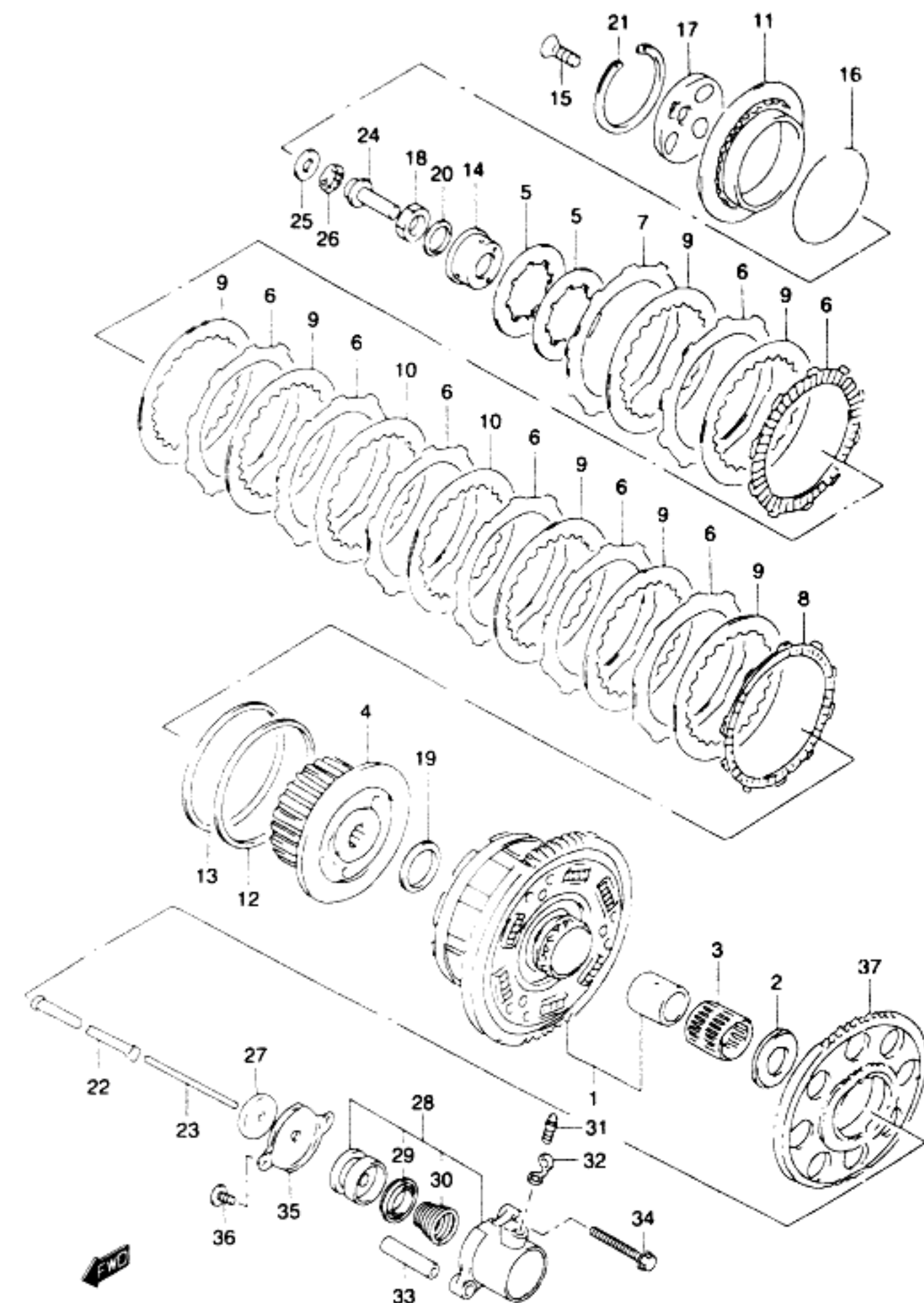
FIG.18

FIG 18 ( D- 2)

CLUTCH

QTY.

REMARKS



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	21200-31861	GEAR ASSY, PRIMARY DRIVEN	1	NT 72
2	09160-25037	WASHER (25 1X54X2 5)	1	
3	09263-35017	BEARING (35X40X35 8)	1	
4	21410-31E50	HUB, CLUTCH SLEEVE	1	
5	09164-47001	SPRING, CLUTCH	2	
6	21441-31E70	PLATE, CLUTCH DRIVE NO 1	8	
7	21441-31E60	PLATE, CLUTCH DRIVE NO 2	1	
8	21442-31E21	PLATE, CLUTCH DRIVE NO 3	1	
9	21451-31E00	PLATE, CLUTCH DRIVEN NO 1	7	T 1 6
10	21451-31E10	PLATE, CLUTCH DRIVEN NO 2	2	T 2 0
11	21462-31E20	DISK, CLUTCH PRESSURE	1	
12	21471-31E20	SEAT, CLUTCH PLATE	1	
13	21472-02F00	WASHER, CLUTCH PLATE	1	
14	21611-31E30	HOLDER, CLUTCH SPRING	1	
15	21614-31E20	SCREW, CLUTCH SPRING	2	
16	21623-31E20	SEAT, CLUTCH SPRING	1	
17	21463-40C01	LIFTER, CLUTCH RELEASE	1	
18	09159-24010	NUT, CLUTCH SLEEVE HUB	1	
19	09160-25056	WASHER, CLUTCH SLEEVE	1	25X50X2 5
20	09164-24006	WASHER, CLUTCH WAVE	1	24 2X35X2
21	09381-84003	CIRCLIP, CLUTCH PRESSURE	1	
22	23110-38B00	ROD, CLUTCH PUSH RH	1	
23	23111-31301	ROD, CLUTCH PUSH LH	1	
24	23121-31E00	PIECE, CLUTCH PUSH	1	
25	09160-15045	WASHER, CLUTCH PUSH	1	15 5X28X1
26	09263-15003	BEARING, CLUTCH PUSH	1	15X28X2
27	09285-06015	SEAL, CLUTCH PUSH ROD	1	6X34X5 5
28	23160-08A02	CYLINDER, CLUTCH RELEASE	1	
29	23163-05A00	CUP	1	
30	23164-05A00	SPRING	1	
31	59121-01A00	BLEEDER	1	
32	59122-01A00	CAP, BLEEDER	1	

# FIG.18

FIG 18 ( D-3)

CLUTCH

QTY.

REF. NO.

PART NO.

DESCRIPTION

REMARKS

33

04211-09129

KNOCK PIN

2

34

07130-06253

BOLT

2

35

23117-46E00

COVER, CLUTCH RELEASE

1

36

02112-06103

SCREW

2

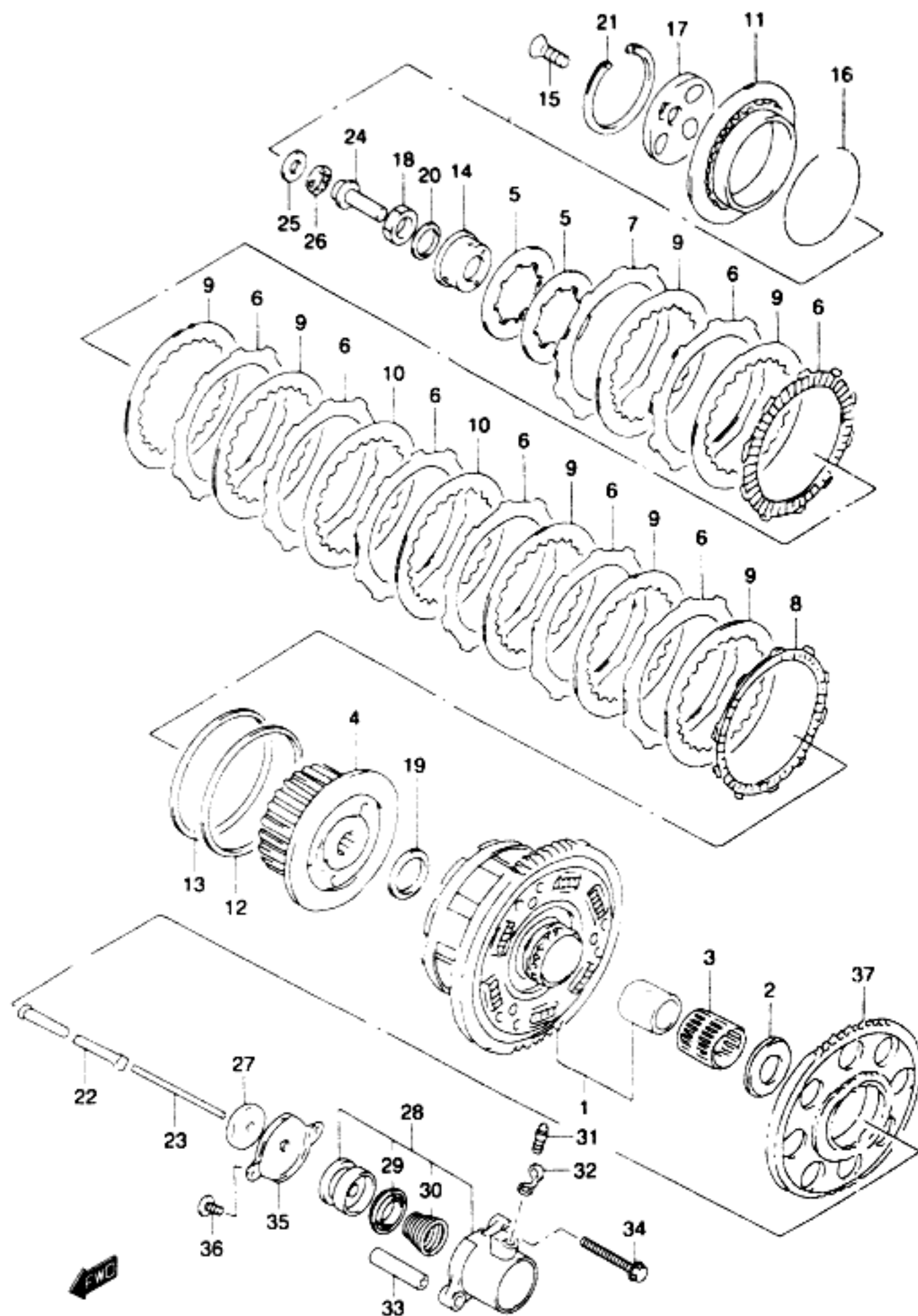
37

22721-27A03

GEAR, GENERATOR DRIVE

1

NT 68/34

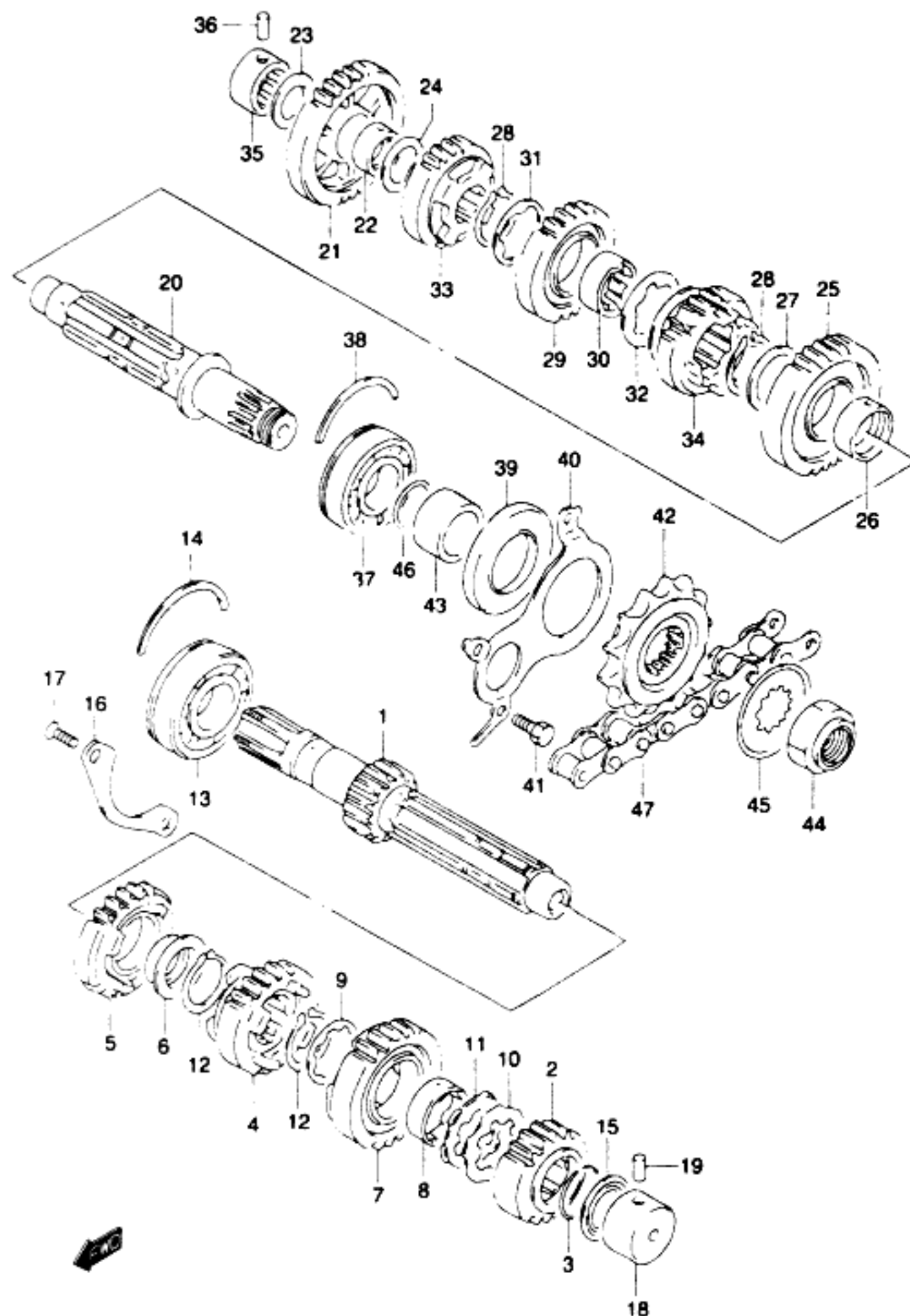




**FIG.19**

FIG 19 ( D- 4)

TRANSMISSION



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	24121-40C21	SHAFT, COUNTER (NT 13)	1	
2	24221-40C00	GEAR, 2ND DRIVE (NT 19)	1	
3	09380-25013	SNAP RING	1	
4	24231-48B01	GEAR, 3RD DRIVE (NT 20)	1	
5	24241-48B10	GEAR, 4TH DRIVE (NT 22)	1	
6	09301-25001	BUSH	1	
7	24251-48B02	GEAR, 5TH DRIVE (NT 23)	1	
8	24252-48B00	BUSH, 5TH DRIVE GEAR	1	
9	09167-25021	WASHER (25 1X33X1)	1	
10	09167-25013	WASHER (25 1X41X1.5)	1	
11	09169-25001	WASHER (25 1X37X1)	1	
12	09380-25003	SNAP RING	2	
13	09262-25051	BEARING (25X62X17)	1	
14	09390-62012	C RING	1	
15	09285-20006	OIL SEAL (20X31.2X2.7)	1	
16	24741-27A00	RETAINER, CNTR SHAFT BEARING	1	
17	09126-06011	SCREW (6X12)	2	
18	09263-20049	BEARING (20X34X17.5)	1	
19	04221-07129	KNOCK PIN	1	
20	24131-40C21	SHAFT, DRIVE	1	
21	24311-48B20	GEAR, 1ST DRIVEN (NT 31)	1	
22	24312-02F00	BUSH, 1ST DRIVEN	1	
23	09181-20251	THRUST WASHER (20X34X1.0)	1	
24	09181-22223	THRUST WASHER (22X34X1.0)	1	
25	24321-48B10	GEAR, 2ND DRIVEN (NT 31)	1	
26	09300-28002	BUSH, 2ND	1	
27	09181-28167	WASHER (28X36X1.0)	1	
28	08331-31286	CIRCLIP	2	
29	24331-48B03	GEAR, 3RD DRIVEN (NT 25)	1	
30	24332-48B01	BUSH, 3RD DRIVEN GEAR	1	
31	09167-28001	LOCK WASHER	1	
32	09167-28008	WASHER (34X46X2)	1	
33	24341-06B01	GEAR, 4TH DRIVEN (NT 23)	1	

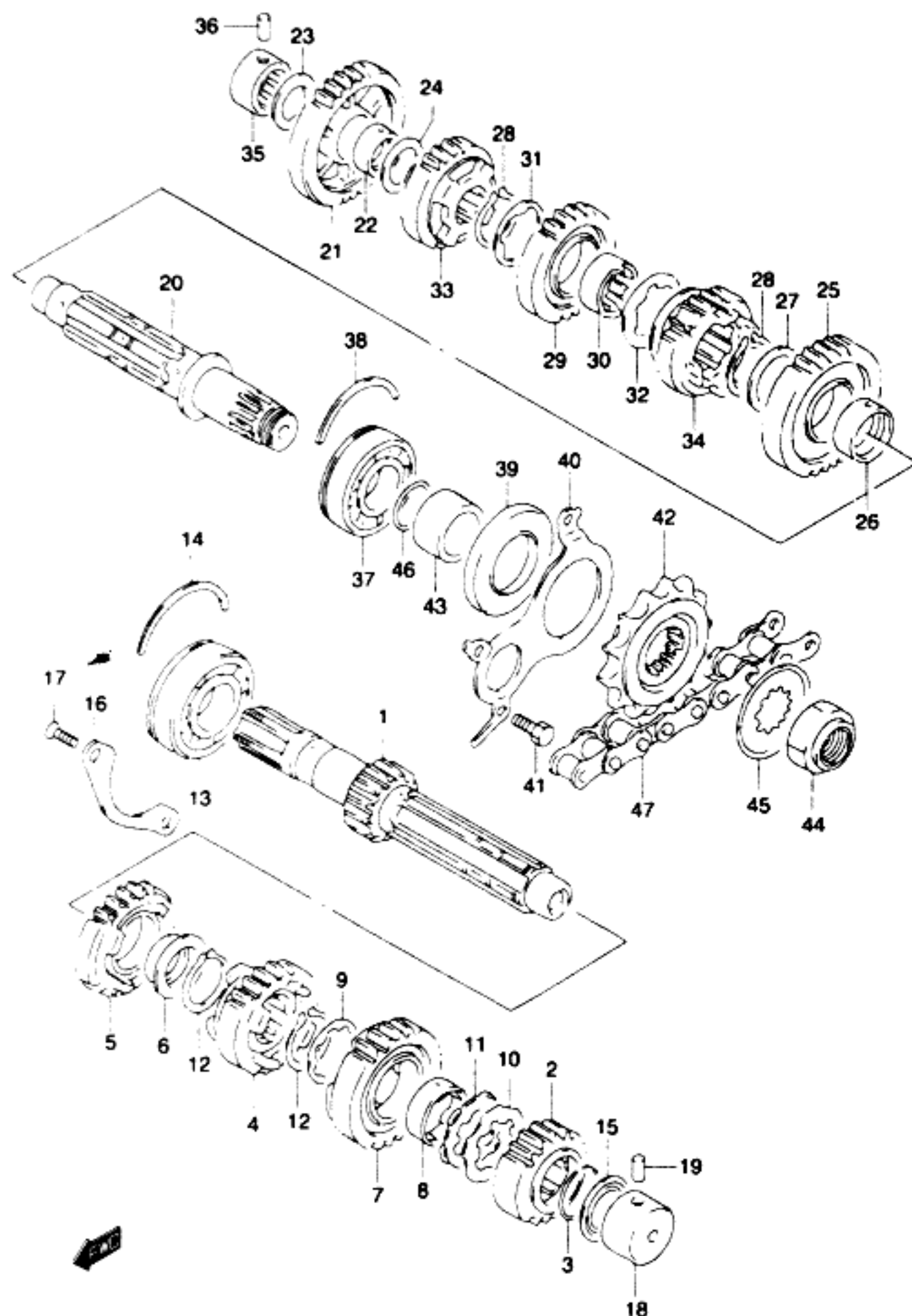
**FIG.19**


FIG 19 ( D- 5)

TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
34	24351-48B05	GEAR, 5TH DRIVEN (NT 21)	1	
35	09263-20040	BEARING (20X34X20)	1	
36	04221-07209	PIN	1	
37	09267-25011	BEARING (25X62X21.6)	1	
38	09390-62012	C RING	1	
39	09283-31005	OIL SEAL (34X62X6)	1	
40	24751-40C01	RETAINER, DRIVE SHAFT OIL SEAL	1	
41	01500-06123	BOLT	4	
42	27510-17C10	SPROCKET, ENGINE (NT 15)	1	
43	09180-25100	SPACER (25X34X19)	1	
44	09159-20004	NUT	1	
45	09167-25019	WASHER (25.3X41.6X1)	1	
46	09280-25001	O RING (D 1, ID 24.5)	1	
47	27600-24F10-110	CHAIN ASSY, RKGB50GSVZ3,110LE)	1	

# FIG.20

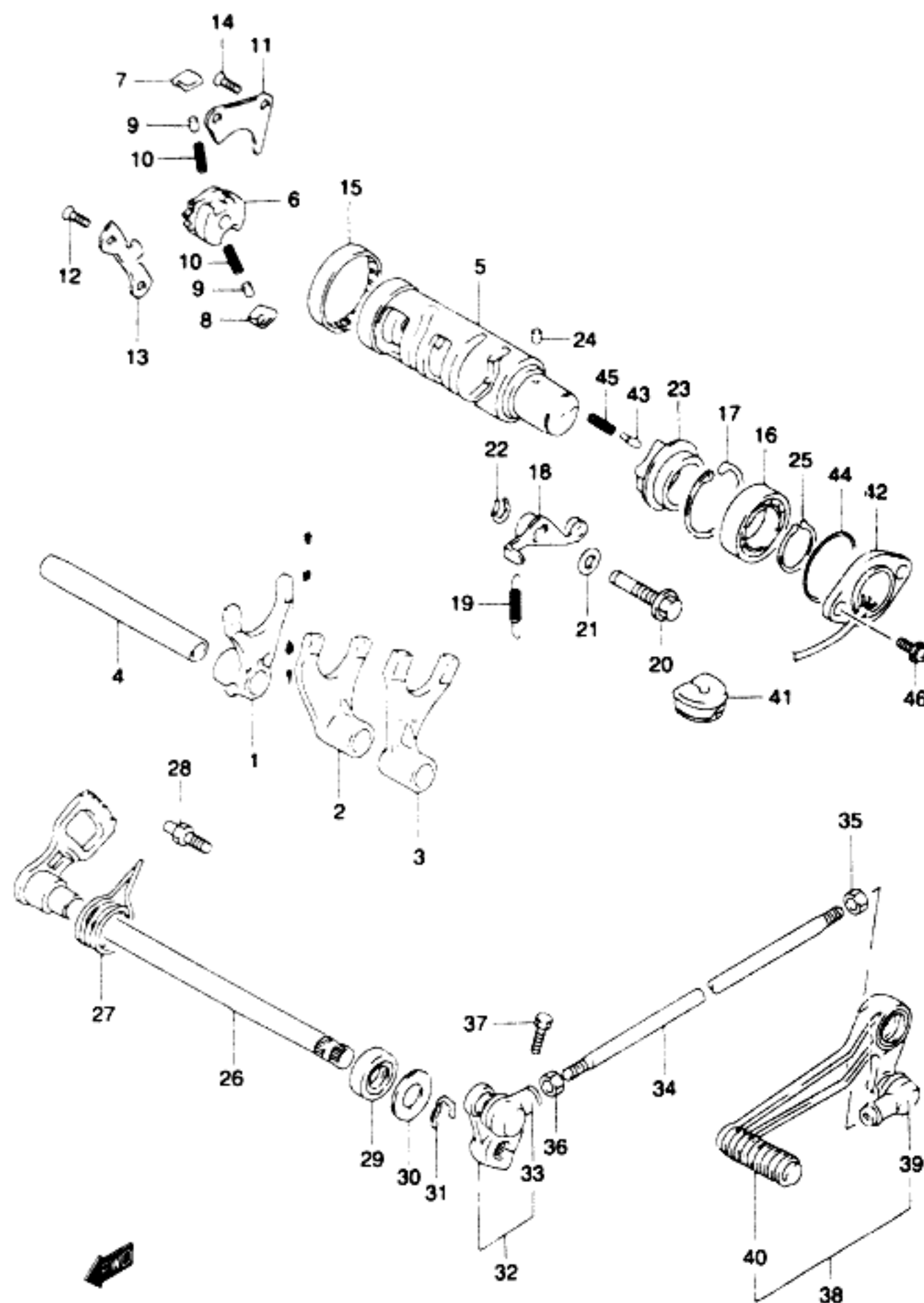


FIG 20 ( D- 6)

GEAR SHIFTING

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	25211-06B01	FORK, GEAR SHIFT NO 1	1	
2	25221-06B00	FORK, GEAR SHIFT NO 2	1	
3	25231-06B00	FORK, GEAR SHIFT NO 3	1	
4	25411-27A00	SHAFT, GEAR SHIFT FORK (L 128)	1	
5	25310-06B03	CAM, GEAR SHIFT	1	
6	25322-31310	GEAR, GEAR SHIFT CAM DRIVEN	1	
7	25323-34201	POLE, GEAR SHIFT NO 1	1	
8	25324-34201	POLE, GEAR SHIFT NO 2	1	
9	09261-05003	ROLLER (5X8)	2	
10	09440-04003	SPRING	2	
11	25331-31301	LIFTER, GEAR SHIFT POLE	1	
12	09126-06011	SCREW (6X12)	2	
13	25341-27A00	GUIDE, GEAR SHIFT CAM	1	
14	09126-06011	SCREW (6X12)	2	
15	09263-43001	BEARING (43X49X12)	1	
16	08113-69050	BEARING	1	
17	08331-41426	CIRCLIP	1	
18	25350-27A10	STOPPER, GEAR SHIFT CAM	1	
19	09443-09033	SPRING	1	
20	25353-27A00	SHAFT, GEAR SHIFT CAM STOPPER	1	
21	09168-10002	GASKET (10X14X3 6)	1	
22	08331-31086	CIRCLIP	1	
23	25381-38400	PLATE, STOPPER	1	
24	04221-04069	PIN	1	
25	08331-31256	CIRCLIP	1	
26	25510-19C01	SHAFT, GEAR SHIFT	1	
27	09444-26017	SPRING	1	
28	25671-01011	STOPPER, GEAR SHIFT	1	
29	09285-12002	OIL SEAL (12X22X9)	1	
30	09160-12090	WASHER (12 5X26X1 6)	1	
31	08331-31126	CIRCLIP	1	

FIG.20

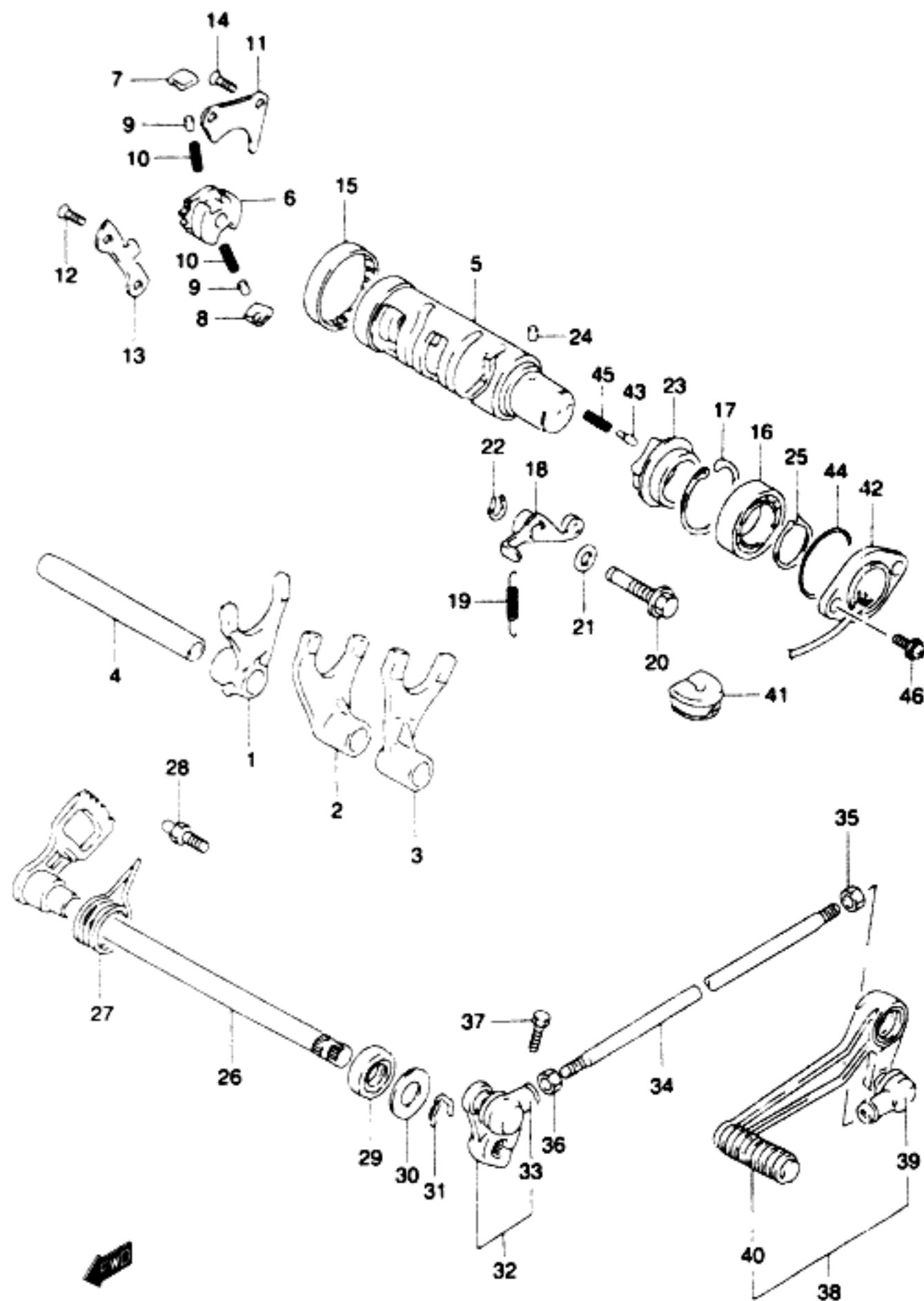


FIG 20 ( D- 7)

GEAR SHIFTING

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
32	25520-22A00	ARM, GEAR SHIFT LINK	1	
33	25526-47000	COVER, DUST	1	
34	25525-26E01	ROD, GEAR SHIFT LINK	1	
35	09140-06011	NUT	1	
36	08310-00067	NUT	1	
37	01500-06203	BOLT	1	
38	25600-33E00	LEVER ASSY, GEAR SHIFT	1	
39	25526-47000	COVER, DUST	1	
40	25652-20C00	RUBBER	1	
41	33885-27A01	GROMMET, LEAD WIRE	1	
42	37720-20C10	BASE ASSY, GEAR SHIFT TERM	1	
43	09209-05011	CONTACT	1	
44	09280-35006	O RING (D 2.40, ID 35.5)	1	
45	09440-04010	SPRING	1	
46	02112-75163	SCREW	2	

**FIG.21**

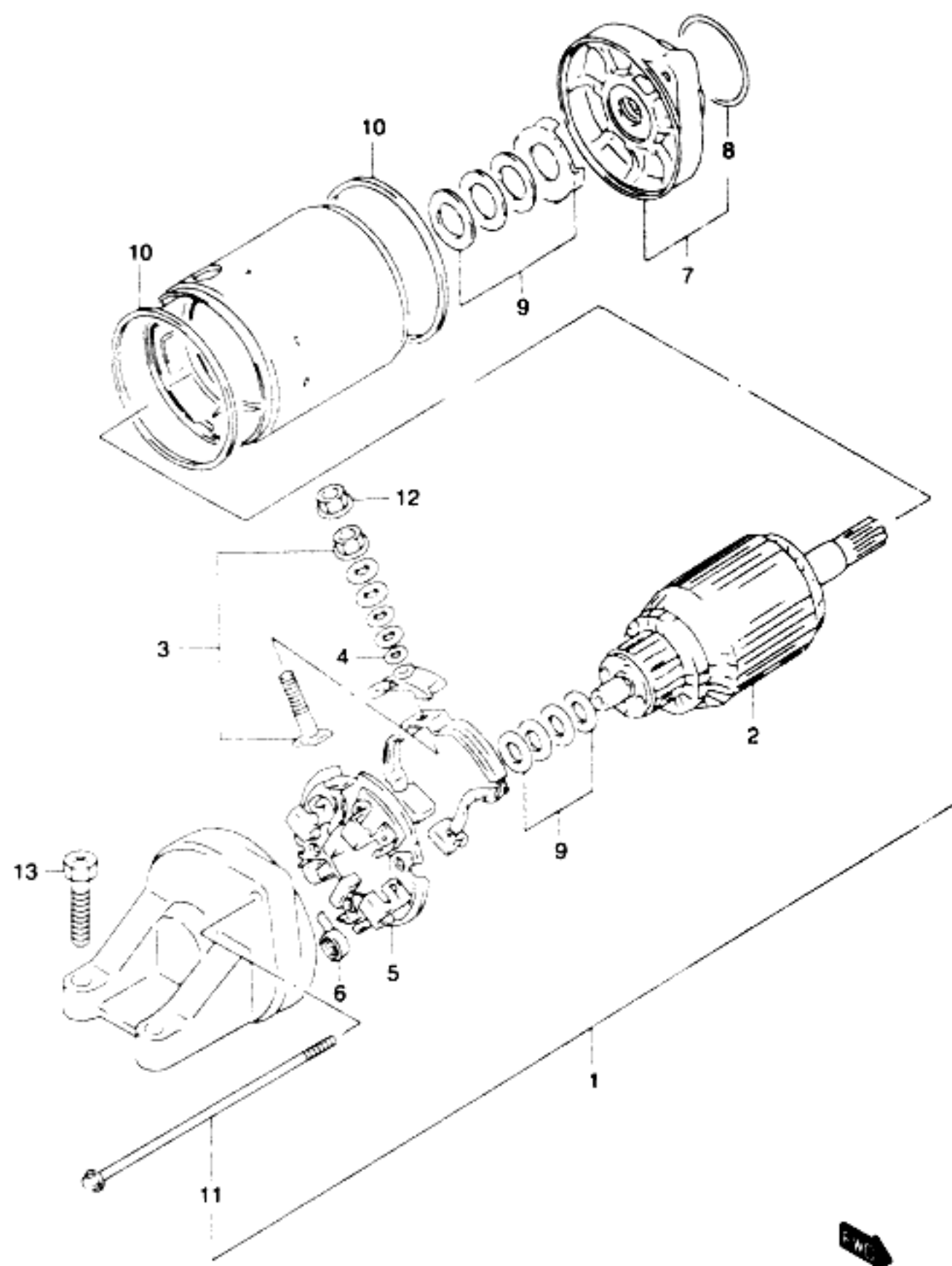
FIG 21 ( E- 2)

STARTING MOTOR

QTY.

REMARKS

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	31100-26D10	MOTOR ASSY, STARTING	1	
2	31310-40C02	ARMATURE	1	
3	31130-38B00	TERMINAL SET, BRUSH	1	
4	31143-49040	O RING	1	
5	31132-38B00	HOLDER SET, BRUSH	1	
6	31135-38B00	SPRING, BRUSH	4	
7	31150-26D00	BRACKET ASSY, FRONT	1	
8	31156-48B00	O RING	1	
9	31170-19B10	WASHER SET	1	
10	31264-31300	O RING	2	
11	31280-26D00	BOLT	2	
12	08361-35068	NUT	1	
13	09128-06024	BOLT (6X25)	2	



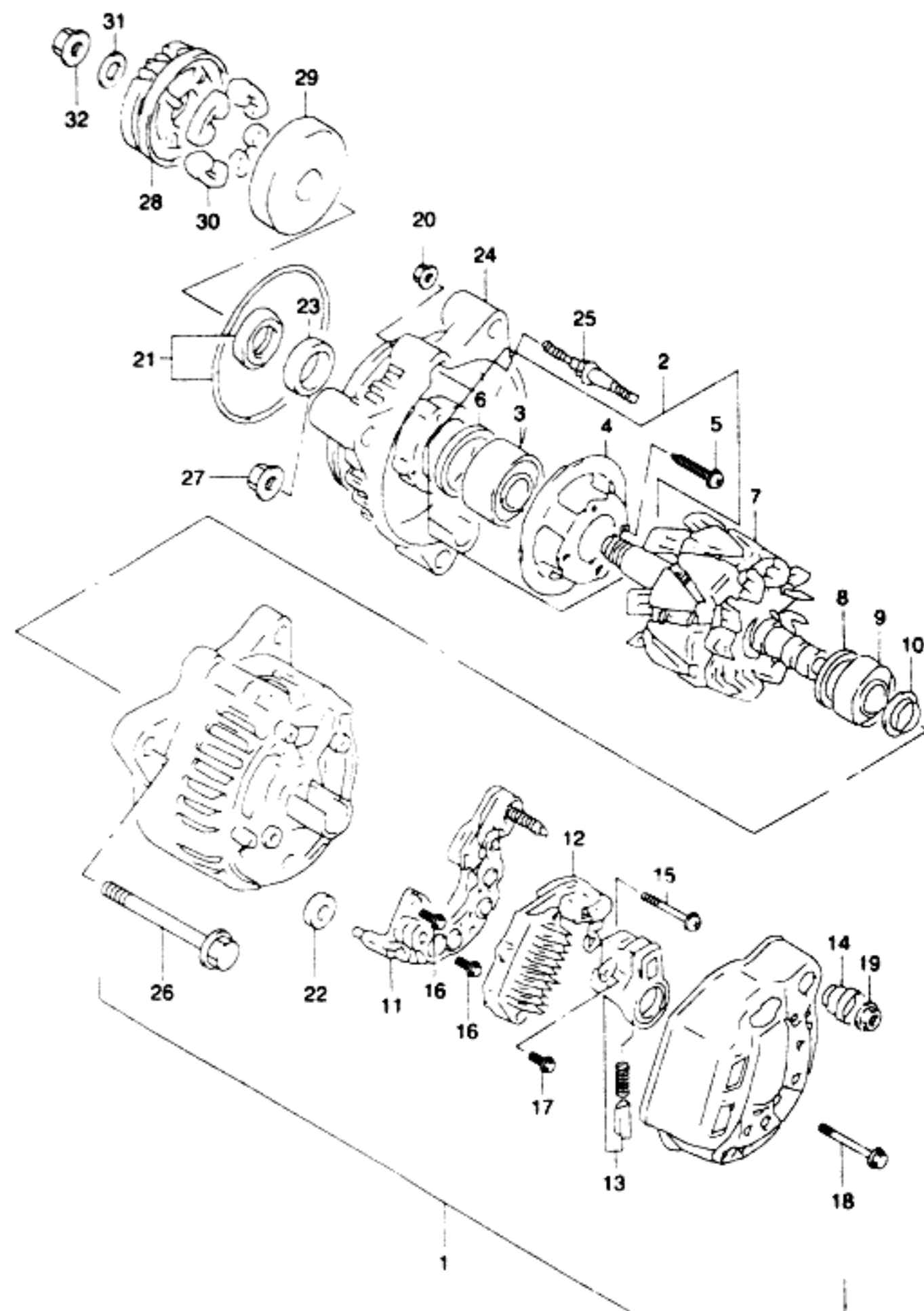
**FIG.22**


FIG 22 ( E- 3)

ALTERNATOR

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	31400-03F03	ALTERNATOR ASSY (BLACK)	1	
2	31580-03F00	FRAME, DRIVE END	1	
3	31612-06B00	BEARING	1	
4	31585-03F00	RETAINER	1	
5	31586-03F00	SCREW (4X14)	4	
6	31613-48B00	COVER, BEARING	1	
7	31710-03F00	ROTOR ASSY	1	
8	31613-82610	COVER, BEARING	1	
9	31612-48B00	BEARING	1	
10	31613-27A10	COVER, NO 2	1	
11	31621-03F00	HOLDER, RECTIFIER	1	
12	32500-03F00	REGULATOR ASSY	1	
13	31656-03F00	HOLDER, BRUSH	1	
14	31514-85250	INSULATOR, TERMINAL	1	
15	02112-34253	SCREW	1	
16	02112-04063	SCREW	6	
17	02112-04087	SCREW	1	
18	02112-04253	SCREW	3	
19	08361-15063	NUT	1	
20	08316-10053	NUT	2	
21	31780-27X50	SERVICE KIT, A	1	FOR O RING
22	31780-03F02	SERVICE KIT, B	1	FOR DAMPER RUBBER
23	31776-06B00	SPACER	1	
24	31611-03F01	FRAME, END	1	
25	31587-85250	STUD BOLT	2	
26	01550-08653	BOLT	3	
27	08361-35068	NUT	1	
28	22730-27A05	GEAR, GENERATOR DRIVEN	1	
29	22733-27A05	HOUSING, GENERATOR GEAR DAMPER	1	
30	21231-06B00	DAMPER, GENERATOR DRIVEN	4	
31	08211-10283	WASHER	1	
32	08316-20103	NUT	1	

FIG.23

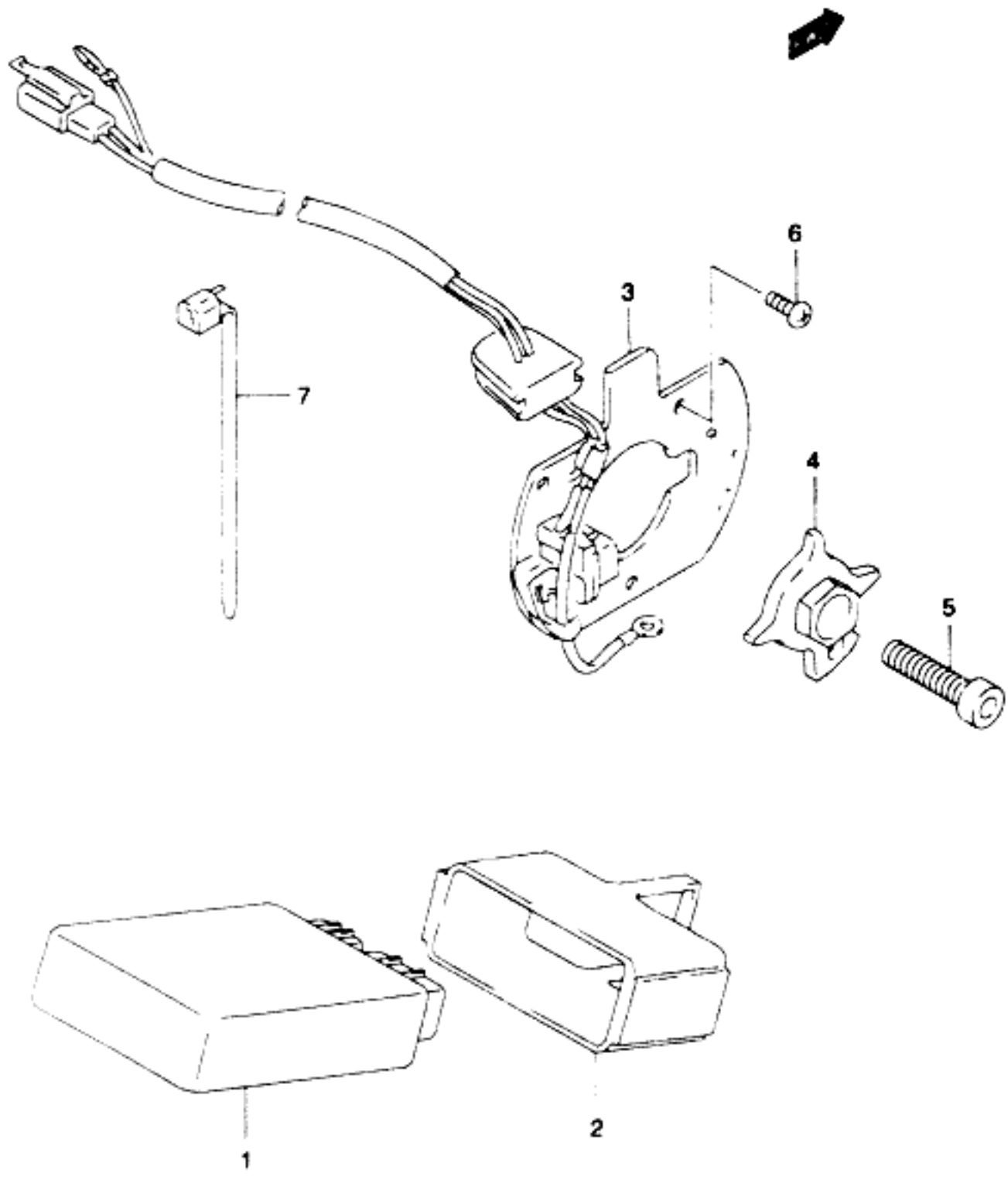


FIG.23 ( E- 4)      SIGNAL GENERATOR

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	32900-31F50	IGNITER ASSY	1	
2	32980-40C01	CUSHION, IGNITER	1	
3	33110-31F00	STATOR, SIGNAL GENERATOR	1	
4	33120-19C20	ROTOR, SIGNAL GENERATOR	1	
5	07130-08303	BOLT	1	
6	02112-05103	SCREW	3	
7	09407-14403	CLAMP (L:125)	1	

FIG.24

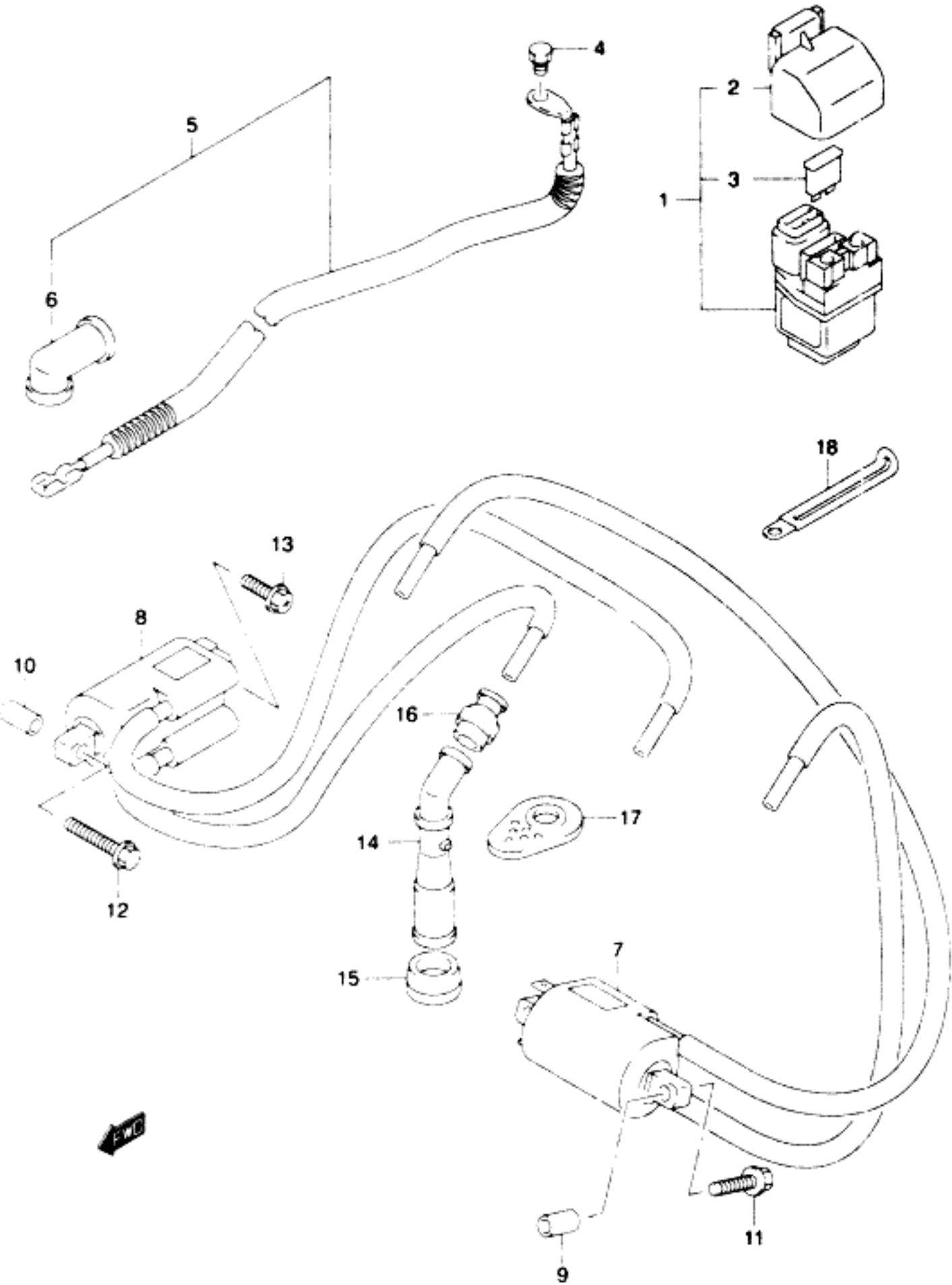


FIG 24 ( E- 5)

ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	31800-26E00	RELAY ASSY. STARTING MOTOR	1	
2	31861-26E00	COVER	1	
3	09481-30101	FUSE (30A)	2	
4	09128-06013	SCREW (6X8)	2	
5	33810-32F00	WIRE, STARTER MOTOR LEAD	1	
6	31861-48B10	CAP, STARTER MOTOR LEAD	1	
7	33410-26E01	COIL ASSY. IGNITION	1	
8	33420-31F00	COIL ASSY. IGNITION	1	
9	09180-05095	SPACER (6X12X10)	2	
10	09180-06195	SPACER (6 4X10X18)	1	
11	01550-06253	BOLT	2	
12	01550-06353	BOLT	1	
13	02162-06203	BOLT	1	
14	33510-48B10	CAP, SPARK PLUG	4	
15	33541-23E01	SEAL, SPARK PLUG CAP	4	
16	33542-38B00	SEAL, HIGH TENSION CORD	4	
17	33543-32F00	COVER, SPARK PLUG CAP	4	
18	09404-06432	CLAMP (L 80)	1	



FIG.25

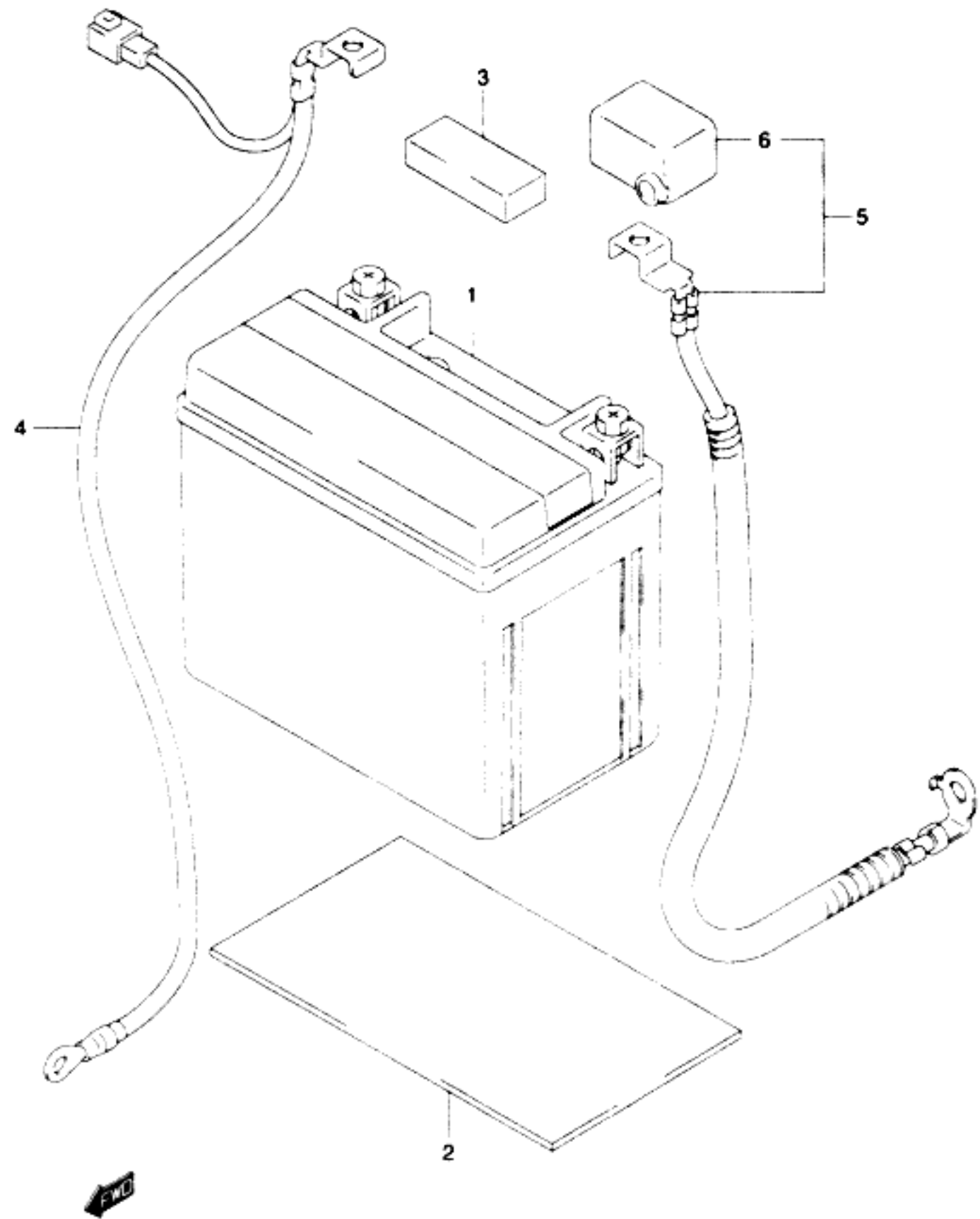


FIG 25 ( E- 6)

BATTERY

REF. NO.	PART NO.	DESCRIPTION	QTY.		REMARKS
1	33610-17E10	BATTERY ASSY (YTX12-BS,12V,10AH)	1		
2	33651-37000	PROTECTOR (170X95X3)	4		CUT AS REQUIRED PROFILE (115X50)
3	33652-31F00	PROTECTOR (20X50X11)	1		
4	33860-32F00	WIRE. BATTERY (-)	1		
5	33820-31F00	WIRE. BATTERY (+) LEAD	1		
6	33624-16E00	CAP. BATTERY (+) TERMINAL	1		

FIG.26

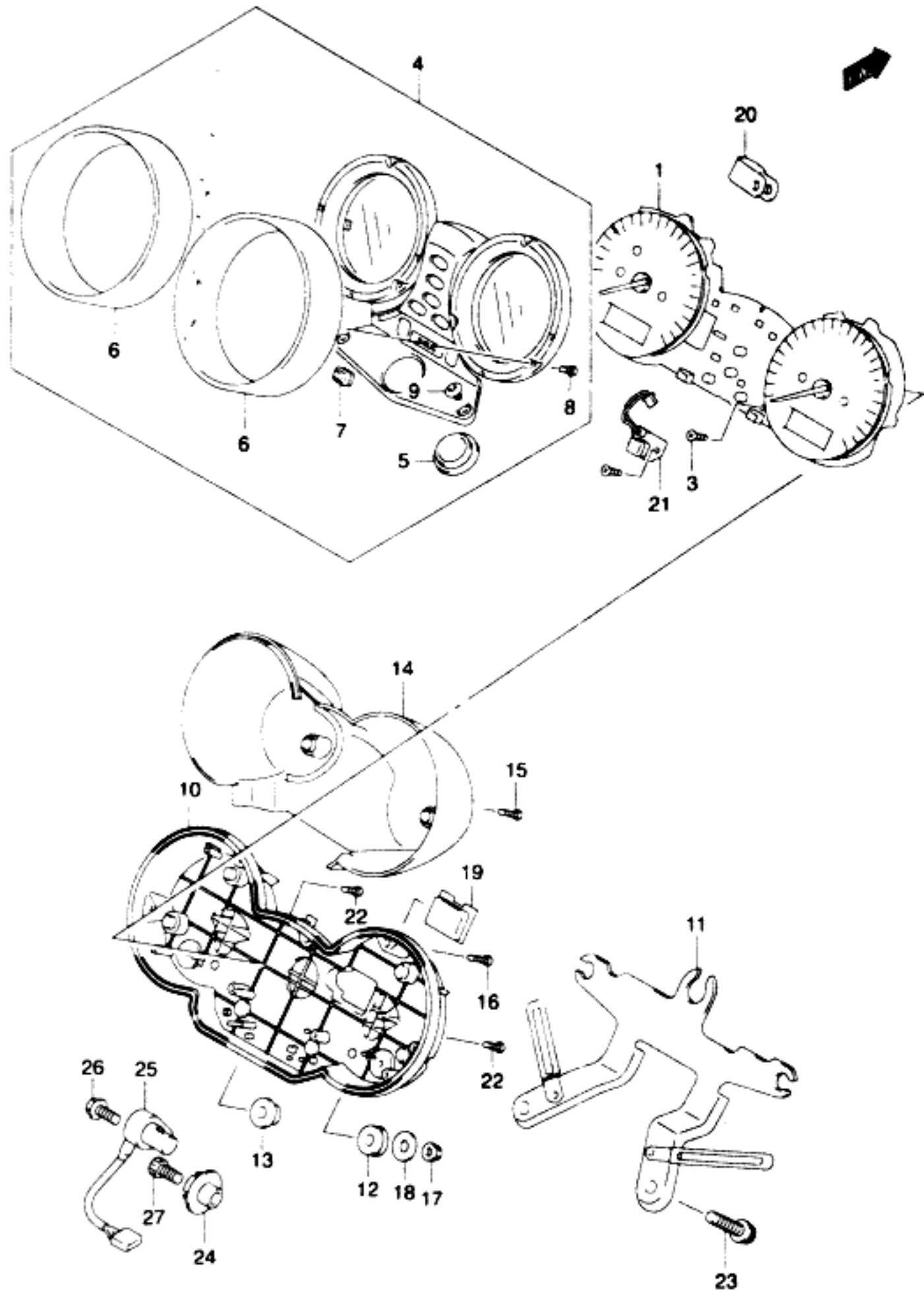


FIG.26 ( E- 7)

SPEEDOMETER

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	34120-31F60	SPEEDOMETER (MILE/KILO)	1	
1-2	34120-31F50	SPEEDOMETER (KILO)	1	E28
2	34111-31F10	LOWER CASE ASSY	1	
3	34149-17E10	SCREW (4X14)	3	
4-1	34150-31F10	UPPER CASE ASSY	1	
4-2	34150-31F30	UPPER CASE ASSY	1	E28
5	34188-31F10	DAMPER	1	
6	34193-31F10	RINT	2	
7	34124-31F10	RUBBER. SWITCH	2	
8	34183-31F10	SCREW (2 3X8)	6	
9	34199-31F10	TAPPING. CAP (5X10 2)	2	
10	34111-31F10	LOWER CASE ASSY	1	
11	34950-31F10	BRACKET	1	
12	34189-32B00	CUSHION	3	
13	34955-13E00	DAMPER	1	
14-1	34152-31F10	COVER	1	
14-2	34152-31F30	COVER	1	E28
15	34149-31F10	SCREW, PAN HEAD (3X14)	2	
16	09132-03008	SCREW (3X16)	7	
17	08310-00057	NUT	2	
18	09160-05013	WASHER (5.2X16X1)	3	
19	34198-19F20	GROMMET	1	
20	34179-21F00	CLAMP	1	
21	34177-31F10	SWITCH, PRINT CIRCUIT	2	
22	34383-31F10	SCREW, PAN HEAD (3X16)	4	
23	07120-06163	BOLT. SPEEDOMETER	2	
24	34981-35F00	ROTOR, SPEED	1	
25	34990-33E10	SENSOR, SPEED	1	
26	07120-05123	BOLT, SPEED SENSOR	1	
27	07130-08253	BOLT, SPEED ROTOR	1	

FIG.27

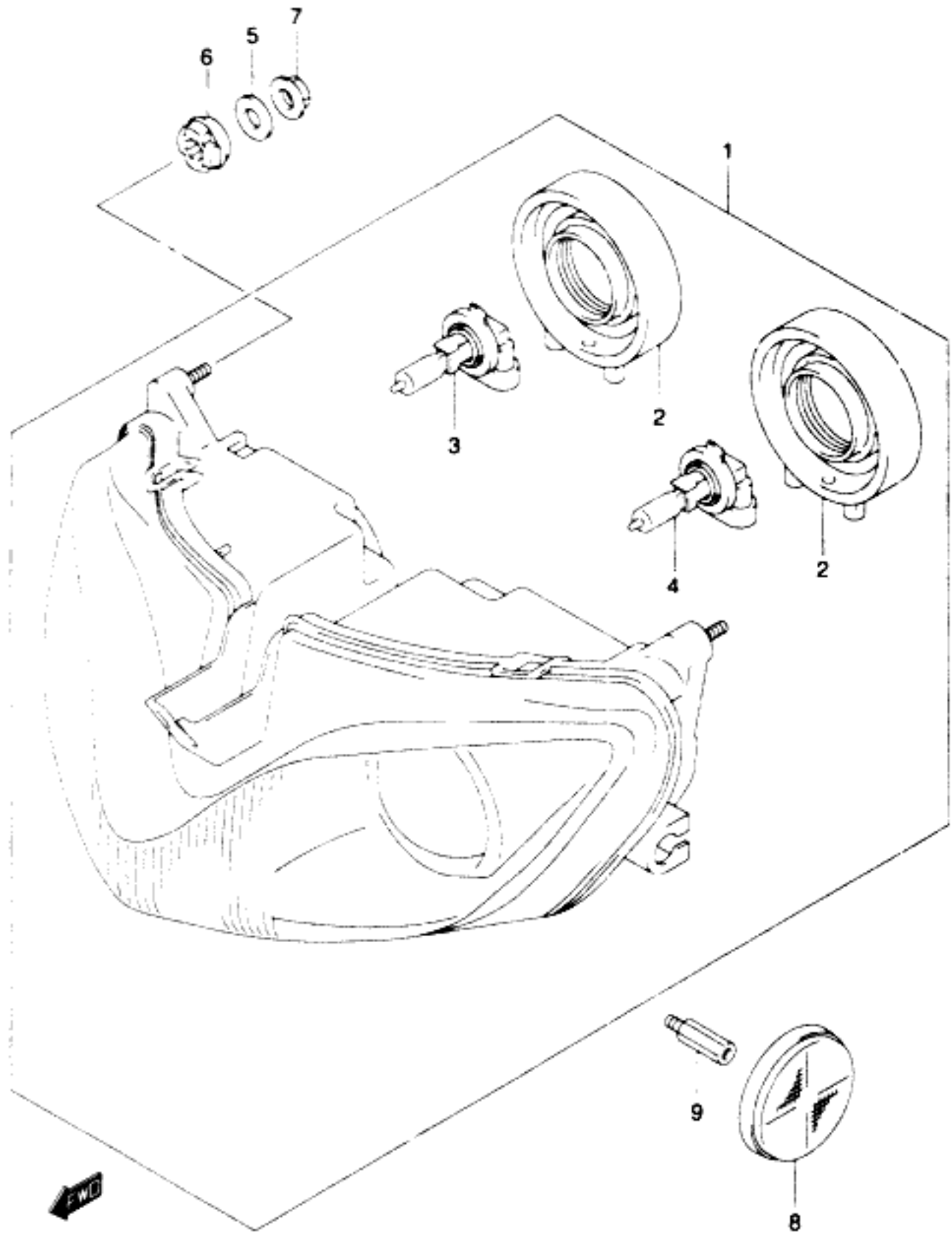


FIG 27 ( E- 8) HEADLAMP (GSF1200SK1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	35100-31F30-999	HEADLAMP ASSY	1	
2	35125-24F00	SOCKET, COVER	2	
3	09471-12151	BULB (12V,60W,HB3,P20D)	1	FOR HIGH BEAM
4	09471-12150	BULB (12V,51W,HB4,P22D)	1	FOR LOW BEAM
5	09160-06088	WASHER (6.5X20X1.6)	4	
6	09320-09010	CUSHION	4	
7	08316-10063	NUT	4	
8	35950-14A00	REFLEX REFLECTOR ASSY, FRONT	2	
9	35959-05900	BOLT	2	

REFER TO FIG 27A(E-9) FOR GSF1200K1

FIG.27A

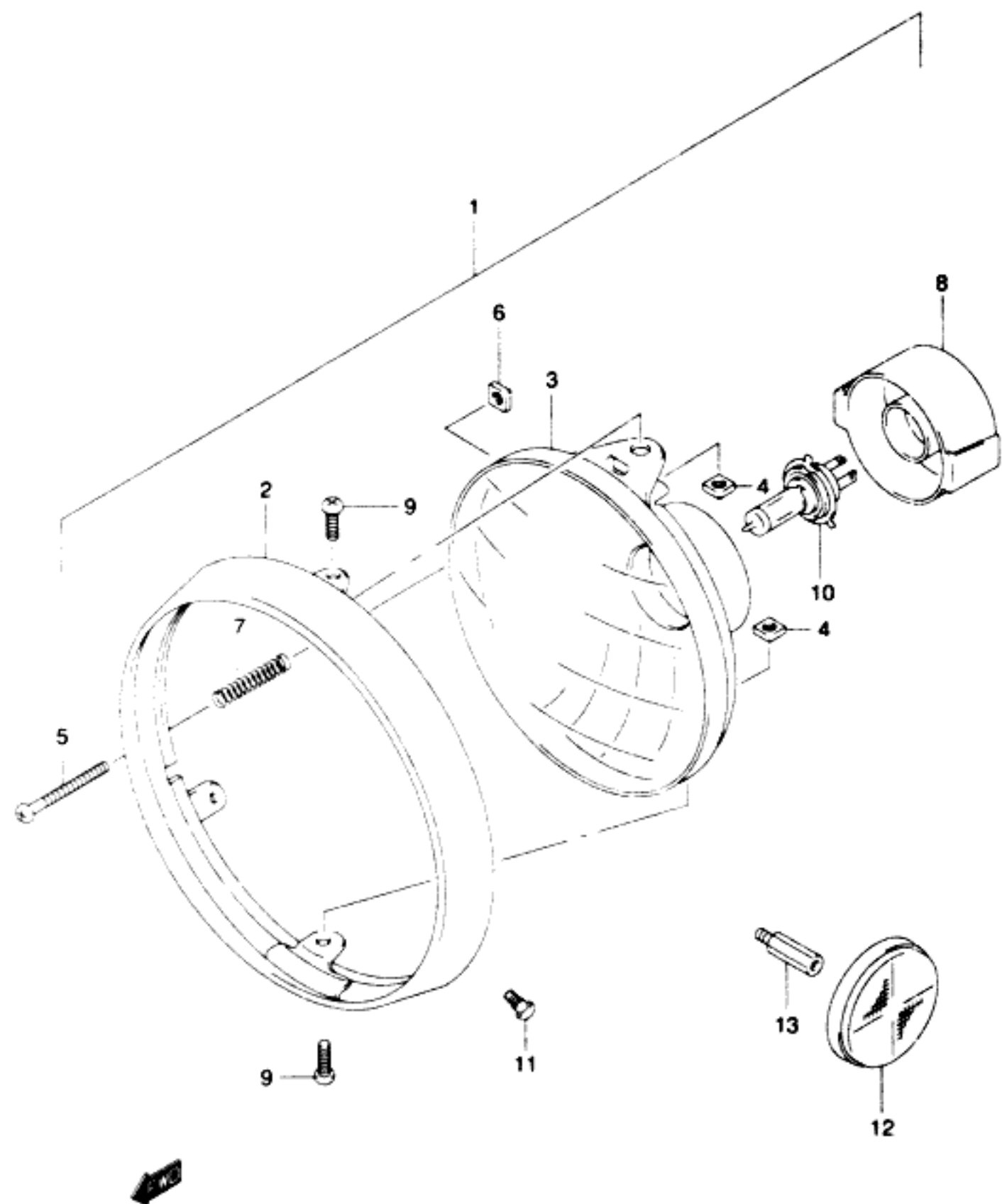


FIG 27A( E- 9) HEADLAMP (GSF1200K1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	35100-19F00-999	HEADLAMP ASSY	1	
2	35111-19F00	RIM	1	
3	35121-19F00	LAMP UNIT	1	
4	35135-45900	NUT	2	
5	35151-19F00	SCREW, ADJUSTING	1	
6	35152-45600	NUT	1	
7	35154-13F00	SPRING	1	
8	35174-19F00	COVER, SOCKET	1	
9	35181-19F00	SCREW (5X16)	2	
10	09471-12185	BULB (12V,60/55W)	1	
11	09139-05038	SCREW, HEADLAMP	2	
12	35950-14A00	REFLEX-REFLECTOR ASSY, FR SIDE	2	
13	35959-05900	BOLT, FRONT SIDE RR	2	

FIG.28

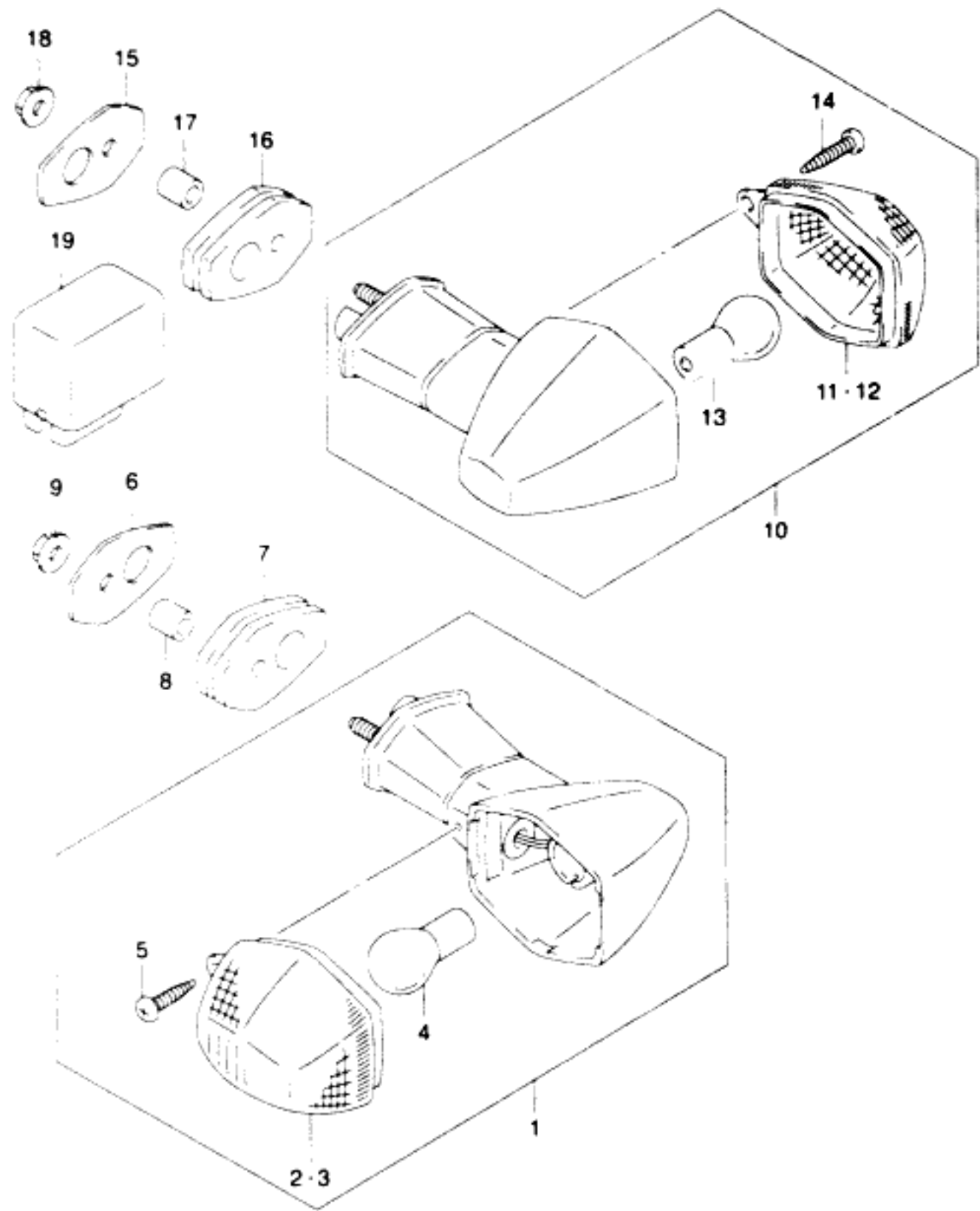


FIG 28 ( E-10)      TURN SIGNAL LAMP (GSF1200SK1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	35601-31F10	LAMP ASSY, FRONT TURN RH	1	
1-2	35602-31F10	LAMP ASSY, FRONT TURN LH	1	
2	35612-31F30	LENS, RH	2	
3	35632-31F30	LENS, LH	1	
4	09471-12045	BULB (12V,21W)	2	
5	03242-04163	SCREW	2	
6	35629-31F00	PLATE, FRONT TURN	2	
7	35690-31F00	CUSHION	2	
8	09180-05301	SPACER (5.5X9.5X10)	2	
9	08316-10053	NUT	2	
10-1	35603-31F30	LAMP ASSY, REAR TURN RH	1	
10-2	35604-31F30	LAMP ASSY, REAR TURN LH	1	
11	35632-31F30	LENS, RH	1	
12	35612-31F30	LENS, LH	1	
13	09471-12045	BULB (12V,21W)	2	
14	03242-04163	SCREW	2	
15	35629-31F00	PLATE, REAR TURN	2	
16	35690-31F00	CUSHION	2	
17	09180-05301	SPACER (5.5X9.5X10)	2	
18	08316-10053	NUT	2	
19	38610-03F00	RELAY ASSY, TURNSIGNAL	1	

REFER TO FIG 28A(E-11) FOR GSF1200K1



FIG.28A

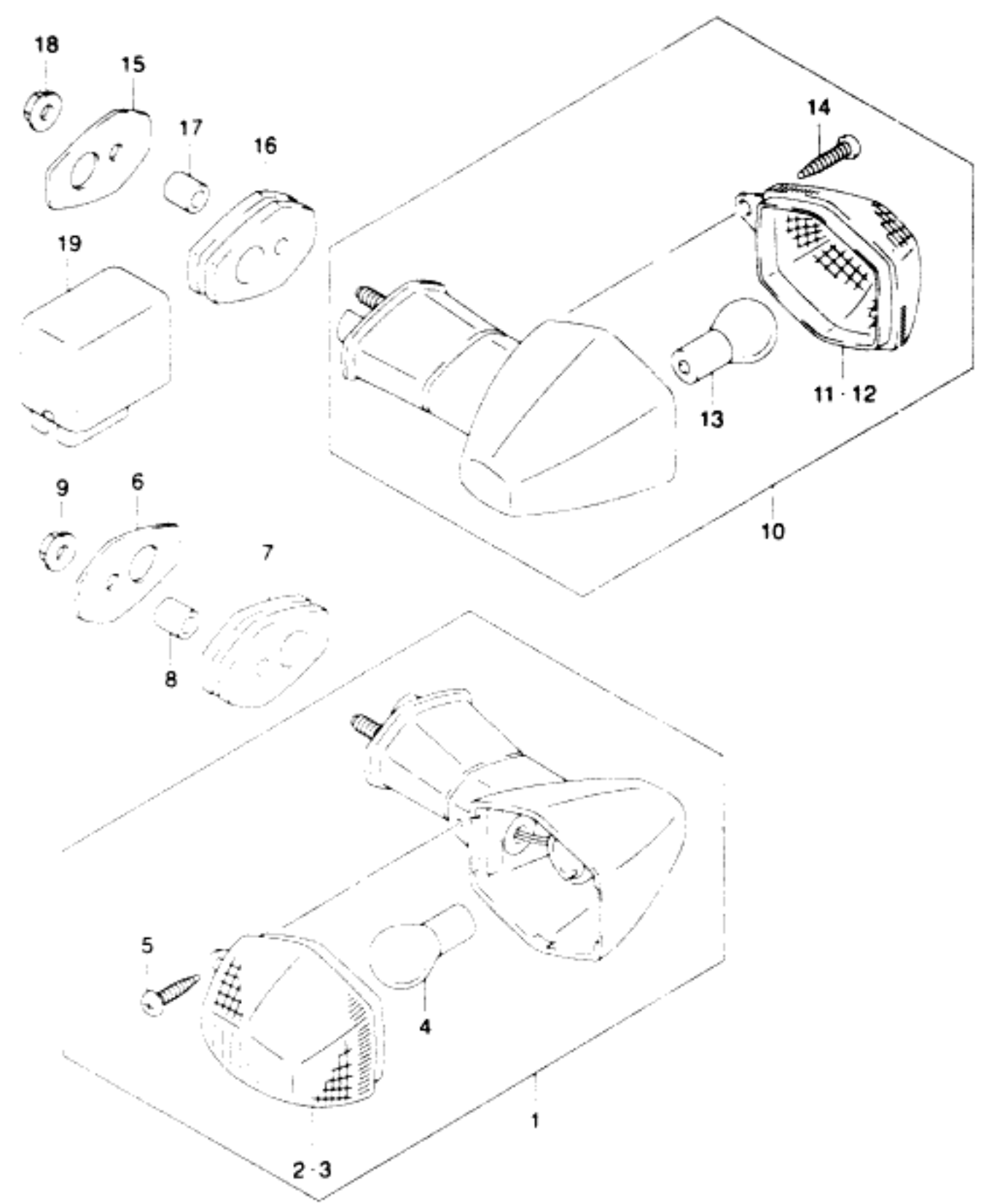


FIG 28A( E-11) TURN SIGNAL LAMP (GSF1200K1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	35601-31FA0	LAMP ASSY, FRONT TURN RH	1	
1-2	35602-31FA0	LAMP ASSY, FRONT TURN LH	1	
2	35612-31F30	LENS, RH	1	
3	35632-31F30	LENS, LH	1	
4	09471-12045	BULB (12V,21W)	2	
5	03242-04163	SCREW	2	
6	35629-31F00	PLATE, FRONT TURN	2	
7	35690-31F50	CUSHION	2	
8	09180-05301	SPACER (5 5X9 5X10)	2	
9	08316-10053	NUT	2	
10-1	35603-31F30	LAMP ASSY, REAR TURN RH	1	
10-2	35604-31F30	LAMP ASSY, REAR TURN LH	1	
11	35632-31F30	LENS, RH	1	
12	35612-31F30	LENS, LH	1	
13	09471-12045	BULB (12V,21W)	2	
14	03242-04163	SCREW	2	
15	35629-31F00	PLATE, REAR TURN	2	
16	35690-31F00	CUSHION	2	
17	09180-05301	SPACER (5 5X9 5X10)	2	
18	08316-10053	NUT	2	
19	38610-03F00	RELAY ASSY, TURNSIGNAL	1	



# FIG.29

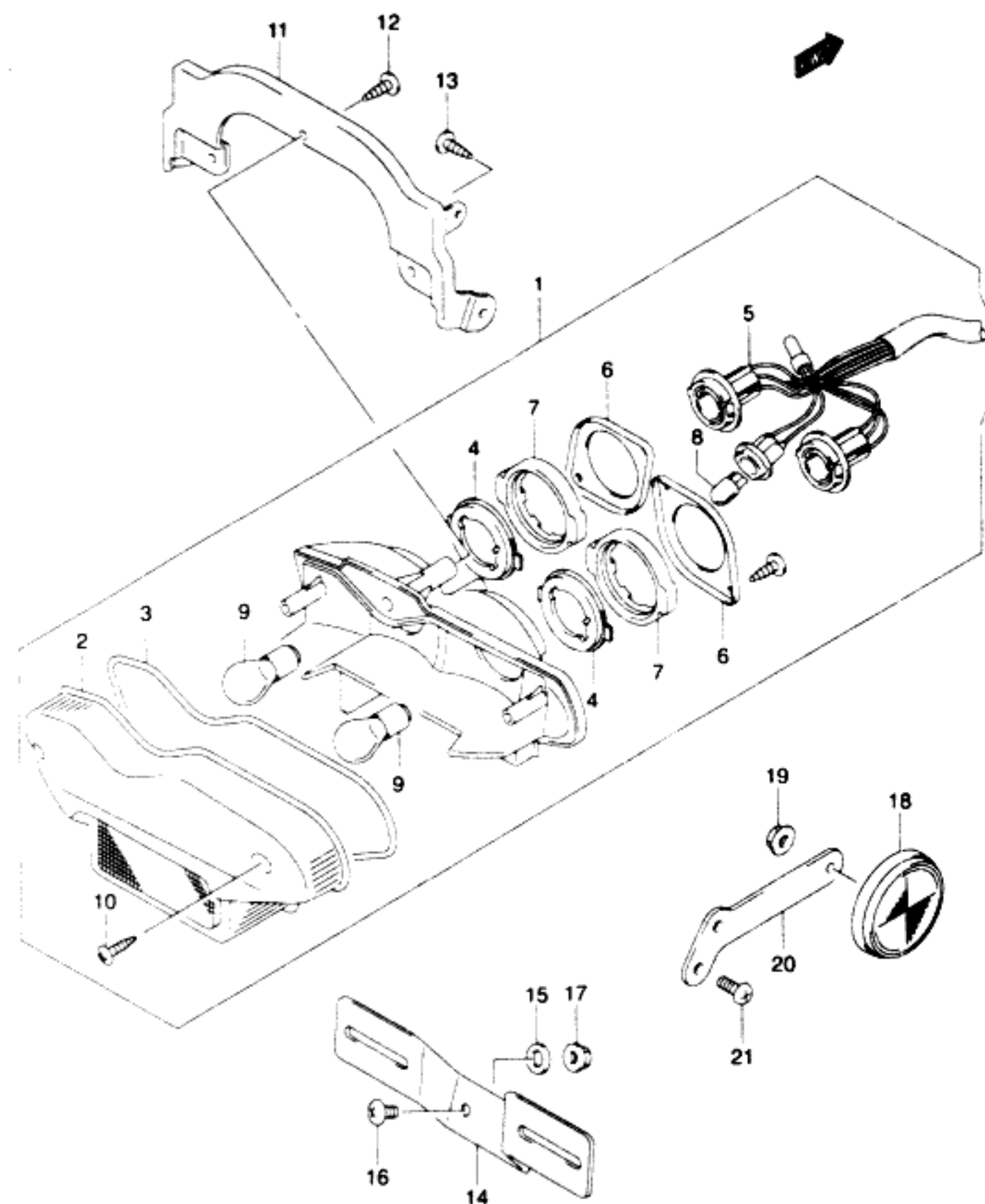


FIG 29 ( E-12)

TAIL LAMP

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	35710-31F31	LAMP ASSY. REAR COMBINATION	1	
2	35712-31F30	LENS	1	
3	35713-21F00	GASKET	1	
4	35716-48B21	PLATE, NO.1	2	
5	35718-24F00	SOCKET & CORD	1	
6	35736-48B21	PLATE, NO.2	2	
7	35765-48B21	CUSHION	2	
8	09471-12081	BULB (12V 5W)	1	
9	09471-12083	BULB (12V 21/5W)	2	
10	03211-04207	SCREW	2	
11	35726-31F00	BRACKET, REAR COMP	1	
12	03541-05163	SCREW, REAR COMB	3	
13	03541-05163	SCREW, REAR BRACKET	4	
14	35927-48B30	BRACKET, LICENSE BRACKET	1	
15	09160-06088	WASHER	2	
16	02142-06163	SCREW	2	
17	08316-10063	NUT	2	
18	35970-14A20	REFLECTOR ASSY, REAR SIDE	2	
19	08316-10053	NUT	2	
20-1	35975-31F00	BRACKET, RR SIDE RH	1	
20-2	35976-31F00	BRACKET, RR SIDE LH	1	
21	02142-06123	SCREW	4	

FIG.30

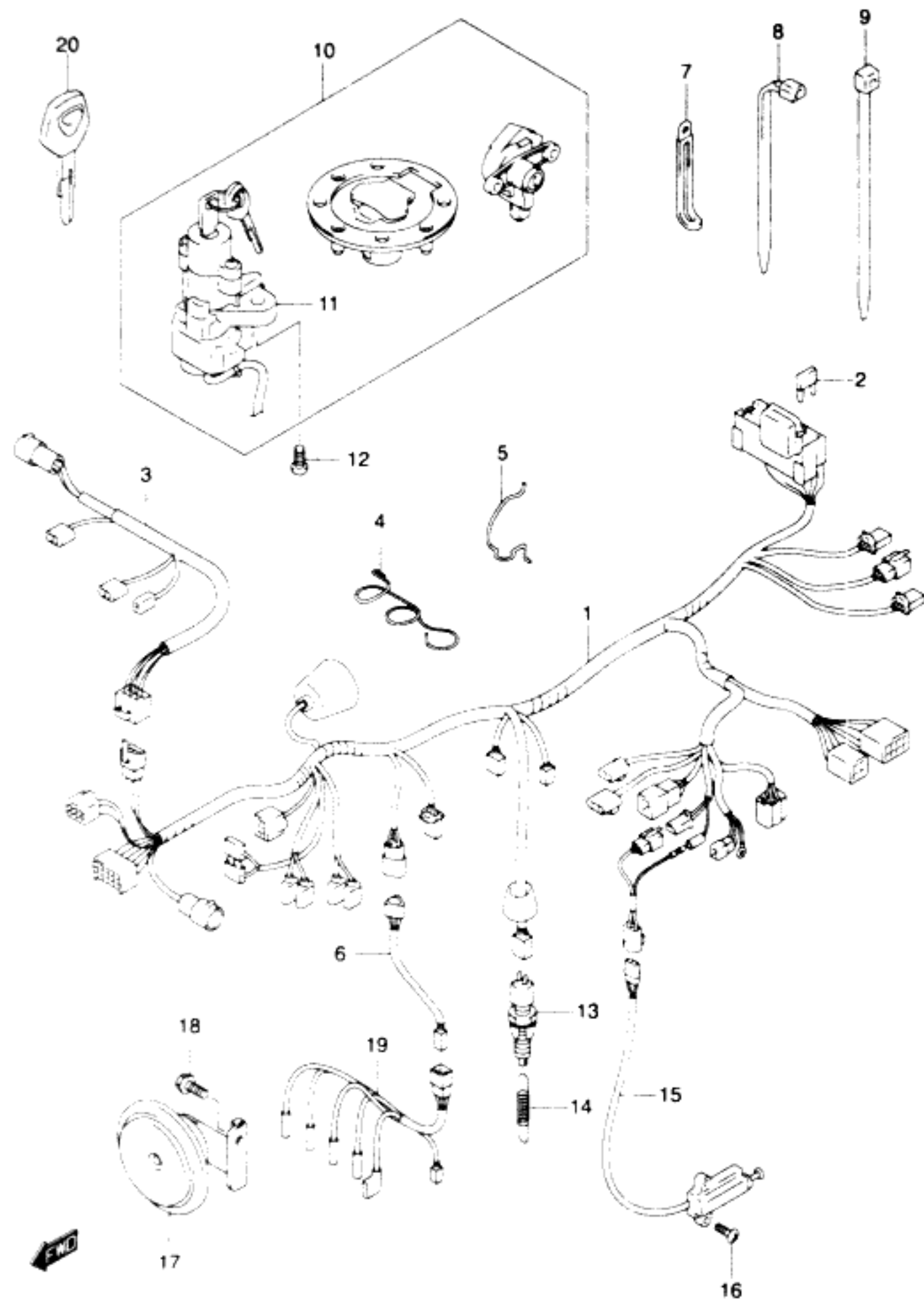


FIG 30 ( E-13)

WIRING HARNESS (GSF1200SK1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	36610-31F60	HARNESS, WIRING	1	
2-1	09481-10501	FUSE (10A)	2	
2-2	09481-15501	FUSE (15A)	3	
3	36620-31F50	HARNESS, WIRING NO 2	1	
4	36619-31F00	GUIDE, WIRING HARNESS	1	
5	36619-31F20	GUIDE, WIRING HARNESS	1	
6	36853-31F00	WIRE, TPS LEAD	1	
7-1	09404-06432	CLAMP (L 80)	1	
7-2	09404-06434	CLAMP (L 95)	1	
8-1	09407-11402	CLAMP (L 75)	1	
8-2	09407-14403	CLAMP (L 125)	4	
8-3	09407-18402	CLAMP (L 165)	9	
9	09407-14407	CLAMP (L 145)	1	
10-1	37103-33890	LOCK SET	1	
10-2	37104-33810	LOCK SET	1	E33
11	37100-33E20	LOCK ASSY, STEERING	1	
12	09139-08016	SCREW	2	
13	37740-24A00	SWITCH ASSY, STOP LAMP	1	
14	09443-06054	SPRING, STOP LAMP	1	
15	37840-44X50	SWITCH ASSY, SIDE STAND	1	
16	02142-06203	SCREW, SIDE STAND	2	
17	38500-31F00	HORN ASSY, LOW PITCHED	1	
18	01550-06123	BOLT, HORN	1	
19	36856-21E00	WIRE, CARB HEATER	1	OPT
20	37146-33E00	KEY, BLACK	1	OPT

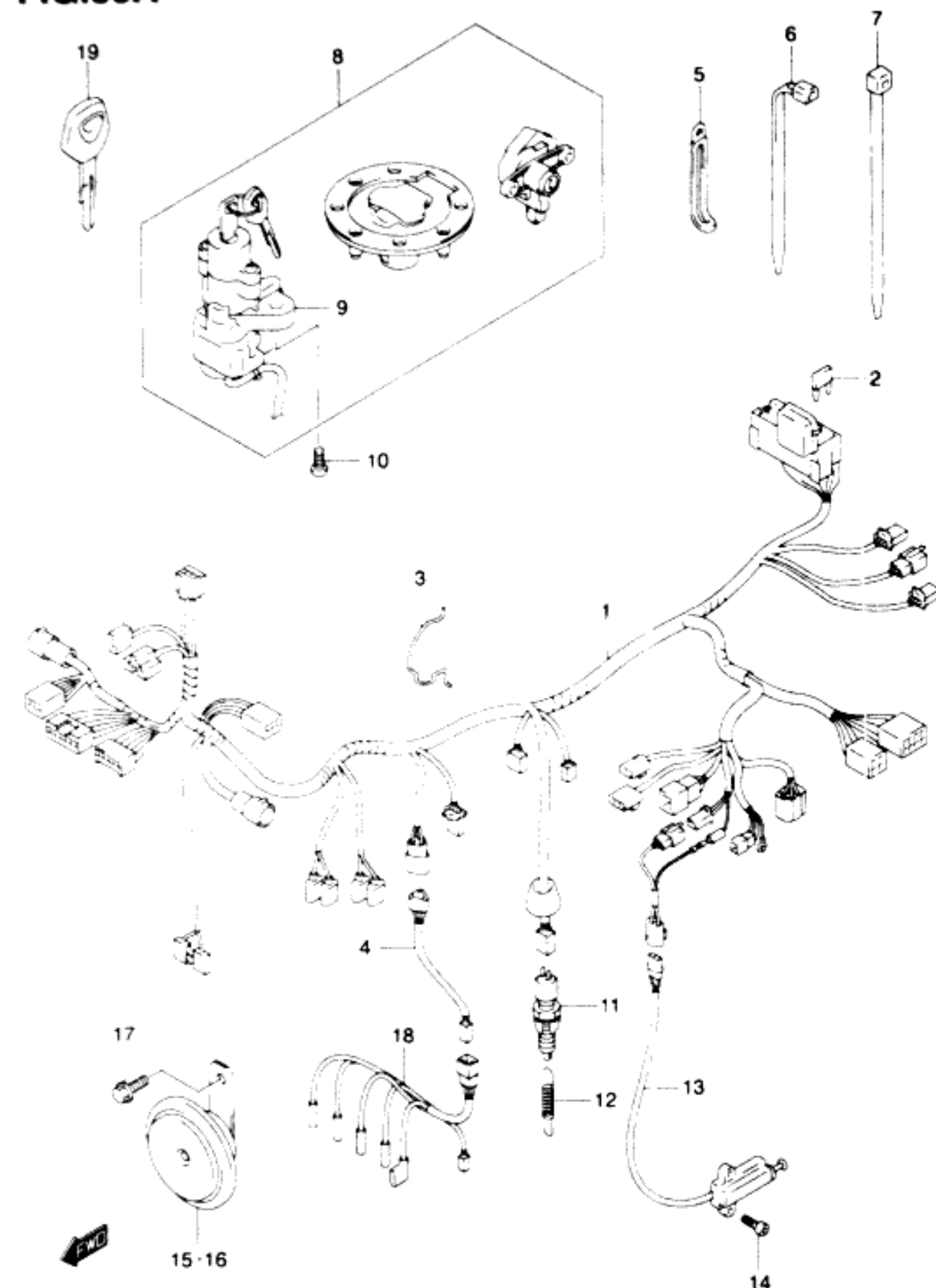
REFER TO FIG 30A(E-14) FOR GSF1200K1



# FIG.30A

FIG.30A( E-14)

WIRING HARNESS (GSF1200K1)

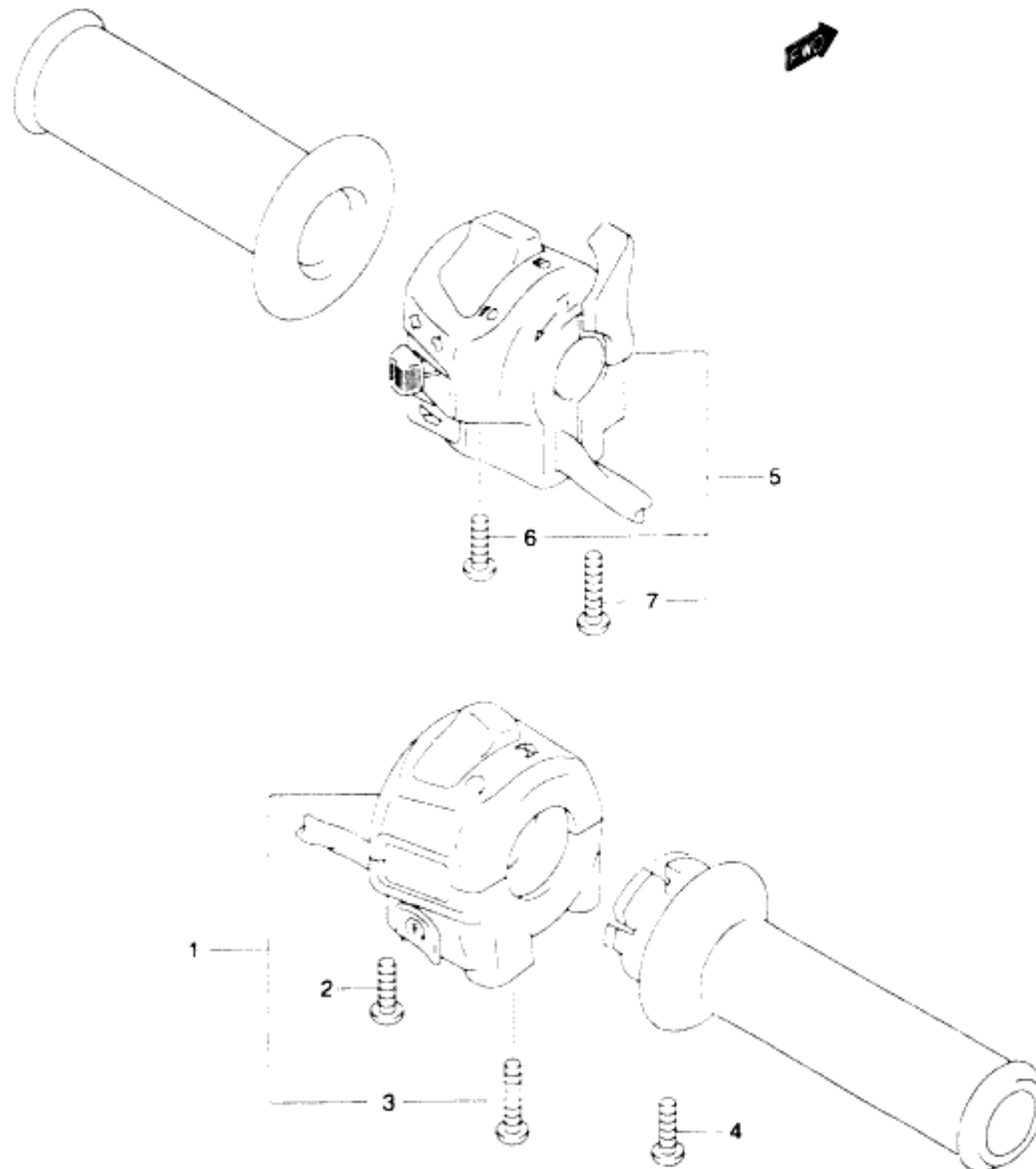


REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	36610-31F20	HARNESS, WIRING	1	
2-1	09481-10501	FUSE (10A)	2	
2-2	09481-15501	FUSE (15A)	3	
3	36619-31F20	GUIDE, WIRING HARNESS	1	
4	36853-31F00	WIRE, TFS LEAD	1	
5-1	09404-06432	CLAMP (L 80)	1	
5-2	09404-06434	CLAMP (L 95)	1	
5-3	09404-08207	CLAMP (L 97)	2	
6-1	09407-14403	CLAMP (L 125)	1	
6-2	09407-18402	CLAMP (L 165)	6	
6-3	09407-11402	CLAMP (L 75)	1	
7	09407-14407	CLAMP (L 145)	1	
8-1	37104-33850	LOCK SET	1	
8-2	37104-33890	LOCK SET	1	E33
9	37100-33E60	LOCK ASSY, STEERING	1	
10	09139-08016	SCREW	2	
11	37740-24A00	SWITCH ASSY, STOP LAMP	1	
12	09443-06054	SPRING, STOP LAMP	1	
13	37840-44X50	SWITCH ASSY, SIDE STAND	1	
14	07120-06203	SCREW, SIDE STAND	2	
15	38500-20E00	HORN ASSY, LOW	2	
16	38501-27E00	HORN ASSY, HIGH	1	
17	01550-08123	BOLT, HORN	2	
18	36856-21E00	WIRE, CARB HEATER	1	OPT
19	37146-33E00	KEY, BLANK	1	OPT

**FIG.31**

FIG.31 ( E-15)

HANDLE SWITCH



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	37200-27E31	SWITCH ASSY. HANDLE RH	1	
2	02112-05303	SCREW	1	
3	02112-05503	SCREW	1	
4	02112-05103	SCREW THROTTLE	1	
5-1	37400-24F30	SWITCH ASSY. HANDLE LH	1	GSF1200SK1
5-2	37400-31F30	SWITCH ASSY. HANDLE LH	1	GSF1200K1
6	02112-05253	SCREW	1	
7	02112-05453	SCREW	1	

**FIG.32**

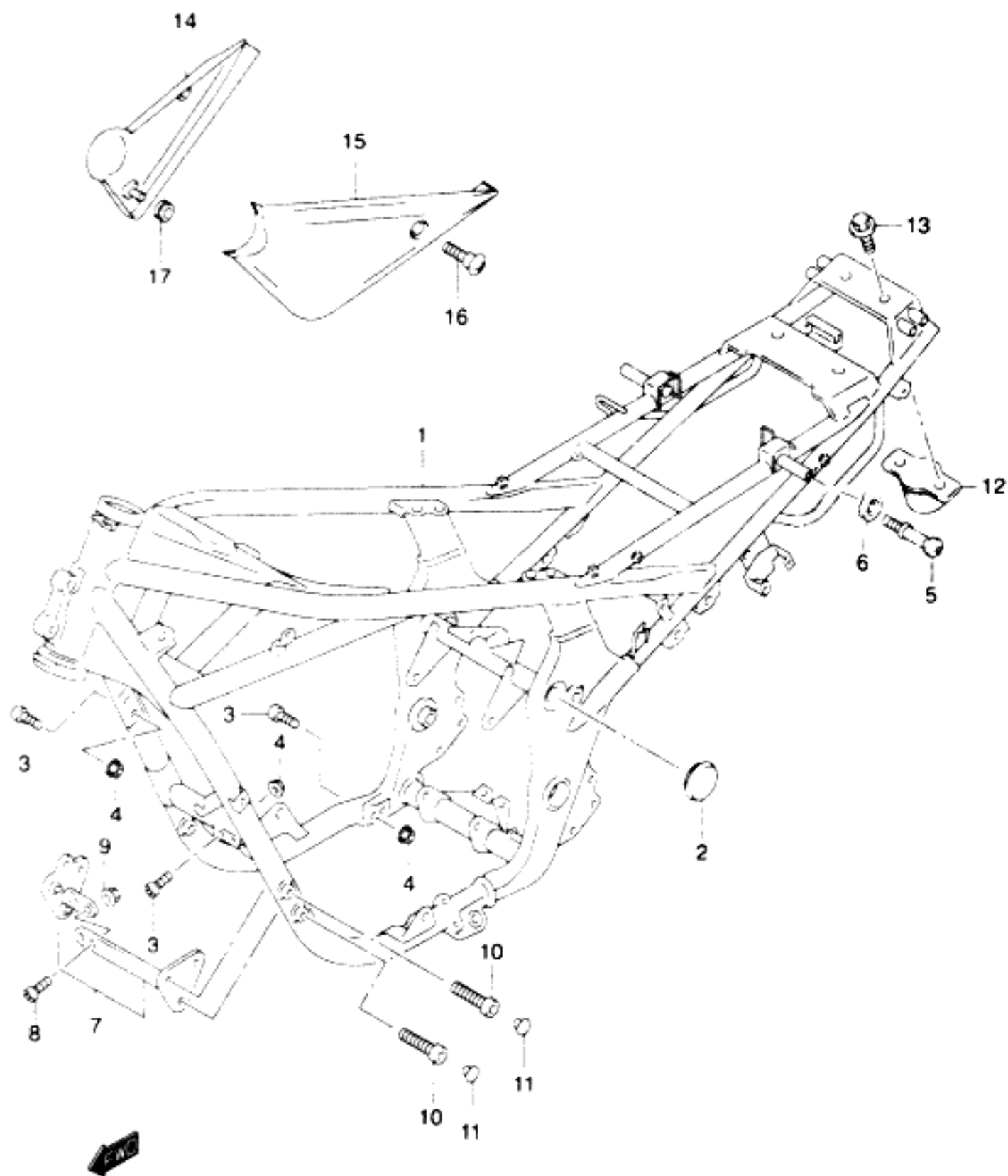


FIG 32 ( F-2) FRAME

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	41100-32F00-33J	FRAME (BLACK)	1	GSF1200SK1 E28 *SEE NOTE GSF1200K1 E3 E33
1-2	41100-32F00-YC6	FRAME (RED)	1	*SEE NOTE
1-3	41100-32F00-YD8	FRAME (SILVER)	1	GSF1200SK1 E3 E33 *SEE NOTE
2	43585-03F00	CAP. FRAME BODY	2	
3	09106-10068	BOLT (10X37)	6	
4	08319-31103	NUT	6	
5	46315-31F00	HOOK, SEAT RAIL	2	
6	46317-31F00	WASHER, HOOK	2	
7-1	41900-32F00-33J	PLATE, ENGINE MOUNT (BLACK)	1	GSF1200SK1 E28 GSF1200K1 E3 E33
7-2	41900-32F00-YC6	PLATE, ENGINE MOUNT (RED)	1	
7-3	41900-32F00-YD8	PLATE, ENGINE MOUNT (SILVER)	1	GSF1200SK1 E3 E33
8	07120-10303	BOLT	2	
9	08319-31103	NUT	2	
10	07130-08503	BOLT	4	
11	09250-08016	CAP	4	
12	42550-32F00	DAMPER, FRAME REAR	1	
13	01550-06123	BOLT	2	
14	47511-32F00-291	COVER, FRAME HEAD RH (BLACK)	1	GSF1200K1 E3 E33
15	47521-32F00-291	COVER, FRAME HEAD LH (BLACK)	1	GSF1200K1 E3 E33
16	09139-05021	SCREW	2	GSF1200K1 E3 E33
17	09320-08013	CUSHION	2	GSF1200K1 E3 E33

\*\*\*\*Engine Cases and Frames for this model must be ordered on the Frame/Engine Case Order Form (99924-FC003). If you have any questions regarding these procedures, please call your Parts Coordinator *before* placing your order.

# FIG.33

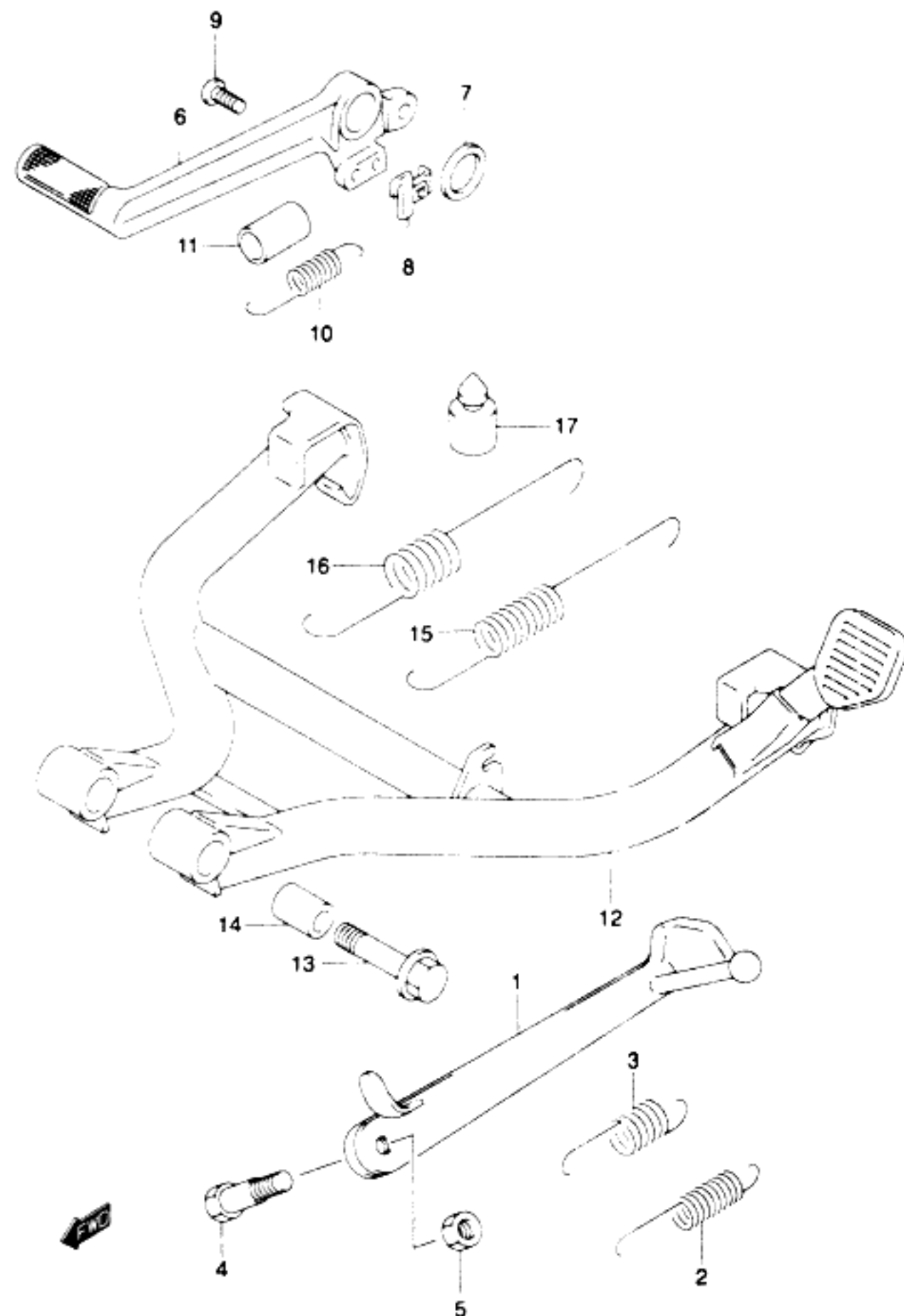


FIG 33 ( F- 3)

STAND

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	42310-32F00	STAND, PROP	1	
2	09443-12048	SPRING, INNER	1	
3	09443-19010	SPRING, OUTER	1	
4	09111-10058	BOLT	1	
5	42321-03FK0	NUT	1	
6	43111-31E01	PEDAL, BRAKE	1	
7	09160-18022	WASHER	1	
8	43560-32C00	BRACKET, STOP SWITCH	1	
9	02112-05163	SCREW	1	
10	09443-13029	SPRING	1	
11	43261-17C00	TUBE, SPRING GUIDE	1	
12	42100-31F00	STAND, CENTER	1	
13	09103-10126	BOLT	2	
14	09180-10113	SPACER	2	
15	09443-14059	SPRING, INNER	1	
16	09443-22013	SPRING, OUTER	1	
17	09321-10032	CUSHION	1	

FIG.34

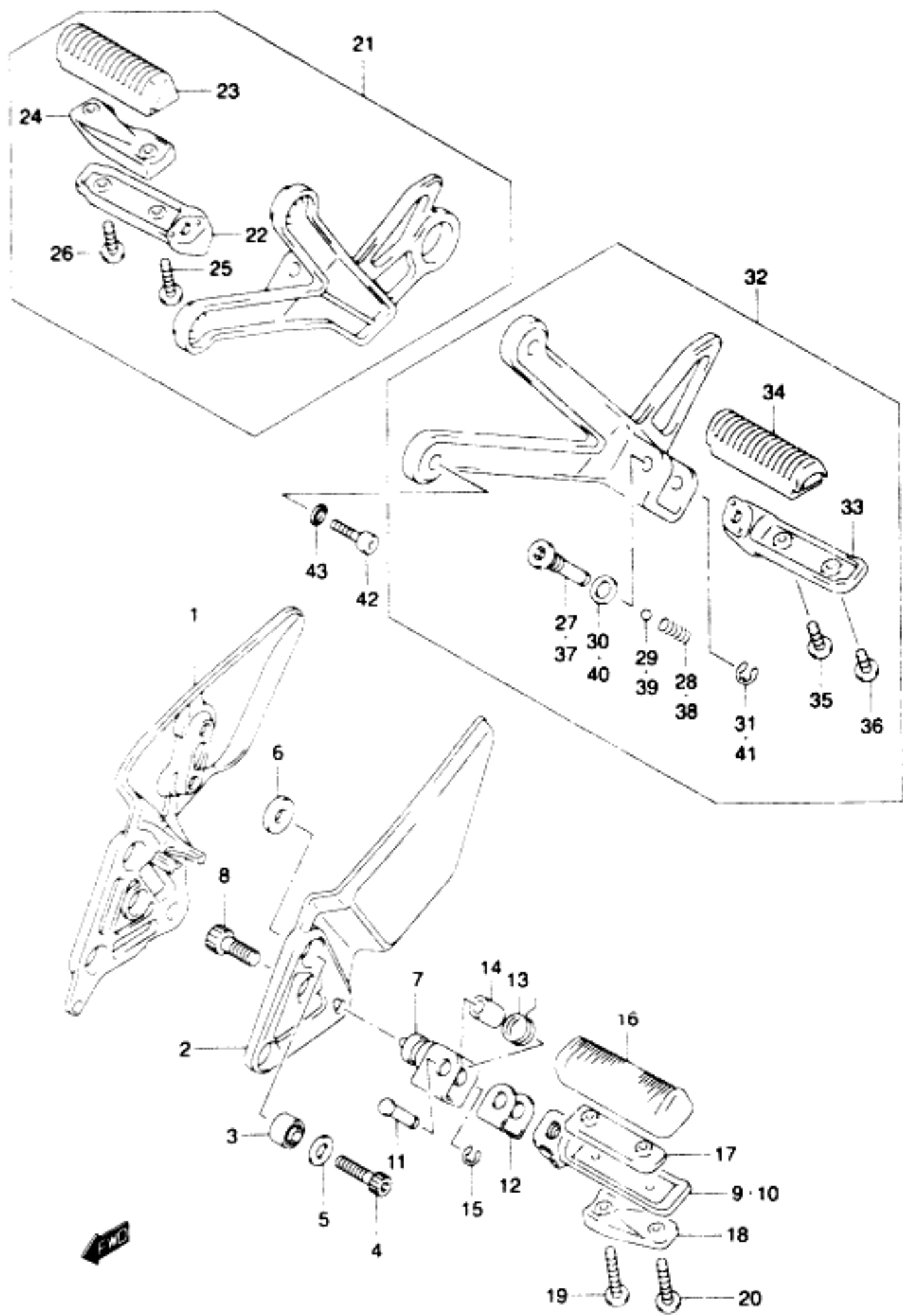


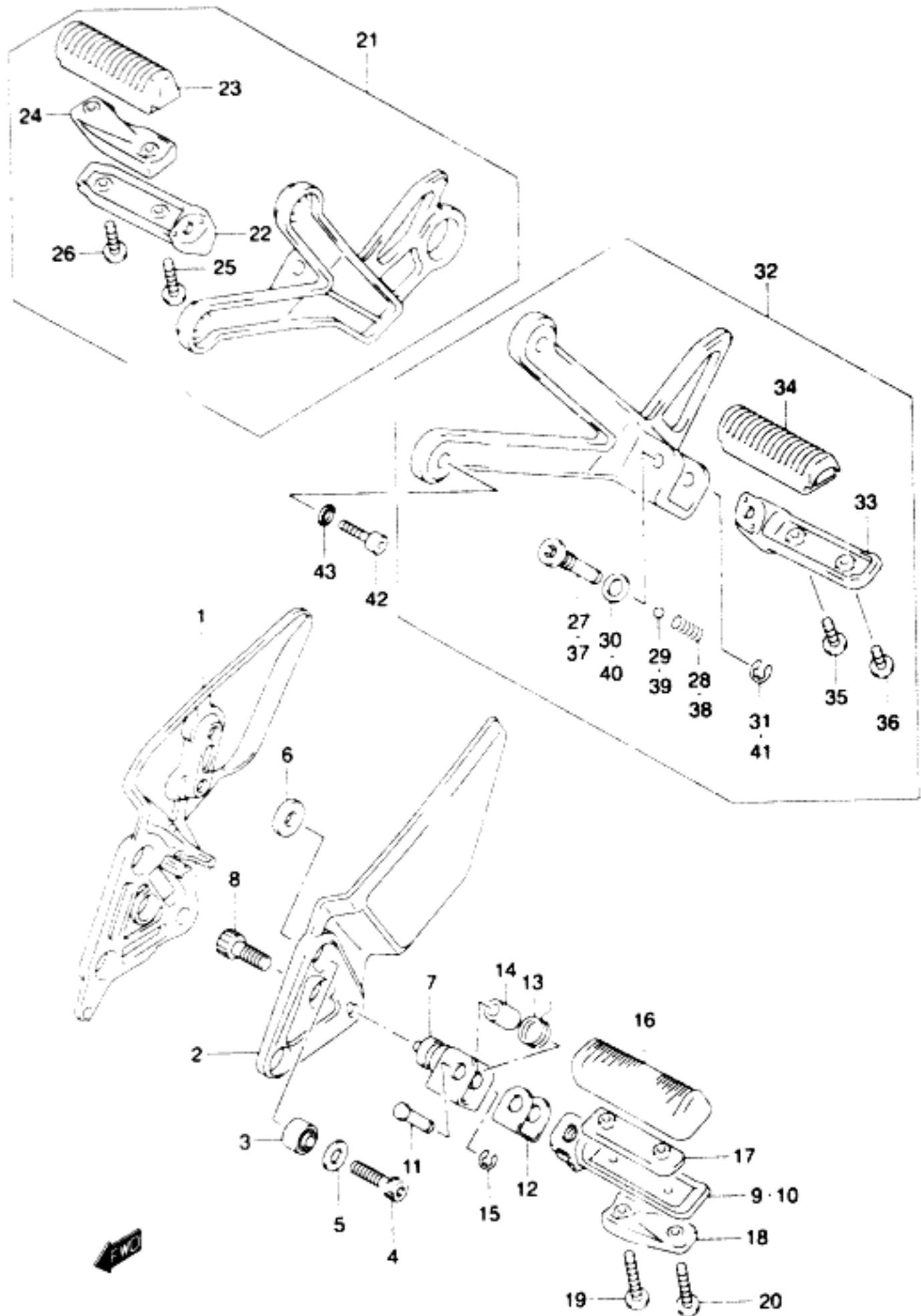
FIG 34 ( F- 4)

FOOTREST

			QTY.	REMARKS
REF. NO.	PART NO.	DESCRIPTION		
1	43511-26E02	BRACKET, FOOTREST RH	1	
2	43521-26E01	BRACKET, FOOTREST LH	1	
3	09319-08045	BUSH	6	
4	09106-08147	BOLT (8X30)	6	
5	09161-13005	WASHER	6	
6	09161-17002	WASHER	6	
7	43530-27E00	HOLDER, FOOTREST	2	
8	09106-10064	BOLT	2	
9	43511-40C00	BAR, FOOTREST RH	1	
10	43521-40C00	BAR, FOOTREST LH	1	
11	09208-08010	PIN	2	
12	43570-46E20	CUSHION, FRONT FOOTREST	2	
13	09448-18022	SPRING	2	
14	09180-08149	SPACER (8 1X12X22)	2	
15	08332-11063	E RING	2	
16	43550-31F00	RUBBER, FOOTREST	2	
17	43534-46E10	BALANCER, FOOTREST UPPER	2	
18	43536-31E20	BALANCER, FOOTREST LOWER	2	
19	02142-05403	SCREW	2	
20	02142-05353	SCREW	2	
21	43600-32F00	FOOTREST ASSY, PILLION RH	1	
22	43610-40C00	BAR, PILLION FOOTREST RH	1	
23	43550-40C11	RUBBER, FOOTREST	1	
24	43536-32F00	BALANCER, PILLION LOWER	1	
25	02142-05303	SCREW	1	
26	02142-05253	SCREW	1	
27	43642-40C00	BOLT, PILLION FOOTREST	1	
28	09440-05003	SPRING	1	
29	06111-07004	BALL	1	
30	09160-10126	WASHER (10 5X24X1 6)	1	
31	08332-11063	E RING	1	

FIG.34

FIG 34 ( F- 5) FOOTREST



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
32	43700-32F00	FOOTREST ASSY. PILLION LH	1	
33	43620-40C00	BAR, PILLION FOOTREST LH	1	
34	43550-40C11	RUBBER, FOOTREST	1	
35	02142-05203	SCREW	1	
36	02142-05163	SCREW	1	
37	43642-40C00	BOLT, PILLION FOOTREST	1	
38	09440-05003	SPRING	1	
39	06111-07004	BALL	1	
40	09160-10126	WASHER (10 5X24X1 6)	1	
41	08332-11063	E RING	1	
42	09106-08097	BOLT (8X25)	4	
43	09164-08015	WASHER	4	

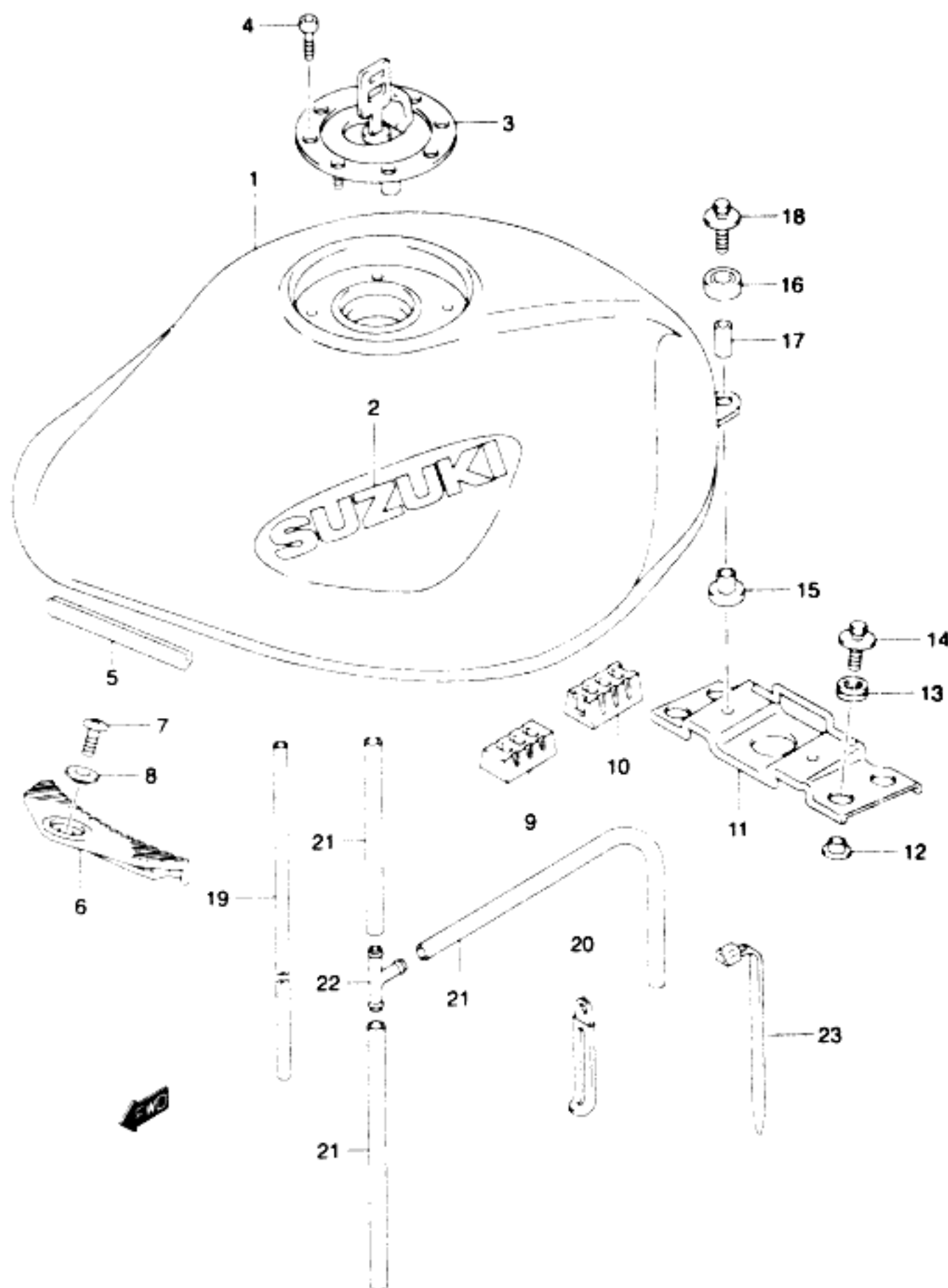
**FIG.35**


FIG 35 ( F-6)

FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	44100-31F30-33J	TANK ASSY, FUEL (BLACK)	1	GSF1200SK1 E28 GSF1200K1 E3
1-2	44100-31F30-YC6	TANK ASSY, FUEL (RED)	1	E3,E28
1-3	44100-31F30-YD8	TANK ASSY, FUEL (SILVER)	1	GSF1200SK1 E3
1-4	44100-31F40-33J	TANK ASSY, FUEL (BLACK)	1	GSF1200K1 E33
1-5	44100-31F40-YC6	TANK ASSY, FUEL (RED)	1	E33
1-6	44100-31F40-YD8	TANK ASSY, FUEL (SILVER)	1	GSF1200SK1 E33
2-1	68271-04A10-0AT	EMBLEM, FUEL TANK (CHROME)	2	FOR 33J,YC6
2-2	68271-04A10-YN7	EMBLEM, FUEL TANK (BLACK)	2	FOR YD8
3-1	44201-33810	CAP SET, FUEL TANK	1	E3 E28
3-2	44200-33830	CAP SET, FUEL TANK	1	E33
4	09106-05017	BOLT (L 20)	4	
5	68241-04X50-00B	MOLDING	1	
6	44511-27E00	CUSHION, FUEL TANK FRONT	1	
7	02142-05103	SCREW, FRONT	1	
8	09169-05012	WASHER	1	
9	45149-45330	CUSHION, SIDE	2	
10	44541-31F00	CUSHION, FUEL TANK SIDE	2	
11	44550-31F01	BRACKET, REAR	1	
12	09169-06062	WASHER, LOWER	4	
13	09320-09009	CUSHION, BRACKET	4	
14	09116-06146	BOLT, BRACKET	4	
15	09320-10038	CUSHION, LOWER	2	
16	44512-42E00	CUSHION, UPPER	2	
17	09180-06271	SPACER (6 5X9X18)	2	
18	09116-06172	BOLT (6X30)	2	
19	09352-70113-00B	HOSE (L 2000 680)	1	
20	09404-10417	CLAMP	1	
21-1	09352-50823-600	HOSE, NO 1 (L 600 200)	1	
21-2	09352-50823-600	HOSE, NO 2 (L 600 300)	1	
21-3	09352-50823-600	HOSE, NO 3 (L 600 480)	1	
22	09367-06002	3 WAY	1	
23	09407-14403	CLAMP	1	

FIG.36

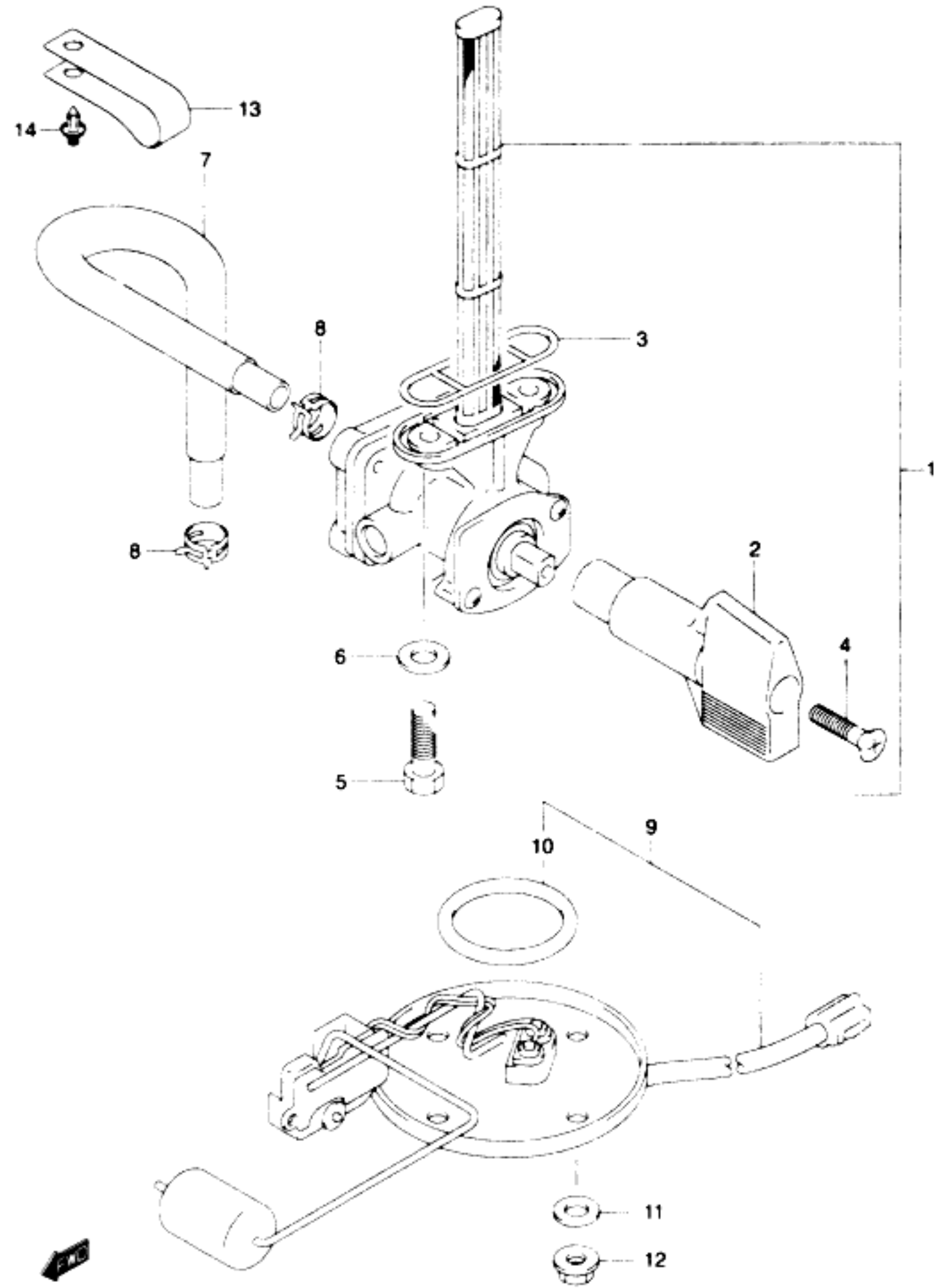


FIG 36 ( F- 7)

FUEL COCK

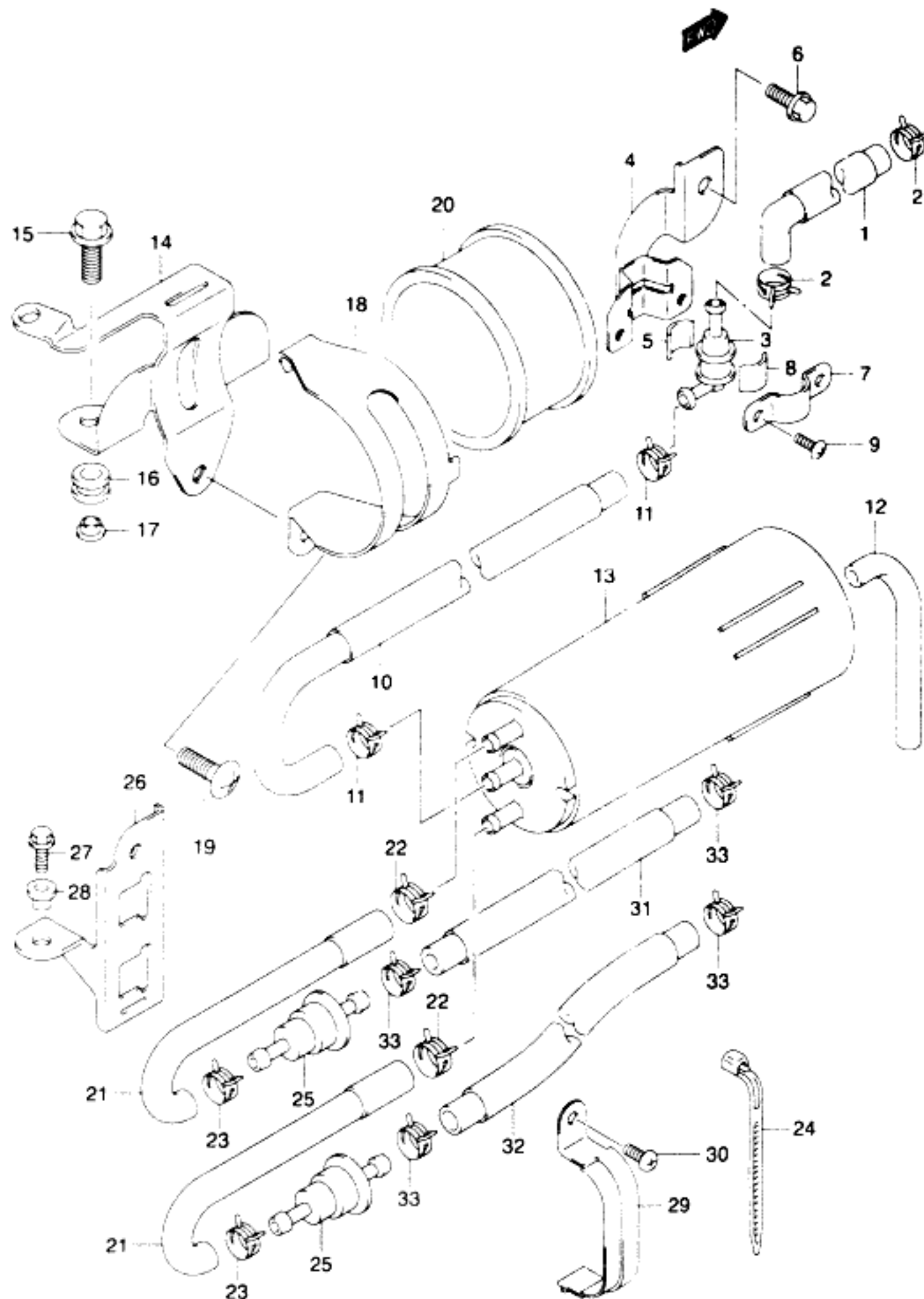
REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	44300-32F00	COCK ASSY, FUEL	1	
2	44306-26E00	LEVER, FUEL COCK	1	
3	44348-87420	GASKET, JOINT	1	
4	02122-04203	SCREW	1	
5	34826-03F00	BOLT, FUEL LEVEL GAUGE	2	
6	09168-06026	GASKET (6.4X11 5X0 8)	2	
7	44430-32F00	HOSE, FUEL	1	
8	09401-13417	CLIP	2	
9	34810-31F00	GAUGE ASSY, FUEL LEVEL	1	
10	34825-31F00	O RING	1	
11	09160-06128	WASHER (6 5X15X1.6)	4	
12	08319-21063	NUT	4	
13	44462-32F00	CLAMP, FUEL HOSE	1	
14	09409-08308-5ES	CLIP (BLACK)	1	



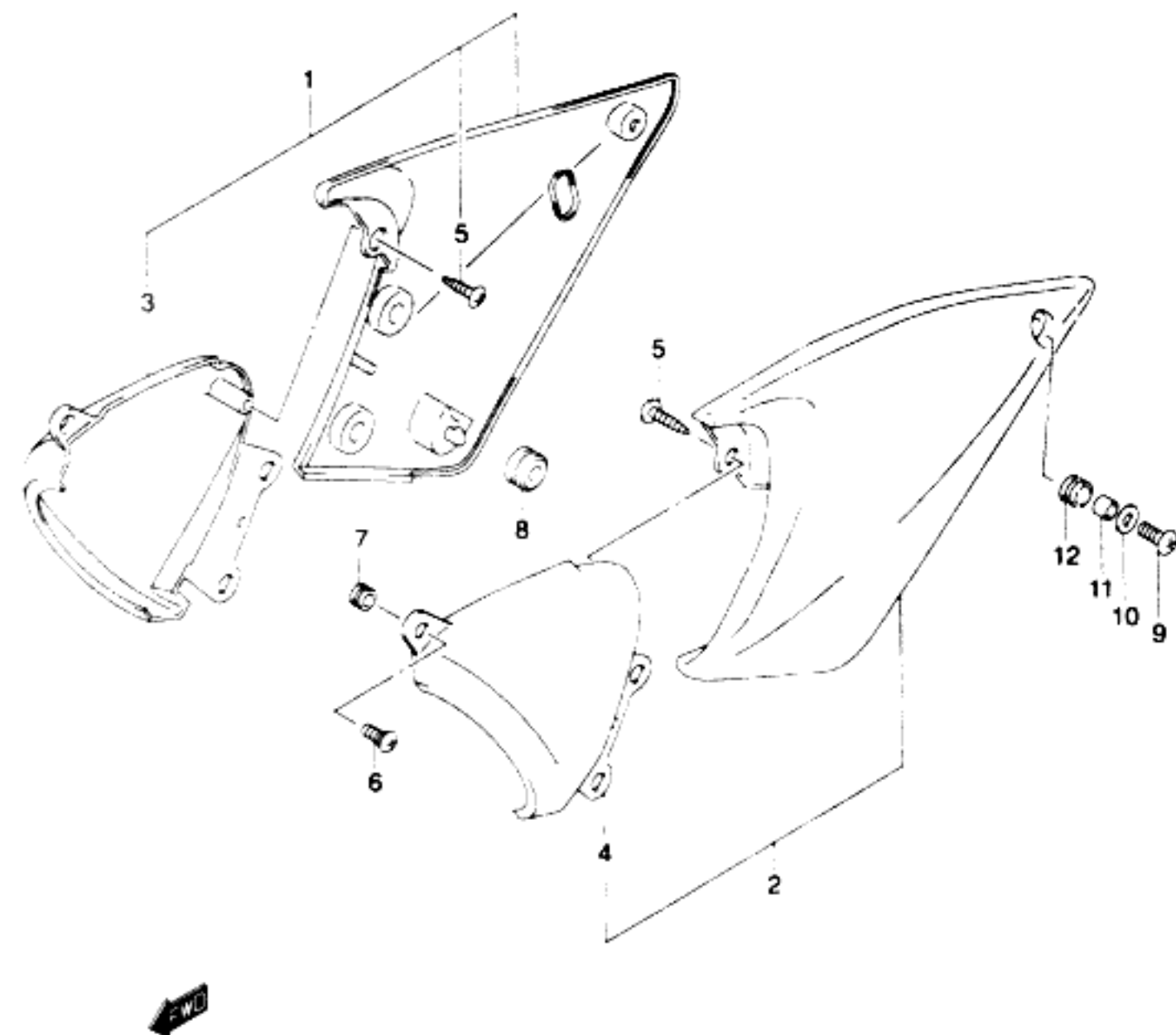
FIG.37

FIG 37 ( G-2)

CANISTER (E33)



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	44434-31F00	HOSE, TANK & VALVE	1	
2	09401-11413	CLIP	2	
3	44240-17C00	VALVE, BREATHER	1	
4	44890-31F00	BRACKET, BREATHER VALVE	1	
5	44894-24A00	CUSHION	1	
6	01550-06163	BOLT, BRACKET	1	
7	44892-24A00	PLATE, BREATHER VALVE	1	
8	44894-24A00	CUSHION	1	
9	02142-04103	SCREW, PLATE	2	
10	44435-31F00	HOSE, VALVE & CANISTER	1	
11	09401-11413	CLIP	2	
12	09355-70125-600	HOSE, CANISTER DRAIN (L 600 320)	1	
13	17210-26E00	CANISTER	1	
14	44881-32F00	BRACKET, CANISTER	1	
15	09116-06146	BOLT, BRACKET	3	
16	09320-08001	CUSHION	3	
17	09169-06062	SPACER	3	
18	44882-02F01	HOLDER, CANISTER	1	
19	02142-06123	SCREW, HOLDER	1	
20	44883-26E00	CUSHION, CANISTER	1	
21	44437-31F00	HOSE, PURGE	2	
22	09401-11407	CLIP	2	
23	09401-11413	CLIP	2	
24-1	09407-14403	CLAMP	1	
24-2	09407-18402	CLAMP	1	
25	44250-48B00	VALVE, PURGE	2	
26	44885-31F01	BRACKET, PURGE VALVE	1	
27	01550-06123	BOLT, BRACKET	1	
28	09169-05021	WASHER	2	
29	44884-31E00	HOLDER, PURGE VALVE	1	
30	02112-05083	SCREW	1	
31	44438-31F00	HOSE, CARB (L 980)	1	
32	44439-31F00	HOSE, CARB (L 900)	1	
33	09401-11413	CLIP	4	

**FIG.38**

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	47110-31F00-35W	COVER, FRAME RH (GRAY)	1	
2	47210-31F01-35W	COVER, FRAME LH (GRAY)	1	
3	47121-31F00	COVER, FRONT RH	1	
4	47221-31F01	COVER, FRONT LH	1	
5	03541-15123	CREW	6	
6	47155-31F00	SCREW, FRONT	2	
7	47822-31F00	CUSHION, FRONT	2	
8	09320-08018	CUSHION, CENTER	2	
9	09139-06030	SCREW, CENTER	2	
10	09160-06028	WASHER	2	
11	09180-06263	SPACER	2	
12	09320-09016	CUSHION	2	
13	47161-04A00	CUSHION, SIDE	2	

FIG.39

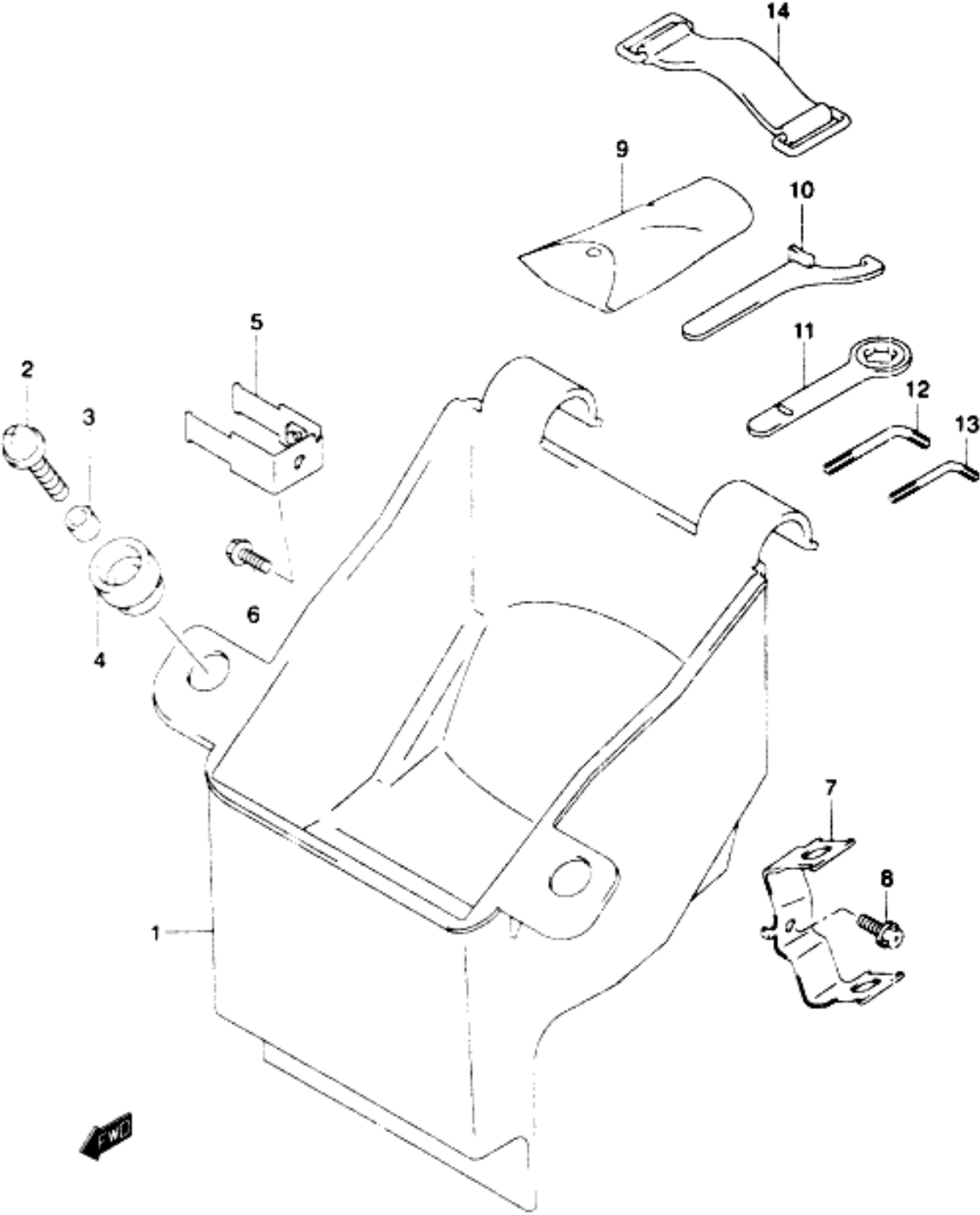


FIG 39 ( G- 4)      MANUAL BOX

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	47431-31F00	BOX,MANUAL	1	
2	09136-06105	SCREW	2	
3	09180-06284	SPACER	2	
4	09320-10045	CUSHION	2	
5	47410-31F00	PLATE, RELAY	1	
6	01550-06123	BOLT	1	
7	47412-31F00	PLATE, IGNITER	1	
8	02162-06123	BOLT	1	
9-1	09800-21017	TOOL ASSY	1	GSF1200SK1
9-2	09800-21040	TOOL ASSY	1	GSF1200K1
10	09822-00005	CLAMP WRENCH	1	
11-1	09817-00039	RING SPANNER, 24	1	GSF1200SK1
11-2	09817-00035	RING SPANNER, 22	1	GSF1200K1
12	09816-00059	HEXAGON SPANNER, 5	1	GSF1200K1
13	09816-00103	HEXAGON SPANNER, 4	1	GSF1200K1
14	09462-00034	BAND, TOOL	2	

**FIG.39A**

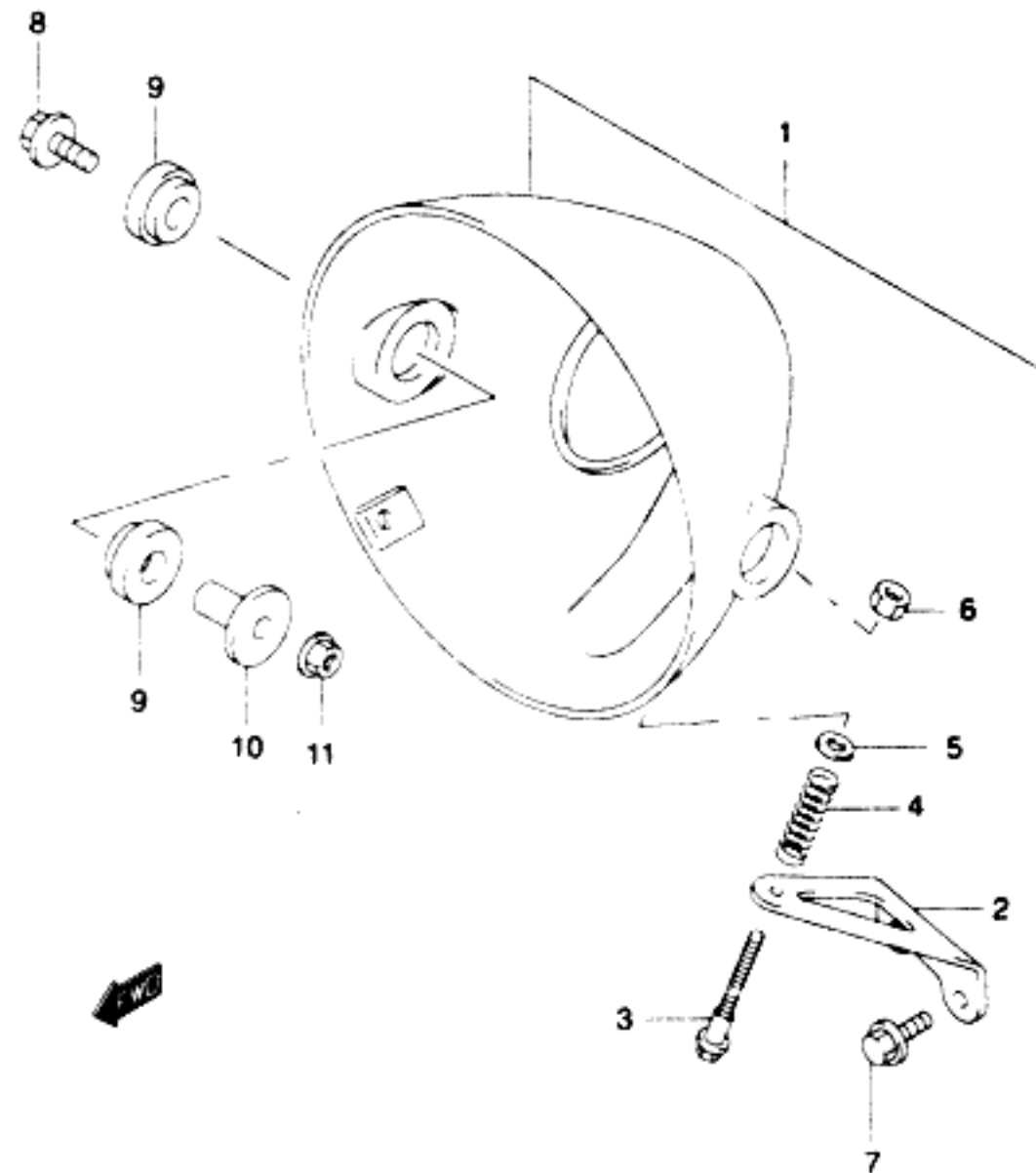


FIG 39A( G- 5)

HEADLAMP HOUSING (GSF1200K1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	51800-32F00	HOUSING, HEADLAMP	1	
2	51814-31F00	PLATE, HOUSING	1	
3	51858-25D00	BOLT, ADJUSTER	1	
4	51837-25D00	SPRING, ADJUSTER	1	
5	08322-01053	WASHER	1	
6	51825-25D00	NUT	1	
7	01550-05123	BOLT, PLATE	2	
8	01244-08357	BOLT, HOUSING	2	
9	09320-12065	CUSHION	4	
10	09180-08168	SPACER	2	
11	08316-10083	NUT	2	

**FIG.40**

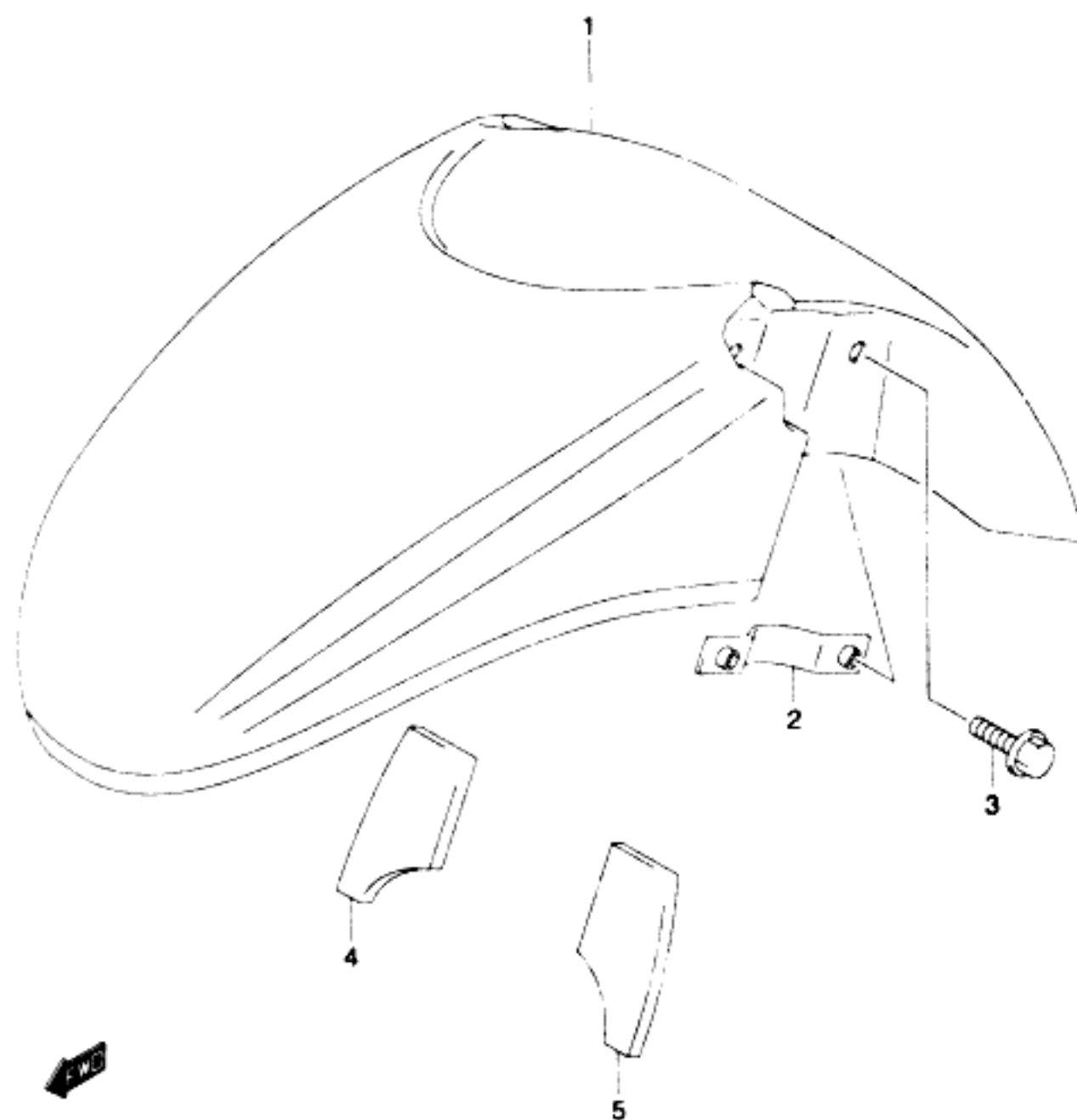


FIG 40 ( G- 6)

FRONT FENDER

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	53111-31F00-33J	FENDER, FRONT (BLACK)	1	GSF1200SK1 E28 GSF1200K1 E3/E33
1-2	53111-31F00-YC6	FENDER, FRONT (BLUE)	1	
1-3	53111-31F00-YD8	FENDER, FRONT (SILVER)	1	GSF1200SK1 E3.E33
2	53120-31F00	PLATE, FENDER	2	
3	01547-06357	BOLT	4	
4	53147-31F00	CUSHION, RH	1	
5	53148-31F00	CUSHION, LH	1	

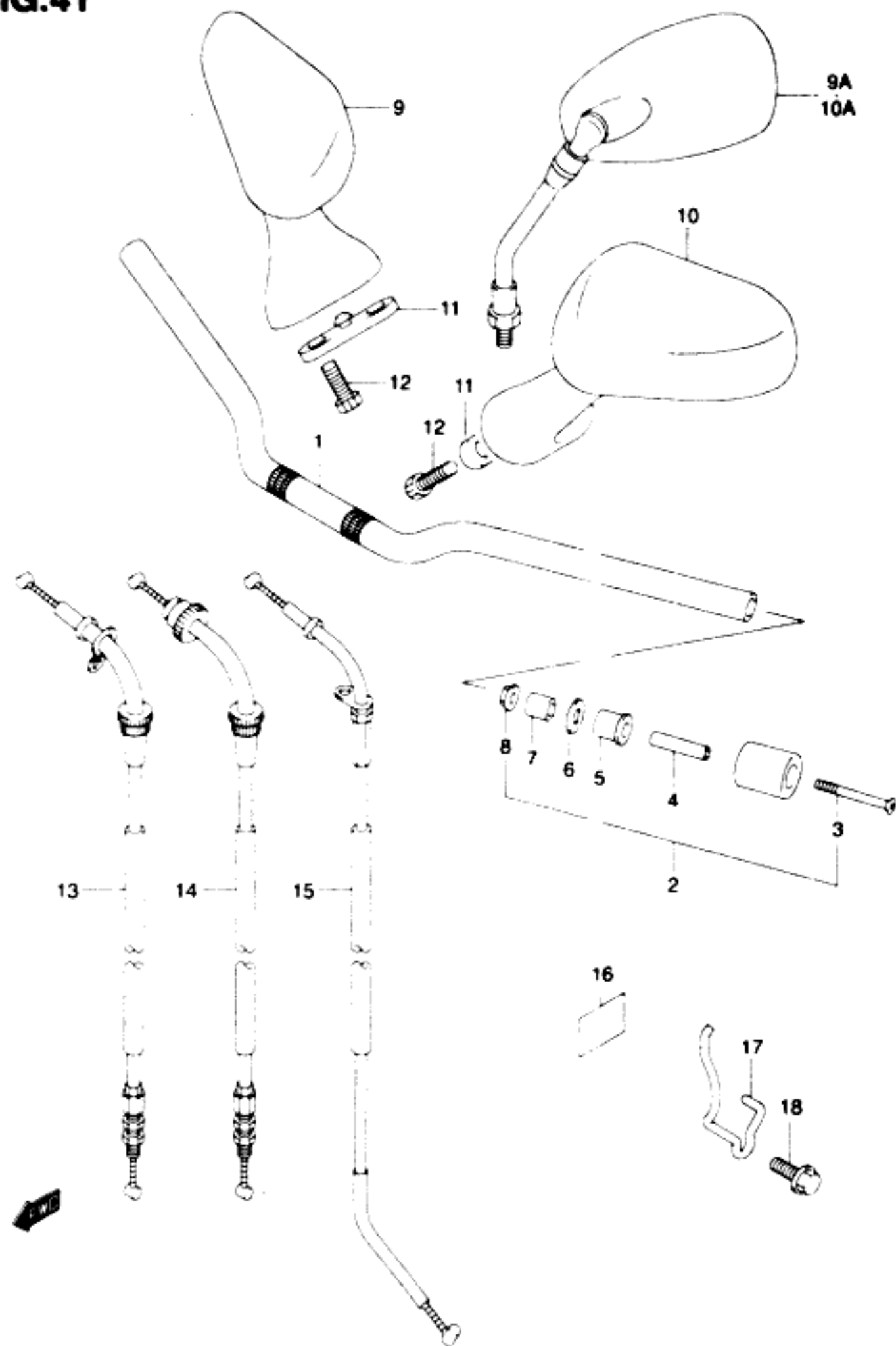
**FIG.41**

FIG 41 ( G- 7)

HANDLEBAR

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	56111-32F00	HANDLEBAR	1	
2	56200-27861	BALANCER SET, HANDLEBAR	2	
3	09127-06021	SCREW (6X125)	2	
4	56276-17D00	SPACER, EXPANDER	2	
5	56272-19D00	EXPANDER, HANDLE BALANCER	2	
6	08322-01063	WASHER	2	
7	56272-43500	EXPANDER, HANDLE	2	
8	09159-06024	NUT	2	
9	56500-31F00	MIRROR ASSY, REAR VIEW RH	1	GSF1200SK1
9A	56500-03F00	MIRROR ASSY, REAR VIEW RH	1	GSF1200K1
10	56600-31F00	MIRROR ASSY, REAR VIEW LH	1	GSF1200SK1
10A	56600-03F00	MIRROR ASSY, REAR VIEW LH	1	GSF1200K1
11	94576-31F00	CUSHION, REAR VIEW MIRROR	2	GSF1200SK1
12	07130-06353	BOLT	4	GSF1200SK1
13	58300-32F00	CABLE ASSY, THROTTLE NO 1	1	
14	58300-32F10	CABLE ASSY, THROTTLE NO 2	1	
15	58410-32F00	CABLE, STARTER	1	
16	47261-48B00	PROTECTOR, FRAME COVER FRONT	1	
17	58622-31F00	GUIDE, CABLE	1	
18	01550-06163	BOLT	2	

FIG.42

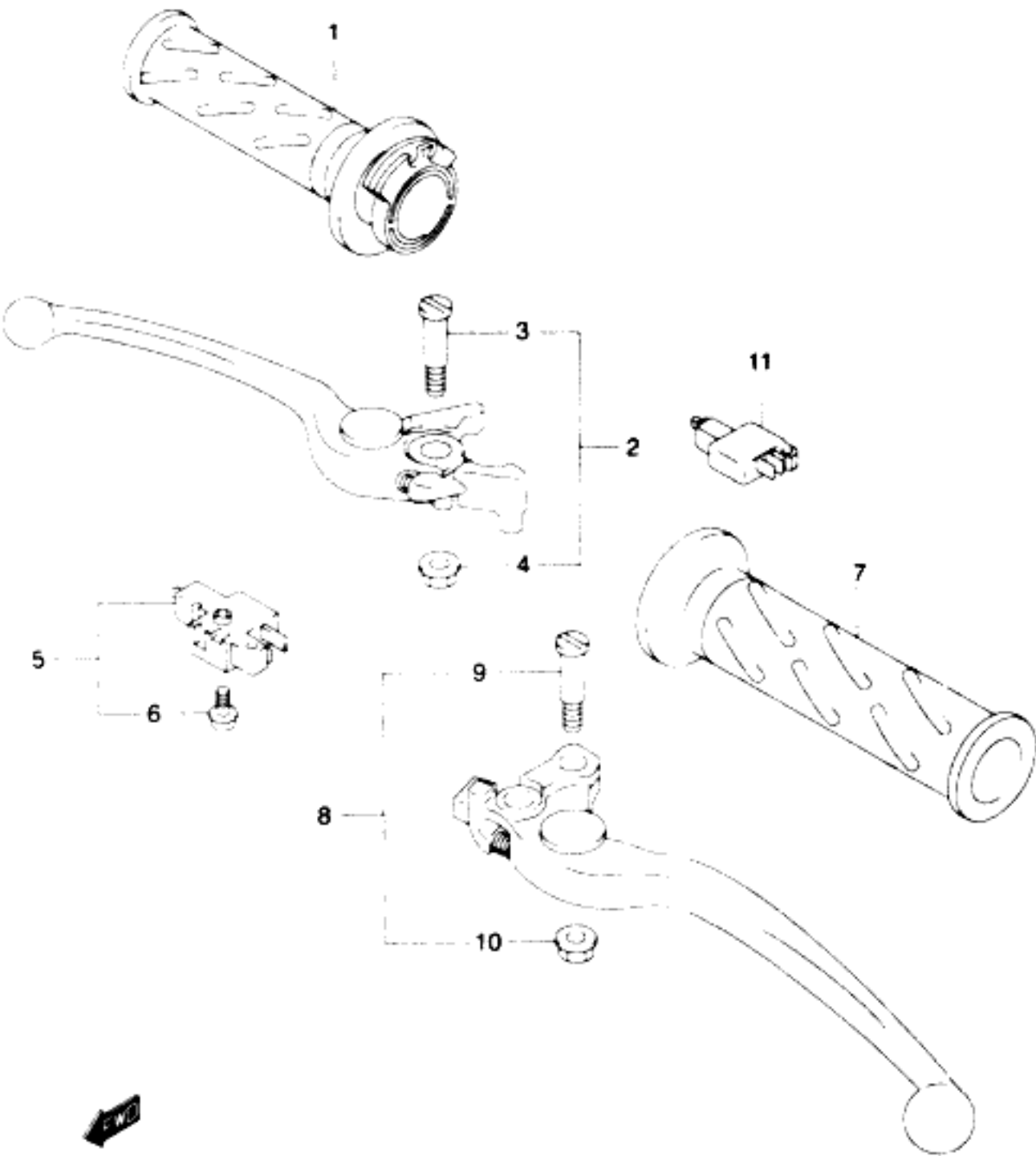


FIG 42 ( G- 8) HANDLE LEVER

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	57110-46E01	GRIP, THROTTLE	1	
2	57300-33E01	LEVER ASSY. BRAKE	1	
3	57431-17C00	BOLT	1	
4	08316-10063	NUT	1	
5	57460-17C00	SWITCH ASSY. STOP	1	
6	57465-17C00	SCREW	1	
7	57211-22D01	GRIP, LH	1	
8	57500-24F00	LEVER ASSY. CLUTCH	1	
9	57431-17C00	BOLT	1	
10	08316-10063	NUT	1	
11	57560-02FA0	SWITCH ASSY. CLUTCH	1	

**FIG.43**

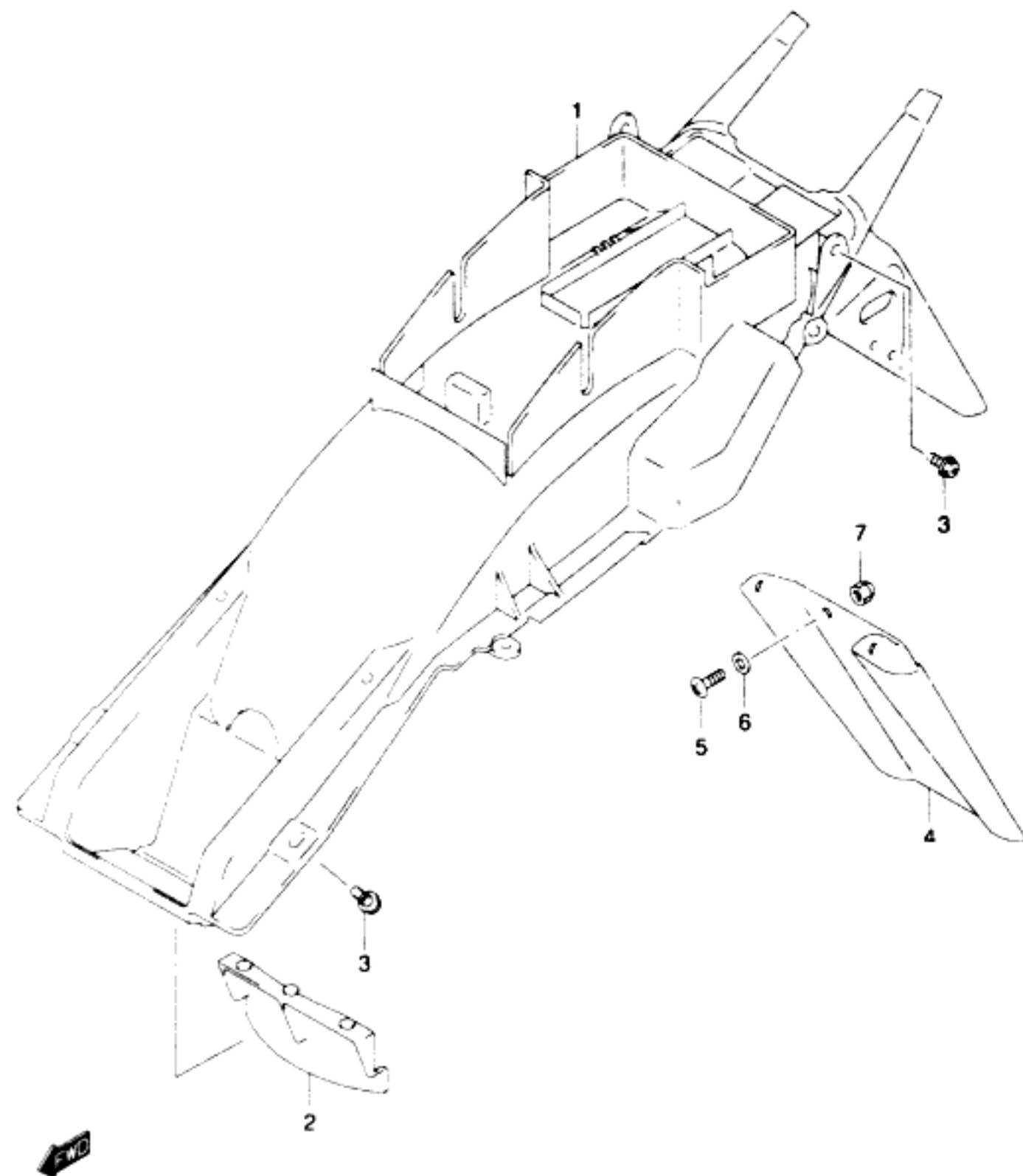


FIG.43 ( G- 9)

REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	63111-31F10	FENDER, REAR	1	GSF1200SK1
1-2	63111-31F30	FENDER, REAR	1	GSF1200K1
2	63411-31F00	MUDGUARD, REAR FENDER	1	
3	09113-06001	BOLT	4	
4	63310-31F00	EXTENSION, REAR FENDER	1	GSF1200K1
5	02142-06123	SCREW	2	GSF1200K1
6	09160-06079	WASHER	2	GSF1200K1
7	08313-10063	NUT	2	GSF1200K1



FIG.44



FIG 44 ( G-10) COWLING BODY (GSF1200SK1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	94401-32F00-33J	COWL ASSY, SIDE RH (BLACK)	1	GSF1200SK1 E28 GSF1200K1 E3.E33
1-2	94401-32F10-YC6	COWL ASSY, SIDE RH (RED)	1	
1-3	94401-32F10-YD8	COWL ASSY, SIDE RH (SILVER)	1	GSF1200SK1 E3.E33
2-1	94402-32F00-33J	COWL ASSY, SIDE LH (BLACK)	1	GSF1200SK1 E28 GSF1200K1 E3.E33
2-2	94402-32F10-YC6	COWL ASSY, SIDE LH (RED)	1	
2-3	94402-32F10-YD8	COWL ASSY, SIDE LH (SILVER)	1	GSF1200SK1 E3.E33
3-1	68681-32F00-DL4	EMBLEM, SIDE	2	FOR 33J
3-2	68681-32F00-DL6	EMBLEM, SIDE	2	FOR YC6
3-3	68681-32F00-DL7	EMBLEM, SIDE	2	FOR YD8
4-1	94430-31F00-33J	COWLING, CENTER (BLACK)	1	GSF1200SK1 E28 GSF1200K1 E3.E33
4-2	94430-31F00-YC6	COWLING, CENTER (RED)	1	
4-3	94430-31F00-YD8	COWLING, CENTER (SILVER)	1	GSF1200SK1 E3.E33
5	94440-31F00-35W	COWLING, FRONT (GRAY)	1	
6	94600-31F00-13L	WINDSCREEN ASSY (SILVER)	1	
7	68280-02F00-13I	EMBLEM (SILVER)	1	
8	94640-31F01	PANEL, METER	1	

FIG.45

FIG 45 ( G-11) COWLING INSTALLATION PARTS (GSF1200SK1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	94510-32F00	BRACE, COWLING	1	
2	09103-08367	BOLT	2	
3	09164-08020	WASHER	2	
4	09180-08166	SPACER	1	
5	08313-20083	NUT	1	
6	94561-32F00	CUSHION, BRACE	1	
7	09139-05054	SCREW, CENTER COWL	2	
8	09409-06314-5PK	CLIP, SIDE (BLACK)	4	
9	03241-15163	SCREW, PANEL UPPER	2	
10	02142-15123	SCREW	3	
11	94484-24F00	NUT, PANEL	2	
12	02142-15163	SCREW, SCREEN	2	
13	09159-05019	NUT, SCREEN	2	
14	09320-08028	CUSHION, HEADLAMP	1	
15	09139-05055	SCREW, FRONT COWL	2	
16	09148-05038	NUT, UPPER	2	
17	94540-32F00	BRACKET, SIDE COWL RH	1	
18	94550-32F00	BRACKET, SIDE COWL LH	1	
19	01500-06103	BOLT, BRACKET	4	
20	09320-09016	CUSHION, SIDE COWL	4	
21	09139-06087	SCREW, SIDE COWL	4	
22	09139-05054	SCREW, SIDE COWL UPPER	4	
23	09320-08028	CUSHION, CENTER	2	
24	09148-05038	NUT, LOWER	4	

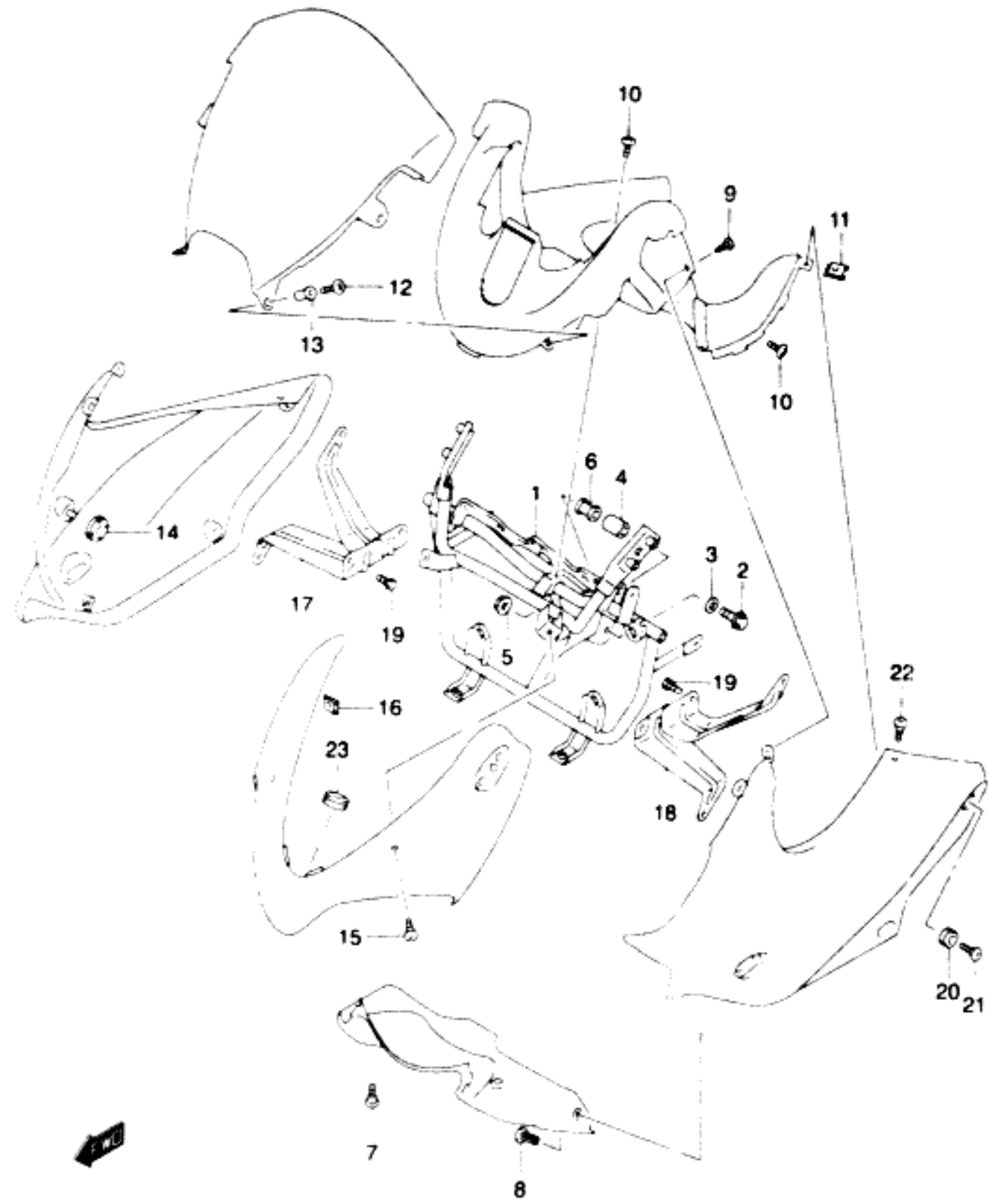


FIG.46

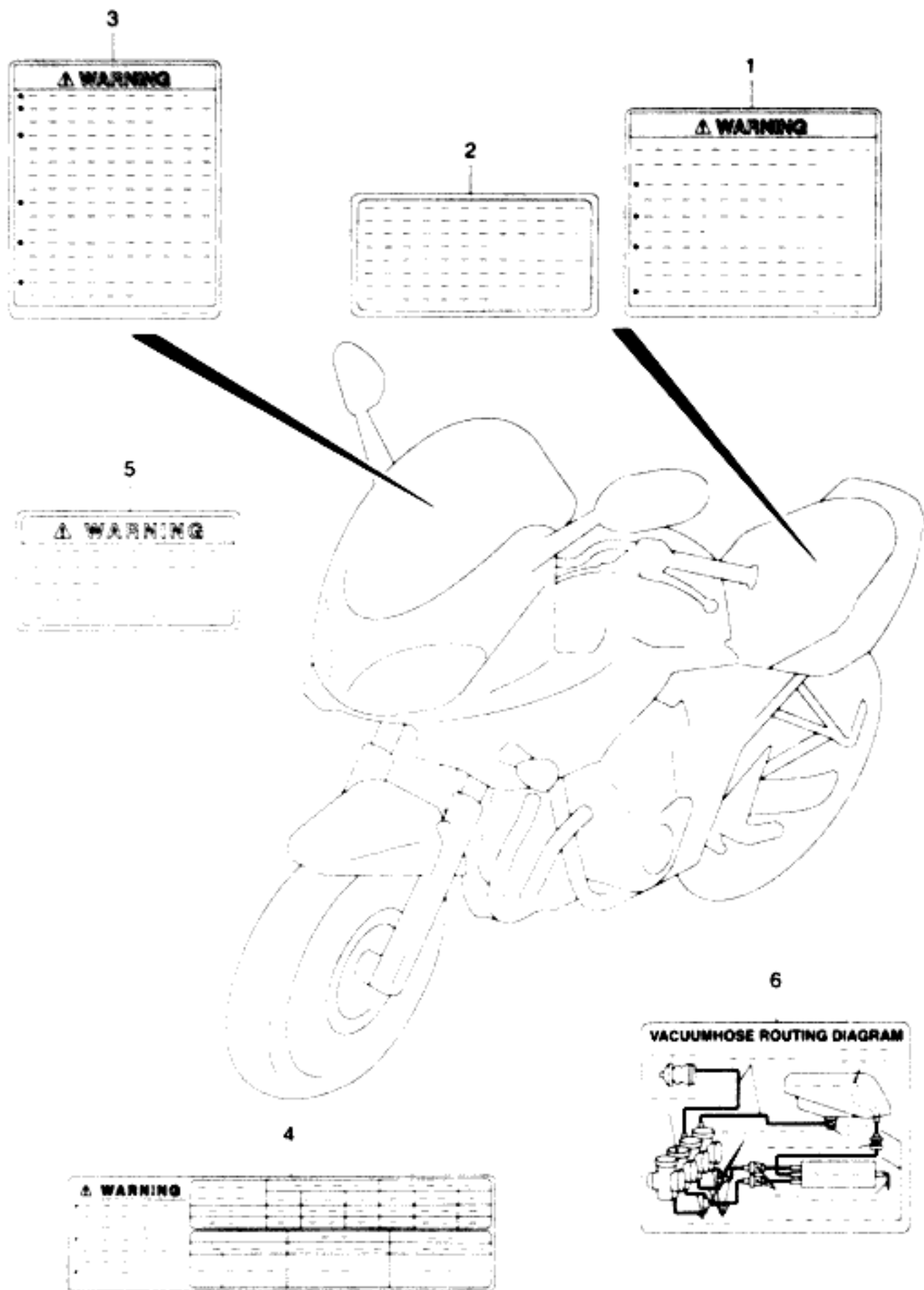


FIG 46 ( G-12) LABEL (GSF1200SK1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	68319-33E01	LABEL. WARNING SAFETY	1	E3 E33
1-2	68319-33E11	LABEL. WARNING SAFETY	1	E28
2	68353-26E01	LABEL. MANUAL NOTICE	1	E3 E33
3-1	68922-14F00	LABEL. SCREEN	1	E3 E28 E33
3-2	68922-14F30	LABEL. SCREEN	1	E28
4-1	68332-32F20	LABEL. TIRE INFORMATION	1	E3 E33
4-2	68332-32F00	LABEL. TIRE INFORMATION	1	E28
5-1	68613-18E00	LABEL. WARNING STEERING	1	E3 E33
5-2	68613-24F00	LABEL. WARNING STEERING	1	E28
6	68387-32F00	LABEL. ROUTING	1	E33
7-1	99011-31F60-03A	MANUAL. OWNER'S	1	E3 E33
7-2	99011-31F60-01A	MANUAL. OWNER'S	1	E28
7-3	99011-31F60-01F	MANUAL. OWNER'S	1	E28 DRAWING NOT SHOWN

REFER TO FIG 46A(G-13) FOR GSF1200K1

FIG.46A

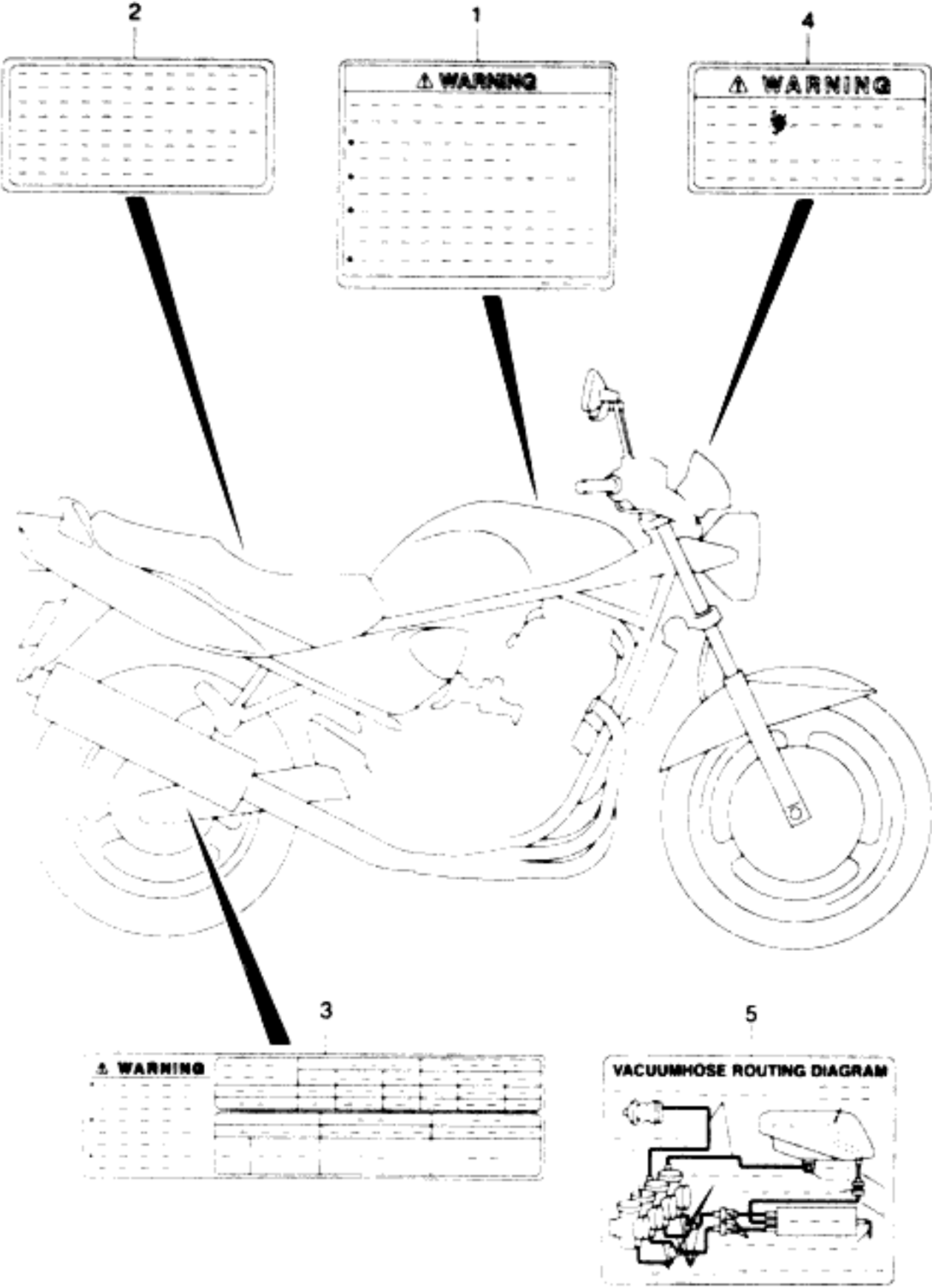


FIG 46A( G-13) LABEL (GSF1200K1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	68319-29F00	LABEL. WARNING SAFETY	1	
2	68353-26E01	LABEL. MANUAL NOTICE	1	
3	68332-32F20	LABEL. TIRE INFORMATION	1	
4	68613-18E00	LABEL. WARNING STEERING	1	
5	68387-31F00	LABEL. ROUTING	1	E33
6	99011-31F60-03A	MANUAL. OWNER'S	1	DRAWING NOT SHOWN

FIG.47

FIG 47 ( H- 2)

SEAT

QTY.

REMARKS

REF. NO.

PART NO.

DESCRIPTION

1

2

3

4

5

6

7

8

9

10

11

45100-31F11-BH4

45149-31300

09321-10011

45213-31300

45149-05350

45220-20A01

02122-06303

95700-10834

09139-06092

45280-20A00

09407-14403

SEAT ASSY

CUSHION (40X20X15)

CUSHION

CUSHION

CUSHION

BRACKET, SEAT SUPPORT

SCREW

LOCK SET, SEAT

SCREW (6X14)

CABLE, SEAT LOCK

CLAMP

4

2

2

2

1

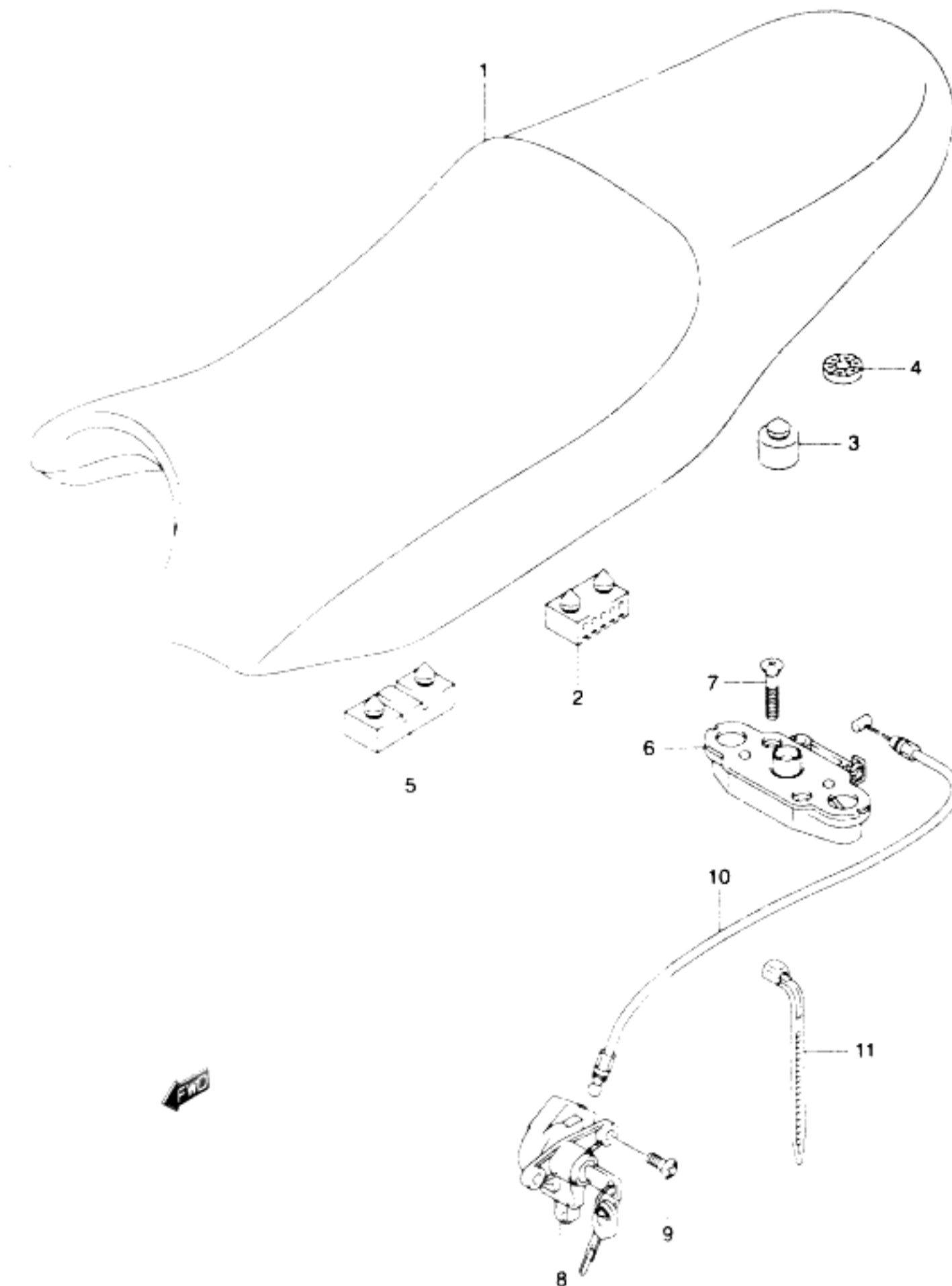
2

1

2

1

2



# FIG.48

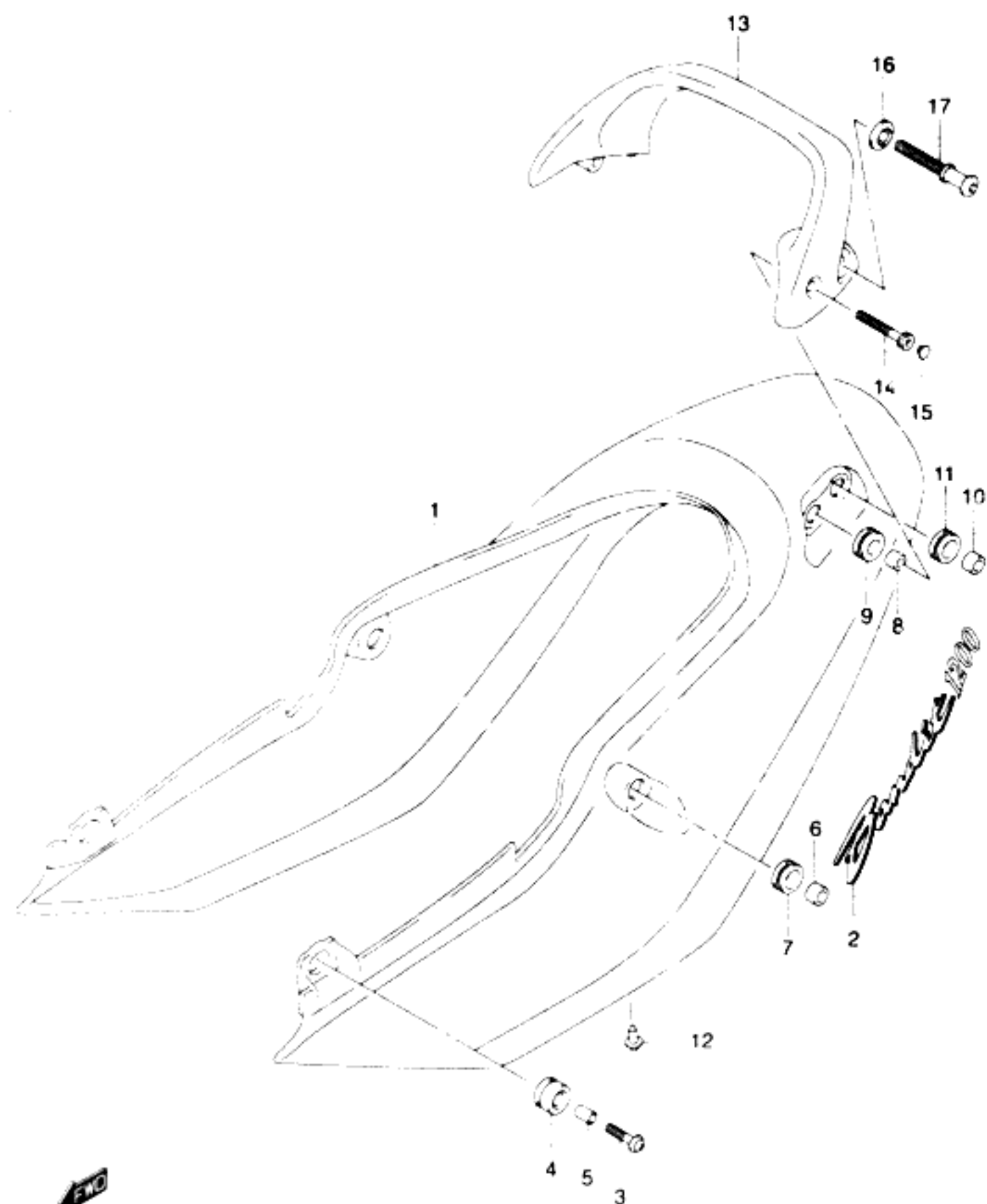


FIG 48 ( H-3)

SEAT TAIL COVER (GSF1200SK1)

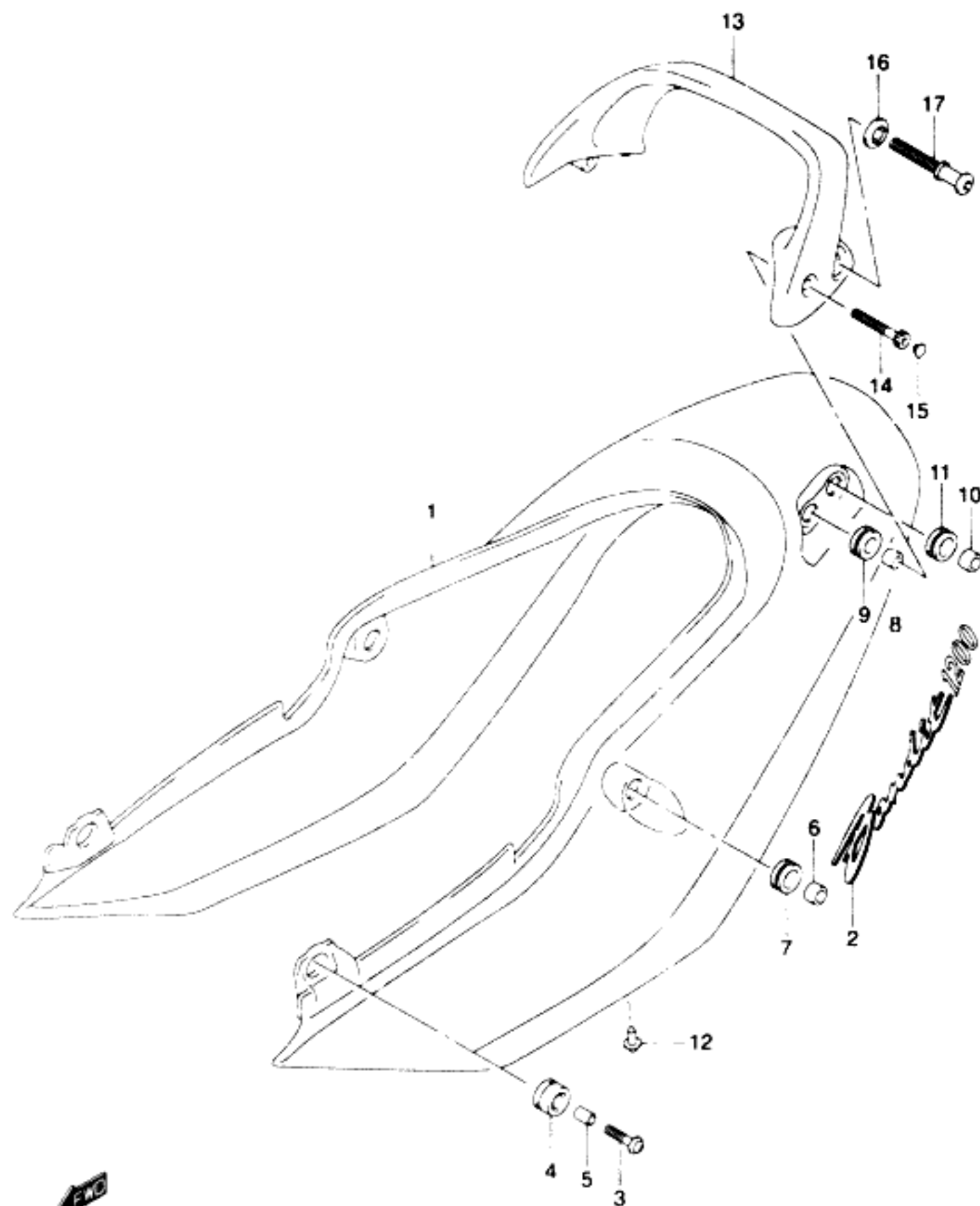
REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	45510-32F10-YC6	COVER, SEAT TAIL (RED)	1	
1-2	45510-32F10-33J	COVER, SEAT TAIL (BLACK)	1	
1-3	45510-32F10-YD8	COVER, SEAT TAIL (SILVER)	1	
1-4	45510-32F10-Y7H	COVER, SEAT TAIL (BLUE)	1	
2-1	68131-32F10-DL2	EMBLEM, TAIL COVER	2	FOR YC6
2-2	68131-32F10-M2R	EMBLEM, TAIL COVER	2	FOR 33J
2-3	68131-32F10-DL3	EMBLEM, TAIL COVER	2	FOR YD8
2-4	68131-32F10-M2S	EMBLEM, TAIL COVER	2	FOR Y7H
3	09136-06083	SCREW, FRONT (6X30)	2	
4	47115-19F00	CUSHION, FRONT (10X22X15)	2	
5	09180-06291	SPACER, FRONT (6.5X10X13)	2	
6	09180-08199	SPACER, CENTER (8.5X14X9)	2	
7	09320-14023	CUSHION, CENTER (14X22X9.5)	2	
8	09180-06300	SPACER, RR-FR (6.5X12X9)	2	
9	09320-12068	CUSHION, RR-FR (12X22X9.5)	2	
10	09180-08199	SPACER, RR-RR (8.5X14X9)	2	
11	09320-14023	CUSHION, RR-RR (14X12X9.5)	2	
12	09409-06314-5PK	CLIP	6	
13-1	46211-32F00-YC6	HANDLE, PILLION RIDER (RED)	1	
13-2	46211-32F00-33J	HANDLE, PILLION RIDER (BLACK)	1	
13-3	46211-32F00-YD8	HANDLE, PILLION RIDER (SILVER)	1	
13-4	46211-32F00-Y7H	HANDLE, PILLION RIDER (BLUE)	1	
14	07120-06453	BOLT	2	
15	09250-05009	CAP	2	
16	46317-31F00	WASHER, HOOK	2	
17	46316-31F00	HOOK, HANDLE	2	

REFER TO FIG.48A(H-4) FOR GSF1200K1

**FIG.48A**

FIG 48A( H- 4)

SEAT TAIL COVER (GSF1200K1)



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1-1	45510-32F00-YC6	COVER, SEAT TAIL (RED)	1	
1-2	45510-32F00-33J	COVER, SEAT TAIL (BLACK)	1	
1-3	45510-32F00-Y7H	COVER, SEAT TAIL (BLUE)	1	
1-4	45510-32F00-YD8	COVER, SEAT TAIL (SILVER)	1	
2-1	68131-32F00-DL6	EMBLEM, TAIL COVER	2	FOR YC6
2-2	68131-32F00-DL4	EMBLEM, TAIL COVER	2	FOR 33J
2-3	68131-32F00-DL5	EMBLEM, TAIL COVER	2	FOR Y7H
2-4	68131-32F00-DL7	EMBLEM, TAIL COVER	2	FOR YD8
3	09136-06083	SCREW, FRONT (6X30)	2	
4	47115-19F00	CUSHION, FRONT (10X22X15)	2	
5	09180-06291	SPACER, FRONT (6.5X10X13)	2	
6	09180-08199	SPACER, CENTER (8.5X14X9)	2	
7	09320-14023	CUSHION, CENTER (14X22X9.5)	2	
8	09180-06300	SPACER, RR-FR (6.5X12X9)	2	
9	09320-12068	CUSHION, RR-FR (12X22X9.5)	2	
10	09180-08199	SPACER, RR-RR (8.5X14X9)	2	
11	09320-14023	CUSHION, RR-RR (14X12X9.5)	2	
12	09409-06314-5PK	CLIP	6	
13-1	46211-32F00-YC6	HANDLE, PILLION RIDER (RED)	1	
13-2	46211-32F00-33J	HANDLE, PILLION RIDER (BLACK)	1	
13-3	46211-32F00-Y7H	HANDLE, PILLION RIDER (BLUE)	1	
13-4	46211-32F00-YD8	HANDLE, PILLION RIDER (SILVER)	1	
14	07120-06453	BOLT	2	
15	09250-05009	CAP	2	
16	46317-31F00	WASHER, HOOK	2	
17	46316-31F00	HOOK, HANDLE	2	

# FIG.49

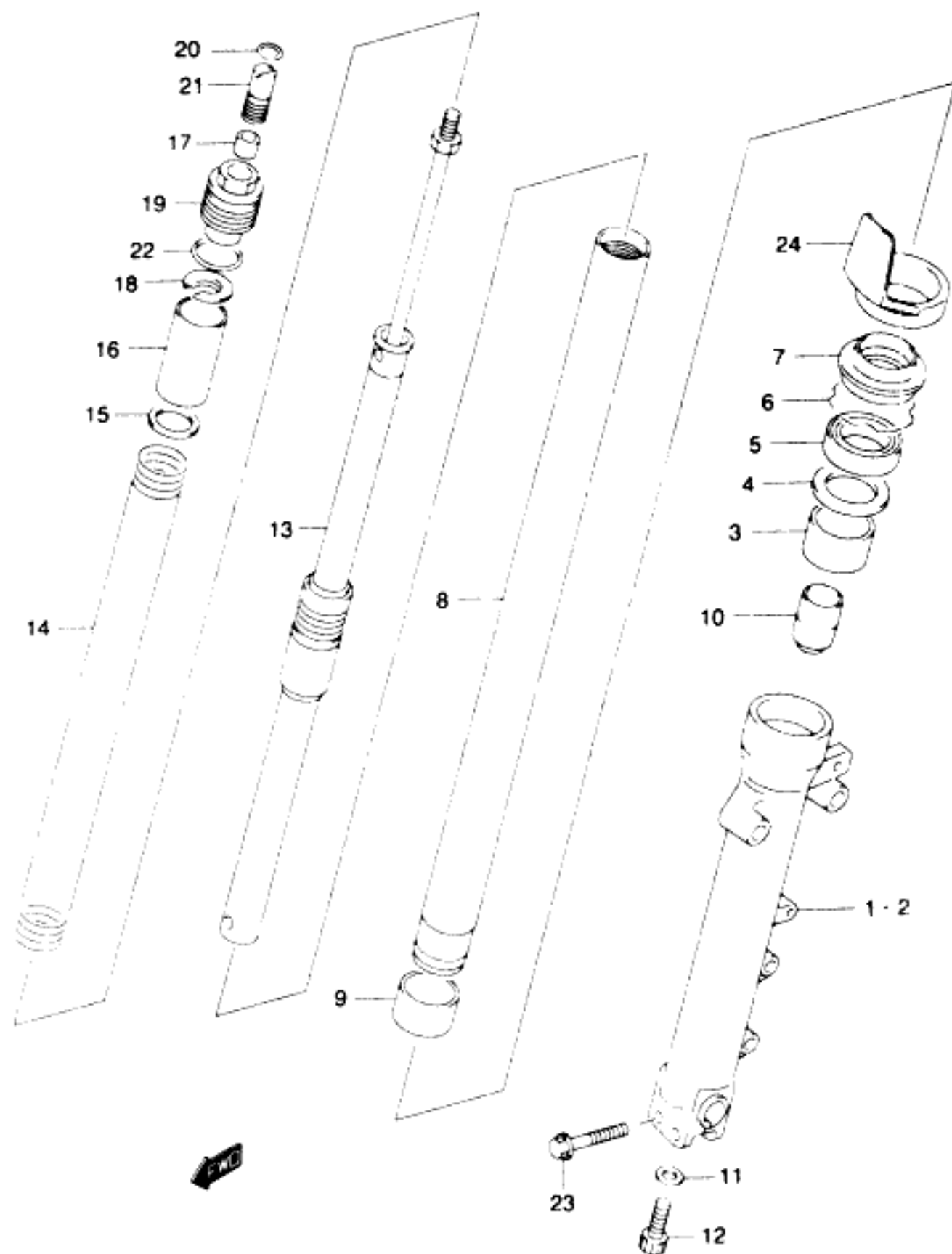


FIG 49 ( H- 5)

FRONT DAMPER

			QTY.	REMARKS
REF. NO.	PART NO.	DESCRIPTION		
	51103-32F00	DAMPER ASSY. FRONT FORK RH	1	
	51104-32F00	DAMPER ASSY. FRONT FORK LH	1	
1	51130-32F00	TUBE, OUTER RH	1	
2	51140-32F00	TUBE, OUTER LH	1	
3	51152-03F00	BUSH, GUIDE	2	
4	51168-17C00	SPACER, SEAL	2	
5	51153-14D00	SEAL, OIL	2	
6	51556-38B00	RING, STOPPER	2	
7	51173-29E00	SEAL, DUST	2	
8	51110-27E00	TUBE, INNER	2	
9	51121-17C00	BUSH, SLIDE	2	
10	51195-31E00	PIECE, OIL LOCK	2	
11	51148-36011	GASKET	2	
12	51147-48130	BOLT	2	
13	52110-32F00	ROD, DAMPER	2	
14	51171-32F00	SPRING, FRONT	2	
15	51186-17C00	SEAT, SPRING LOWER	2	
16	51176-12C10	COLLAR, SPRING	2	
17	51827-27E00	NUT	2	
18	51172-17C00	SEAT, SPRING UPPER	2	
19	51189-14D00	BOLT, FORK	2	
20	09280-14011	O RING	2	
21	51185-31E00	ADJUSTER, SPRING	2	
22	51117-17C00	O RING	2	
23	01550-08457	BOLT, RH	2	
24	51201-32F00	PROTECTOR	2	



FIG.50

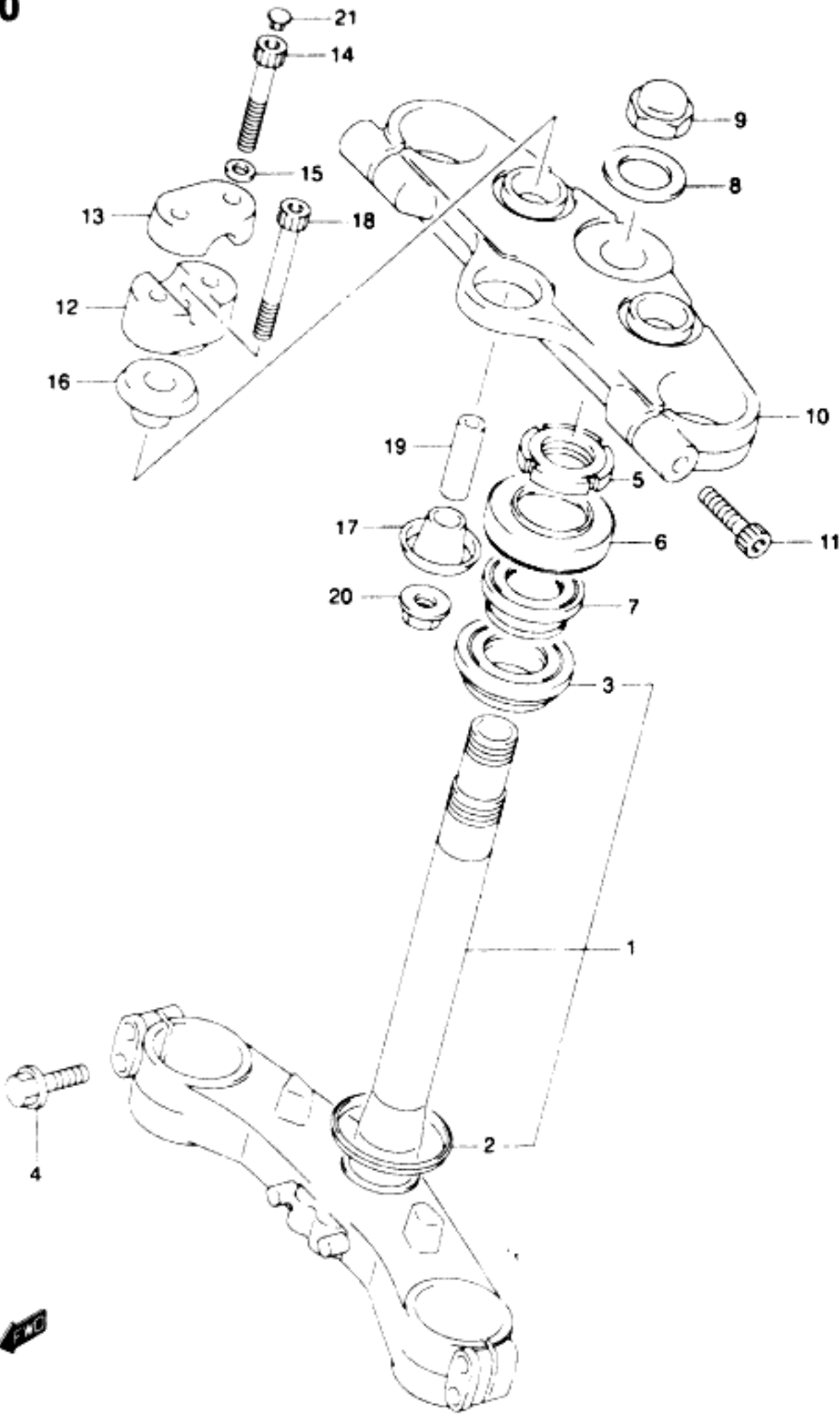


FIG 50 ( H- 6) STEERING STEM (GSF1200SK1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	51410-32F00	STEM, STEERING	1	
2	51644-12C00	SEAL, LOWER	1	
3	09267-30010	BEARING (30X55X17)	1	
4	01550-08407	BOLT	4	
5	51631-31F00	NUT, STEERING STEM	1	
6	51643-40502	SEAL, STEERING DUST	1	
7	09267-25009	BEARING (25X47X15)	1	
8	51356-24B01	WASHER	1	
9	51353-24B00	NUT, CAP	1	
10	51311-32F20	HEAD, STEERING STEM	1	
11	07130-08357	BOLT	2	
12	56221-27E00	HOLDER, HANDLE UNDER	2	
13	56211-32F00	HOLDER, HANDLE UPPER	2	
14	07130-08307	BOLT	4	
15	09164-08015	WASHER	4	
16	56241-27E00	CUSHION RUBBER, UPPER	2	
17	56242-28C60	CUSHION RUBBER, UNDER	2	
18	56321-27E00	BOLT, HANDLE HOLDER	2	
19	56243-42A00	SPACER	2	
20	08319-31107	NUT	2	
21	09250-06011	CAP	4	

REFER TO FIG.50A(H-7) FOR GSF1200K1

FIG.50A

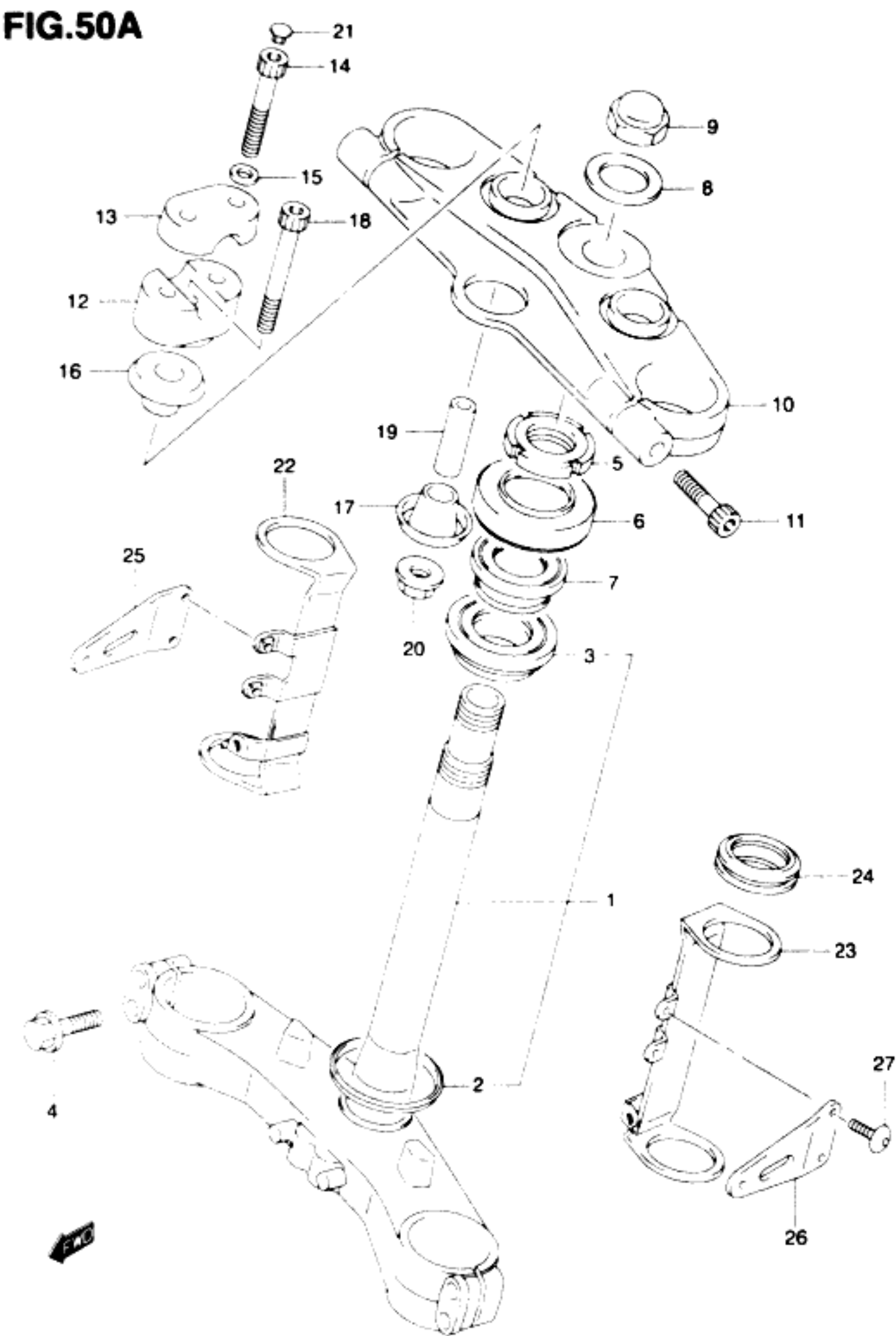


FIG 50A( H- 7) STEERING STEM (GSF1200K1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	51410-32F00	STEM, STEERING	1	
2	51644-12C00	SEAL, LOWER	1	
3	09267-30010	BEARING (30X55X17)	1	
4	01550-08407	BOLT	4	
5	51631-31F00	NUT, STEERING STEM	1	
6	51643-40502	SEAL, STEERING DUST	1	
7	09267-25009	BEARING (25X47X15)	1	
8	51356-24B01	WASHER	1	
9	51353-24B00	NUT, CAP	1	
10	51311-32F00	HEAD, STEERING STEM	1	
11	07130-08357	BOLT	2	
12	56221-27E00	HOLDER, HANDLE UNDER	2	
13	56211-32FC0	HOLDER, HANDLE UPPER	2	
14	07130-08307	BOLT	4	
15	09164-08015	WASHER	4	
16	56241-27E00	CUSHION RUBBER, UPPER	2	
17	56242-28C60	CUSHION RUBBER, UNDER	2	
18	56321-27E00	BOLT, HANDLE HOLDER	2	
19	56243-42A00	SPACER	2	
20	08319-31107	NUT	2	
21	09250-06011	CAP	4	
22	51530-32F00	BRACKET, LAMP HOUSING RH	1	
23	51540-32F00	BRACKET, LAMP HOUSING LH	1	
24	51553-15D00	DAMPER, BRACKET	4	
25	51851-31F00	STAY, LAMP HOUSING RH	1	
26	51861-31F00	STAY, LAMP HOUSING LH	1	
27	09139-06027	SCREW (6X12)	4	

FIG.51

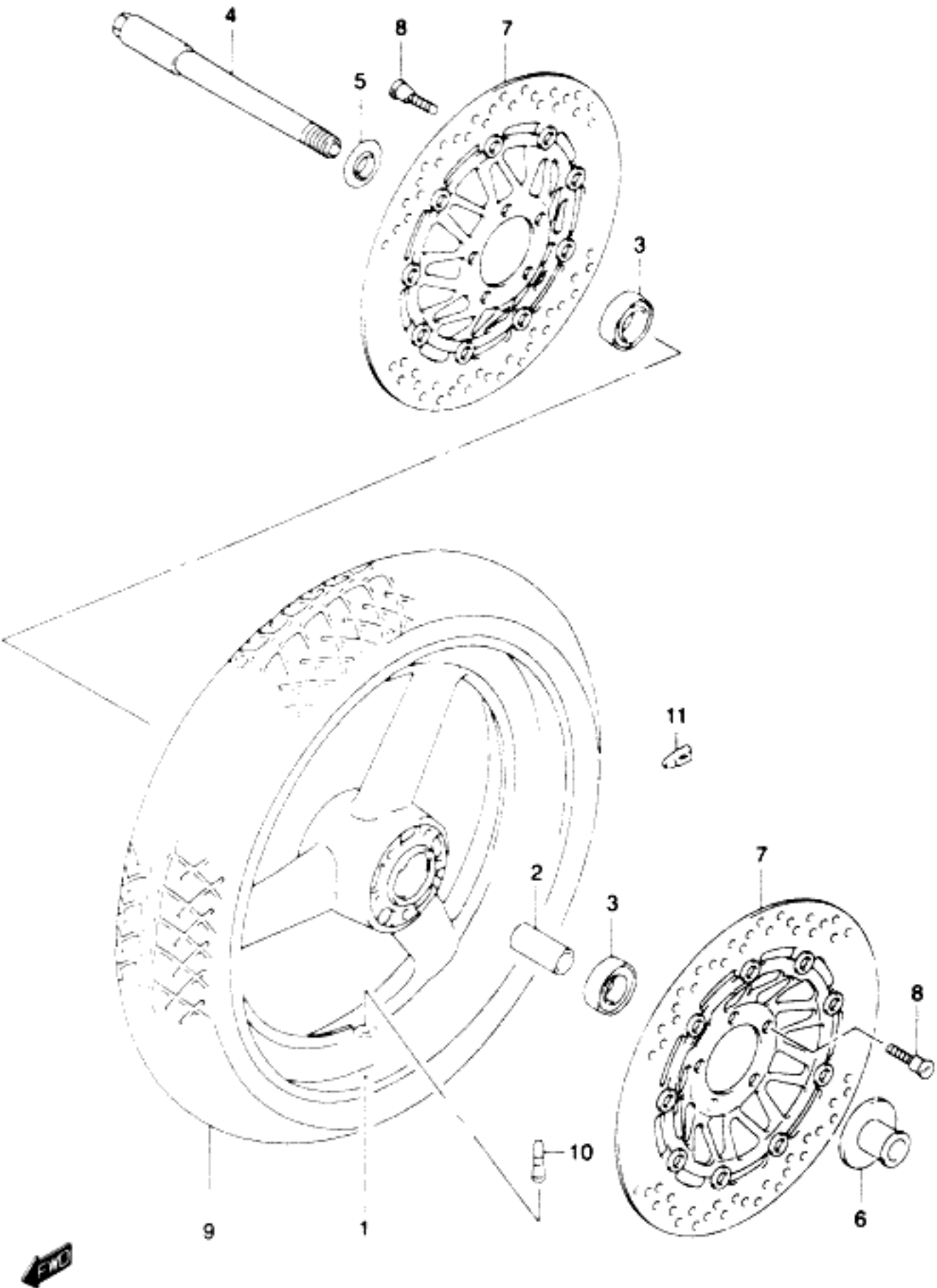
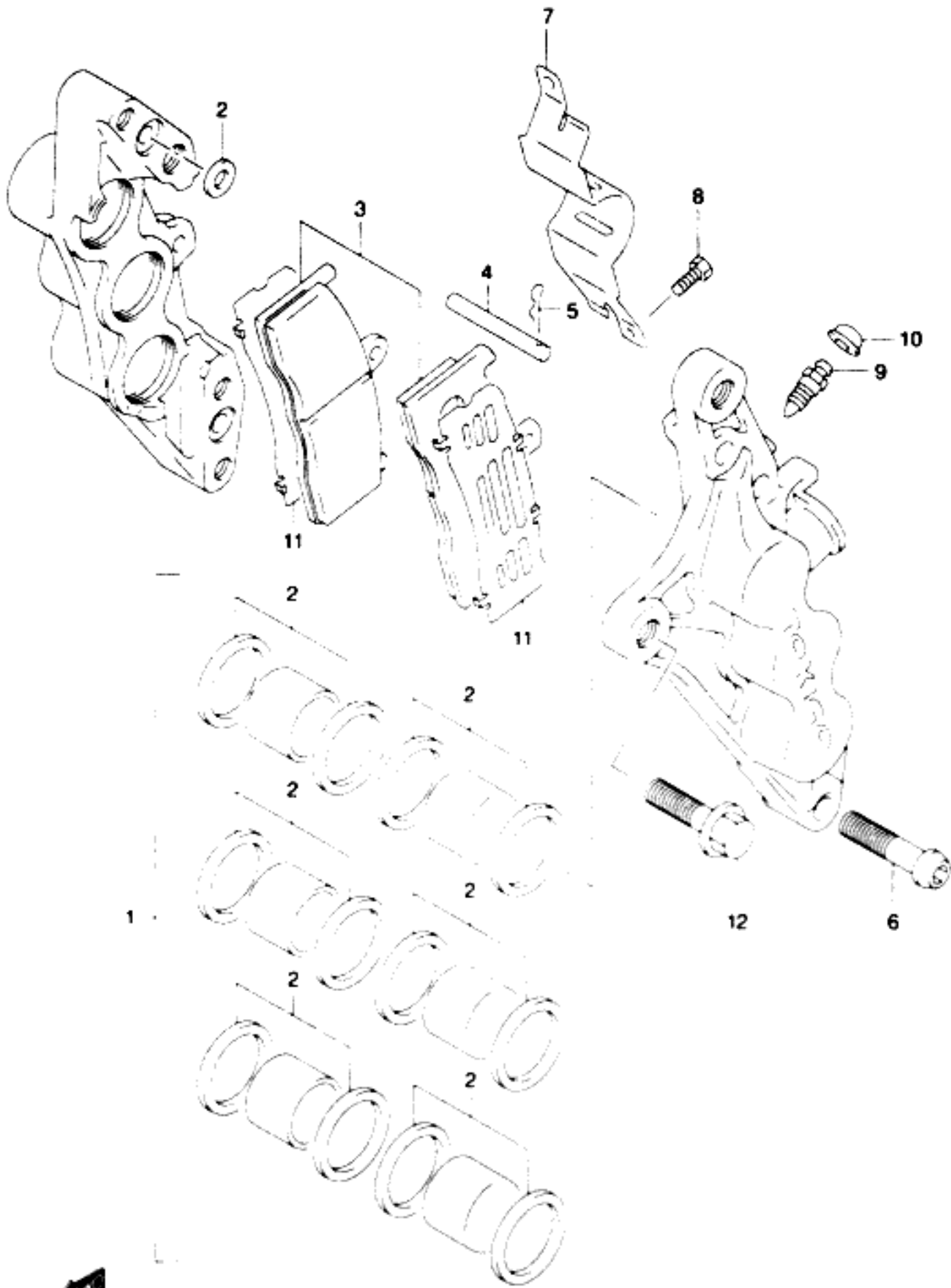


FIG 51 ( H- 8) FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	54111-17E11-35W	WHEEL, FRONT (17XMT3 50) (GRAY)	1	
2	09180-20103	SPACER (20.8X27 2X74)	1	
3	08123-62047	BEARING	2	
4	54711-17C00	AXLE, FRONT	1	
5	54740-17C00	SPACER, FRONT AXLE RH	1	
6	54750-32F00	SPACER, FRONT AXLE LH	1	
7	59210-31E30	DISC, FRONT BRAKE RH	2	
8	09106-08125	BOLT (8X33)	10	
9	55110-32F00	TIRE, FRONT, 120/70 ZR17(58W) (BRIDGESTONE)	1	
10	43130-24A00	VALVE ASSY, WHEEL RIM (TR412)	1	
11-1	55411-00A00	BALANCER, WHEEL (10G)	0~3	
11-2	55412-00A01	BALANCER, WHEEL (20G)	0~3	

FIG.52

FIG 52 ( H- 9) FRONT CALIPERS



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
	59100-33E30	CALIPER ASSY, FRONT RH	1	
	59300-33E30	CALIPER ASSY, FRONT LH	1	
1	59300-33870	PISTON SET	2	
2	59300-33880	SEAL SET, PISTON	2	
3	59301-33890	PAD SET	2	
4	69141-45000	PIN	2	
5	69142-45000	CLIP	2	
6	59145-33E00	BOLT	8	
7	59151-46E00	COVER	2	
8	59153-22D00	SCREW	4	
9	59121-18410	BLEEDER	2	
10	55156-66310	CAP	2	
11	59171-33E00	SHIM	4	
12	01550-10303	BOLT	4	

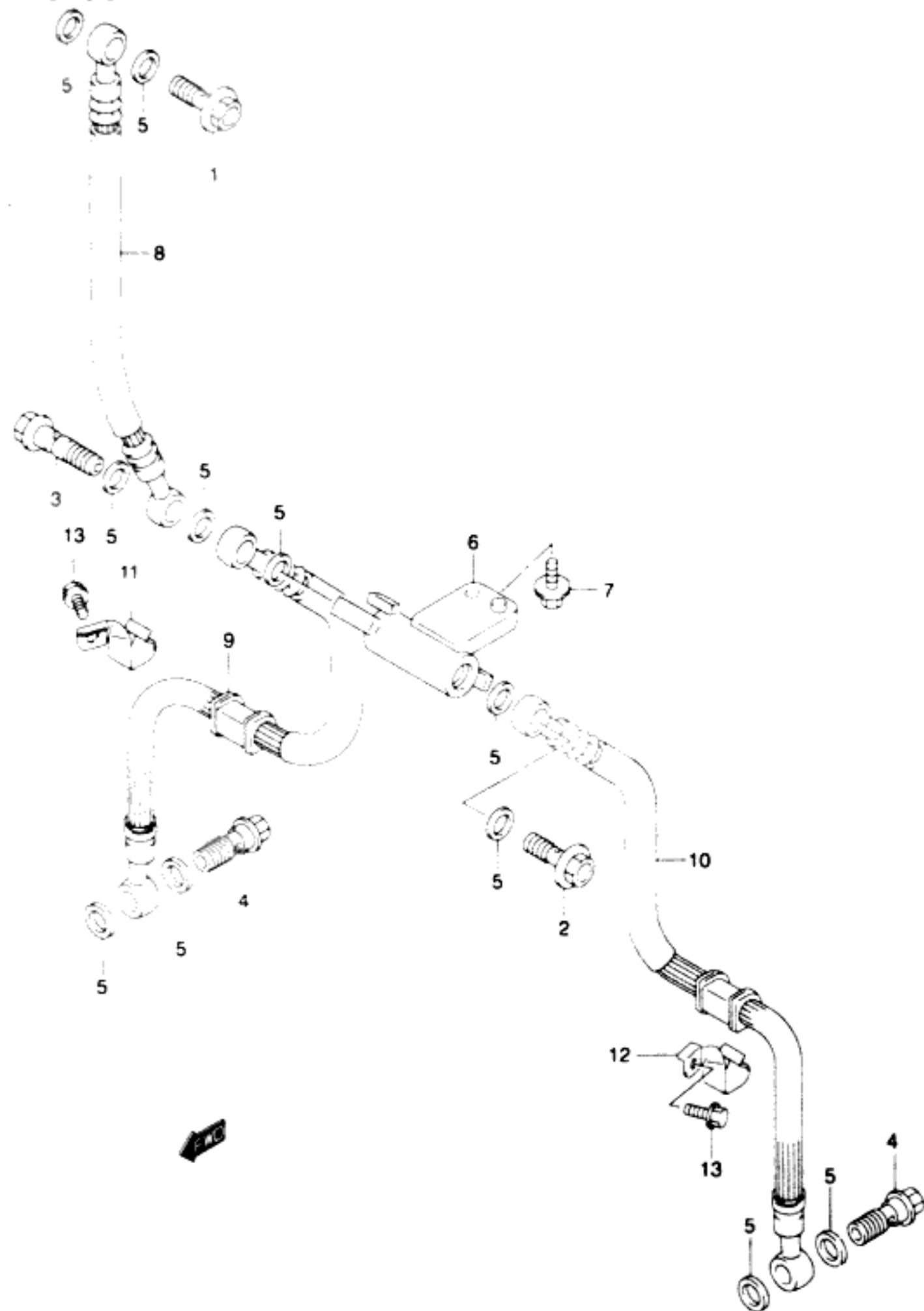
**FIG.53**


FIG 53 ( H-10)

FRONT BRAKE HOSE

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	09360-10041	BOLT, UPPER (10X1 00X22)	1	
2	09360-10041	BOLT, JOINT (10X1 00X22)	1	
3	09360-10043	BOLT (10X1 00X36)	1	
4	09360-10042	BOLT, LOWER (10X1 25X22)	2	
5	09161-10009	WASHER (10X15X1 5)	11	
6	59491-17E00	JOINT, BRAKE HOSE	1	
7	01550-06163	BOLT	1	
8-1	59480-31F10	HOSE, FRONT BRAKE NO 1	1	GSF1200SK1
8-2	59480-31F00	HOSE, FRONT BRAKE NO 1	1	GSF1200K1
9	59240-32F00	HOSE, FRONT BRAKE NO 2 RH	1	
10	59440-32F00	HOSE, FRONT BRAKE NO 2 LH	1	
11	59268-32F00	CLAMP, BRAKE HOSE NO 2 RH	1	
12	59269-32F00	CLAMP, BRAKE HOSE NO 2 LH	1	
13	01550-06123	BOLT	2	

FIG.54

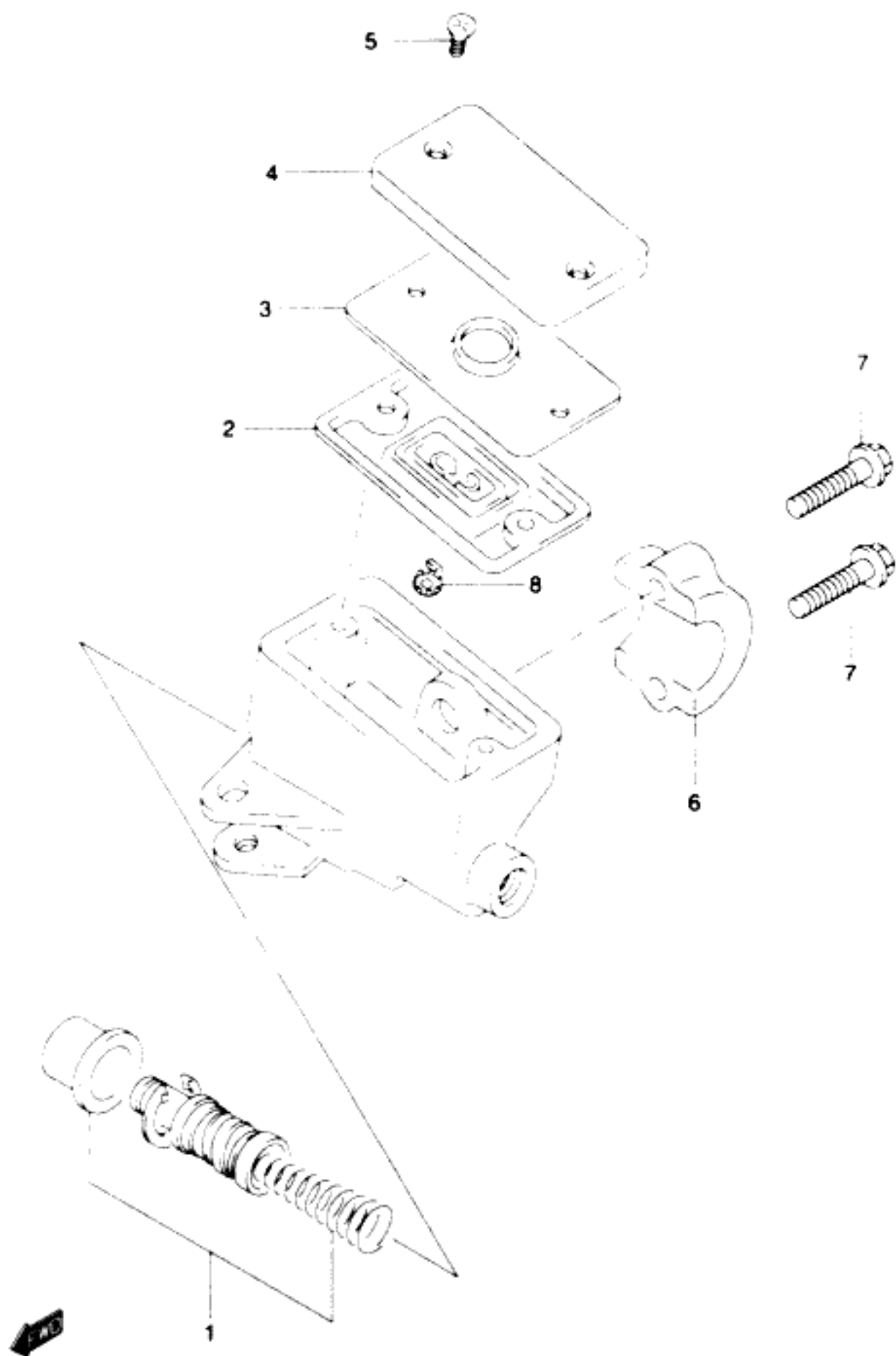


FIG 54 ( H-11) FRONT MASTER CYLINDER (GSF1200SK1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
	59600-20C00	CYLINDER ASSY. FRONT MASTER	1	
1	59600-45860	PISTON/CUP SET	1	
2	59667-49460	DIAPHRAGM	1	
3	59668-41C00	PLATE, DIAPHRAGM	1	
4	59669-41C00	CAP	1	
5	69689-49300	SCREW	2	
6	59671-19B00	HOLDER	1	
7	59675-19C00	BOLT HOLDER (6X25)	2	
8	59664-48B00	PROTECTOR	1	

REFER TO FIG 54A(H-12) FOR GSF1200K1

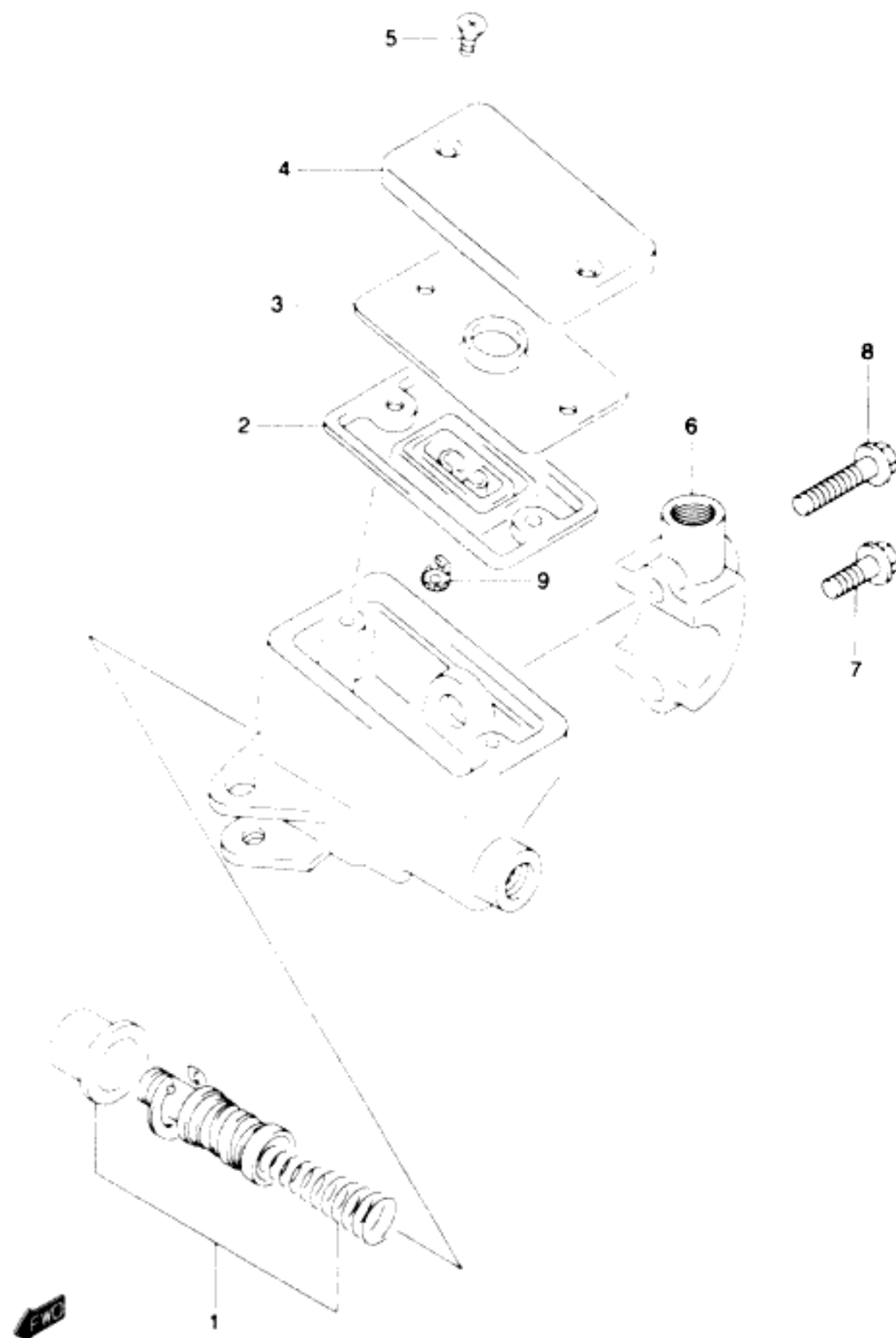
# FIG.54A

FIG 54A( H-12)

FRONT MASTER CYLINDER (GSF1200K1)

QTY.

REF. NO.	PART NO.	DESCRIPTION	REMARKS
	59600-20C20	CYLINDER ASSY FRONT MASTER	1
1	59600-45860	PISTON/CUP SET	1
2	59667-49460	DIAPHRAGM	1
3	59668-41C00	PLATE	1
4	59669-41C00	CAP	1
5	69689-49300	SCREW	2
6	59671-44300	HOLDER	1
7	59675-19C00	BOLT (6X25)	1
8	59675-19C10	BOLT (6X38)	1
9	59664-48B00	PROTECTOR	1



**FIG.55**

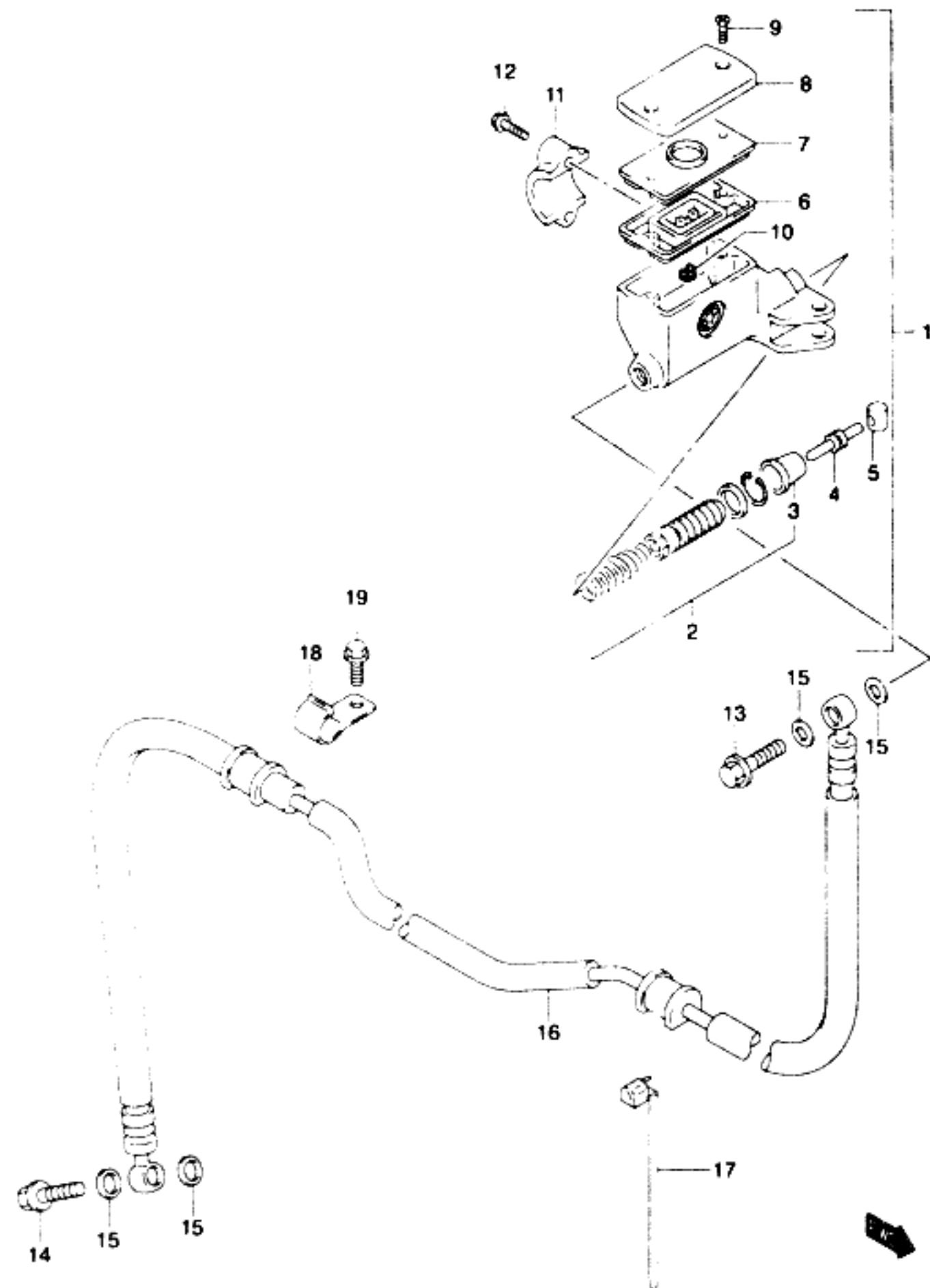


FIG 55 ( H-13)

CLUTCH MASTER CYLINDER (GSF1200SK1)

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	59800-32F10	CYLINDER ASSY. CLUTCH MASTER	1	
2	59800-08810	PISTON/CUP SET	1	
3	59666-44300	BOOT	1	
4	59871-38A00	ROD. PUSH	1	
5	59892-08A00	BUSH	1	
6	59667-49460	DIAPHRAGM	1	
7	59668-41C00	PLATE	1	
8	59663-41C00	CAP	1	
9	69689-49300	SCREW	2	
10	59664-32F00	PROTECTOR	1	
11	59671-36500	HOLDER	1	
12	59675-02FA0	BOLT	2	
13	09360-10041	BOLT (10X1 00X22)	1	
14	09360-10042	BOLT (10X1 25X22)	1	
15	09161-10009	WASHER (10X15X1 5)	4	
16	59910-32F00	HOSE. CLUTCH	1	
17	09407-14403	CLAMP	1	
18	59915-32F00	CLAMP	1	
19	01547-06123	BOLT	1	

REFER TO FIG.55A(H-14) FOR GSF1200K1



FIG 55A( H-14) CLUTCH MASTER CYLINDER (GSF1200K1)

71 GSF1200, S E3/E28

# FIG.56

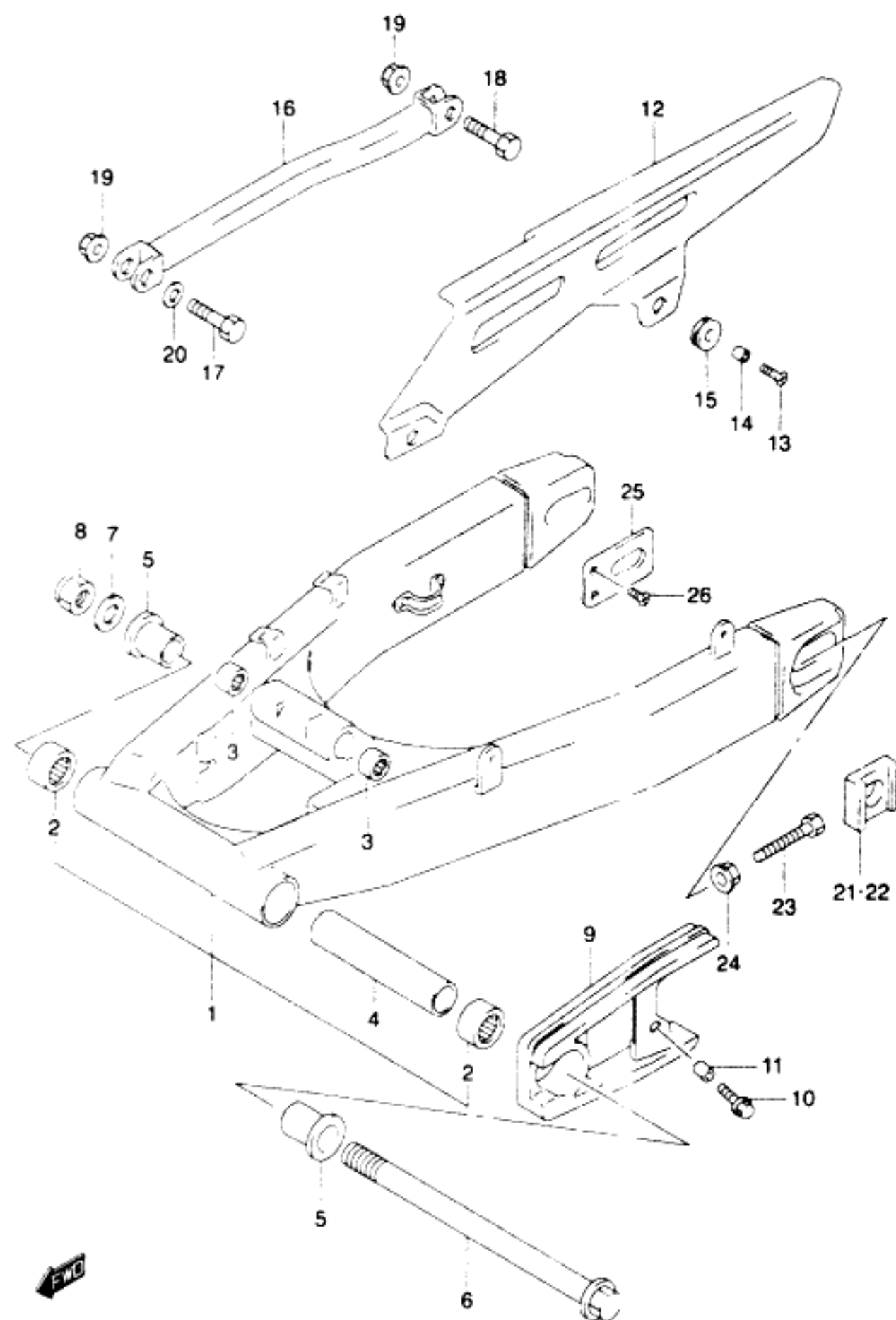


FIG 56 ( 1-2 )

REAR SWINGING ARM

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	61000-27E20	SWINGING ARM ASSY. REAR	1	
2	09263-25059	BEARING, PIVOT (25X33X35)	2	
3	09263-17037	BEARING (17X24X25)	2	
4	61282-31E00	SPACER, PIVOT CENTER	1	
5	61251-31E00	SPACER, PIVOT BEARING	2	
6	61211-31E00	SHAFT, PIVOT	1	
7	09160-18030	WASHER (18.5X28X2.6)	1	
8	09159-18007	NUT	1	
9	61273-32F00	BUFFER, CHAIN TUCH DIFENSE	1	
10	09116-06152	BOLT (6X20)	1	
11	09180-06283	SPACER (6.5X10X7)	1	
12	61311-27E10	CASE, CHAIN	1	
13	09136-06011	SCREW (6X16)	2	
14	09180-06092	SPACER (6.2X8.3X6.10)	2	
15	09320-08013	CUSHION	2	
16	64310-27E00-019	TORQUE LINK, REAR (BLACK)	1	
17	09111-10051	BOLT, FRONT (10X39)	1	
18	09103-10019	BOLT, REAR (10X37)	1	
19	08319-31107	NUT	2	
20	09160-12011	WASHER	1	
21	61446-27C20	WASHER, CHAIN ADJUSTER RH	1	RH
22	61446-17E10	WASHER, CHAIN ADJUSTER LH	1	LH
23	09100-08287	BOLT (8X50)	2	
24	08316-10083	NUT	2	
25	61124-17E10	PLATE, SWINGING ARM	2	
26	02142-06163	SCREW	4	

This exploded view diagram illustrates the assembly of a vehicle suspension system. The components are numbered as follows:

- 1**: Main suspension housing or frame.
- 2**: Small cylindrical bush or spacer.
- 3**: Small cylindrical bush or spacer.
- 4**: Small cylindrical bush or spacer.
- 5**: Small cylindrical bush or spacer.
- 6**: Bolt or screw.
- 7**: Nut or washer.
- 8**: Long cylindrical rod or shaft.
- 9**: Small cylindrical bush or spacer.
- 10**: Bolt or screw.
- 11**: Nut or washer.
- 12**: Long cylindrical rod or shaft.
- 13**: Lower control arm.
- 14**: Cylindrical component, possibly a shock absorber or strut.
- 15**: Washer or spacer.
- 16**: Bolt or screw.
- 17**: Nut or washer.
- 18**: Coil spring.
- 19**: Bolt or screw.
- 20**: Bolt or screw.
- 21**: Nut or washer.

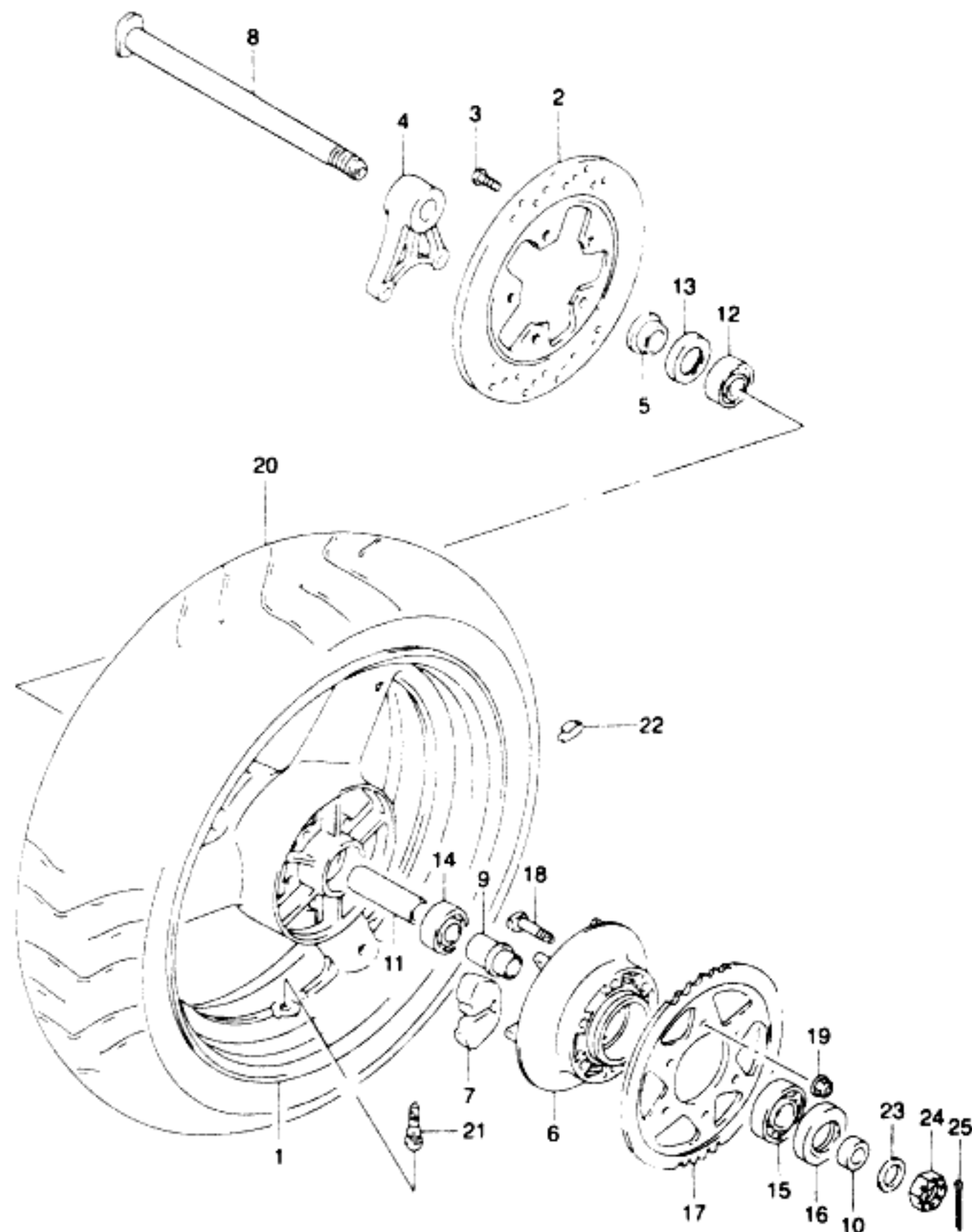
A small arrow in the bottom left corner points to the left, indicating the direction of assembly.

1

# FIG.58

FIG 58 ( 1-4 )

REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	64111-17E11-35W	WHEEL, REAR (MT5 50X17)(GRAY)	1	
2	69211-21E00	DISC, REAR BRAKE	1	
3	09106-08125	BOLT (8X33)	5	
4	69721-46E00	BRACKET, REAR CALIPER	1	
5	64741-17E00	SPACER, REAR AXLE RH	1	
6	64611-32F00	DRUM, REAR SPROCKET	1	
7	64651-17E00	ABSORBER, REAR HUB SHOCK	6	
8	64711-32F10	AXLE, REAR	1	
9	64733-32F00	RETAINER, REAR HUB BEARING	1	
10	64751-46E00	SPACER, REAR AXLE LH	1	
11	64731-40C00	SPACER, REAR WHEEL HUB BEARING	1	
12	09262-20114	BEARING, RH (20X47X14)	1	
13	09285-28001	OIL SEAL, RH (28X47X7)	1	
14	09262-20042	BEARING, LH (20X47X14)	1	
15	09262-25114	BEARING (25X62X17)	1	
16	09285-35001	OIL SEAL (35X62X8)	1	
17	64511-27E00	SPROCKET, REAR (NT 45)	1	
18	09119-10037	BOLT	6	
19	08319-31107	NUT	6	
20	65110-32F00	TIRE, REAR 180/55 ZR17 (73W) (BRIDGESTONE)	1	
21	43130-24A00	VALVE ASSY, WHEEL RIM (TR412)	1	
22-1	55411-00A00	BALANCER, WHEEL (10G)	0-3	
22-2	55412-00A01	BALANCER, WHEEL (20G)	0-3	
23	09160-18030	WASHER (18.5X28X2.60)	1	
24	08314-40183	NUT	1	
25	04111-40408	PIN, COTTER	1	

FIG.59

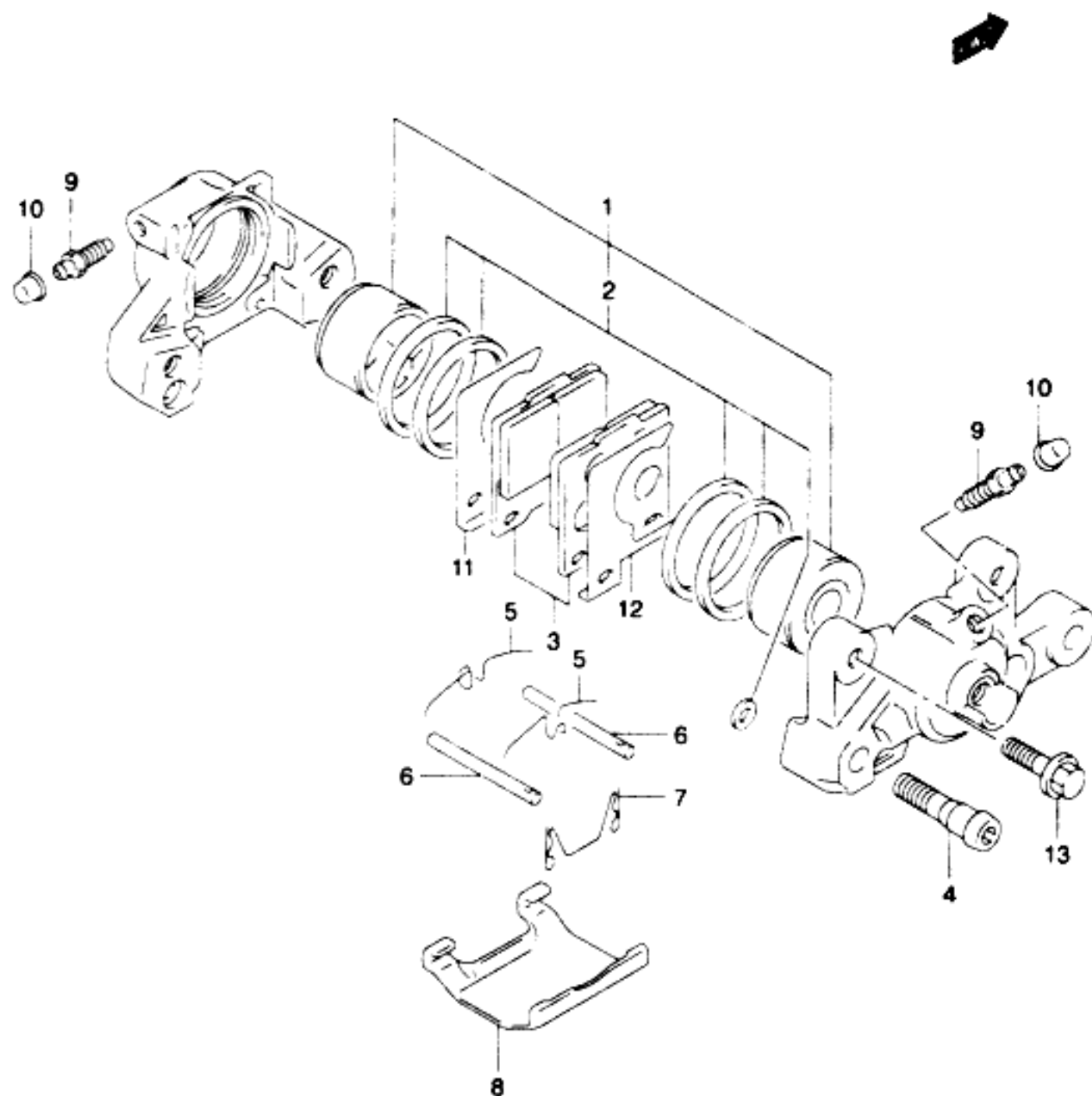


FIG 59 ( 1- 5)			REAR CALIPER	
REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
	69100-05CG0	CALIPER ASSY, REAR	1	
1	69100-05850	PISTON SET	1	
2	69100-32820	SEAL SET, PISTON	1	
3	69101-05850	PAD SET	1	
4	59145-05C50	BOLT	2	
5	59143-16700	SPRING	2	
6	69141-46E01	PIN	2	
7	69142-46E01	CLIP	1	
8	59151-16701	COVER	1	
9	59121-18410	BLEEDER	2	
10	55156-66310	CAP	2	
11	59371-20C00	SHIM, INNER	1	
12	59381-20C00	SHIM, OUTER	1	
13	01550-08303	BOLT	2	

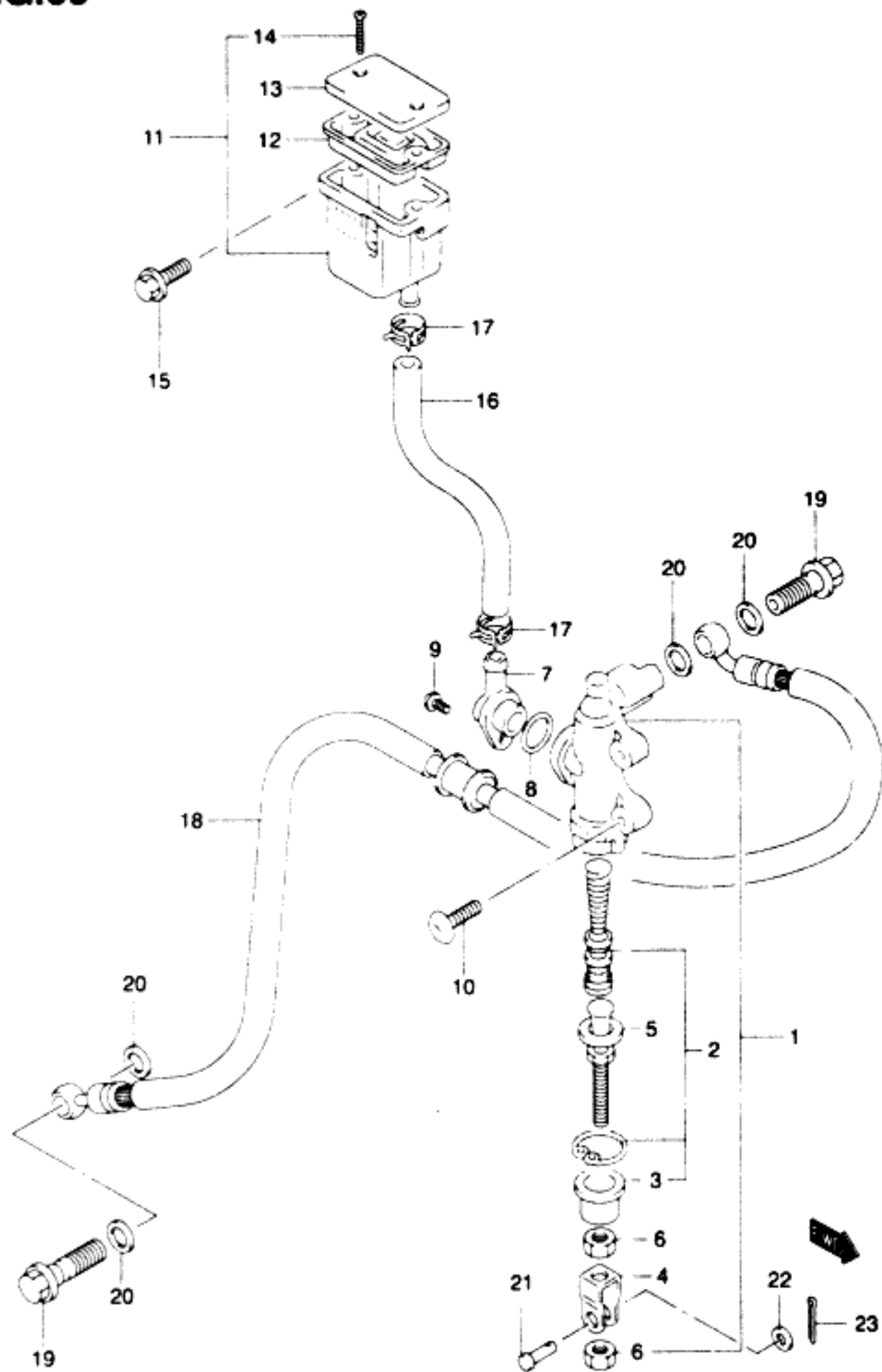
**FIG.60**


FIG 60 ( 1-6)

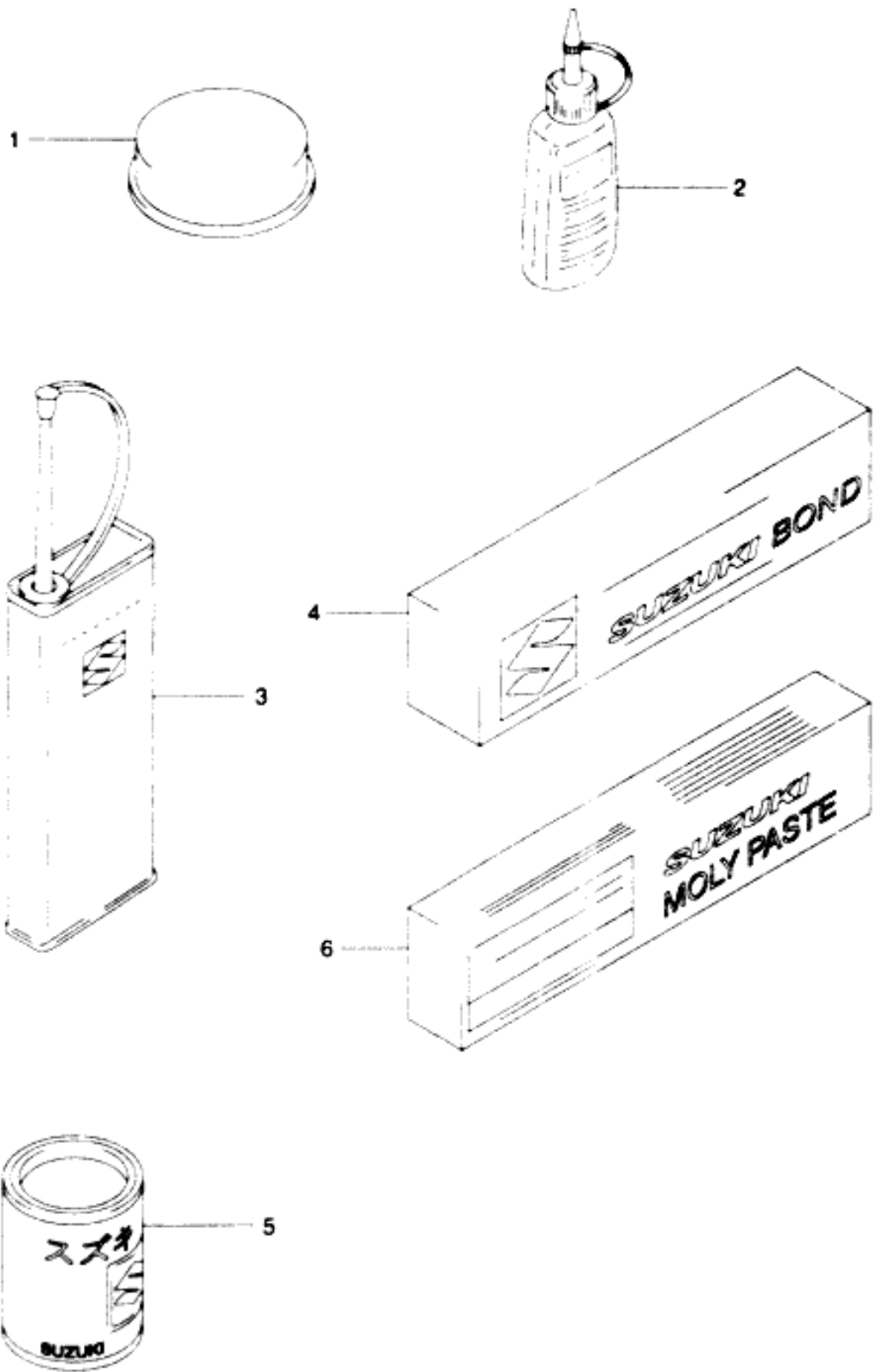
REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	69600-17C01	CYLINDER ASSY. REAR MASTER	1	
2	69600-04820	PISTON / CAP SET	1	
3	69691-00A00	BOOT	1	
4	69692-27A30	YOKE	1	
5	69670-48B00	ROD, PUSH	1	
6	69693-05A00	NUT	2	
7	69672-05A00	CONNECTOR	1	
8	69686-34200	O RING	1	
9	02112-74123	SCREW	1	
10	09106-08118	BOLT (8X20)	2	
11	69740-38B21	TANK ASSY. REAR RESERVOIR	1	
12	59667-04700	DIAPHRAGM	1	
13	59669-05D00	CAP	1	
14	69689-04A00	SCREW	2	
15	01550-06123	BOLT	1	
16	69731-31F00	HOSE, RESERVOIR TANK	1	
17	09401-13417	CLAMP	2	
18	69480-31F00	HOSE, REAR BRAKE	1	
19	09360-10041	BOLT (10X1 00X22)	2	
20	09161-10009	WASHER (10X15X1 5)	4	
21	09200-06037	PIN	1	
22	08322-01063	WASHER	1	
23	04111-20158	PIN, COTTER	1	

FIG.61

FIG 61 ( 1- 7)

OPTIONAL



REF. NO.	PART NO.	DESCRIPTION	QTY.	REMARKS
1	99000-25110	SUZUKI PBC GREASE	1	20G
2-1	99104-32020	THREAD LOCK SUPER (1361A)	1	50G
2-2	99104-32030	THREAD LOCK SUPER (1363A)	1	50G
2-3	99000-32050	THREAD LOCK SUPER (1342)	1	50G
2-4	99000-32100	THREAD LOCK SUPER (1305)	1	50G
2-5	99000-32130	THREAD LOCK SUPER (1360)	1	50G
3	99000-32040	THREAD LOCK CEMENT	1	200G
4-1	99000-31140	SUZUKI BOND (1207B) BLACK	1	100G
4-2	99000-31110	SUZUKI BOND (1215)	1	100G
5	99000-25030	SUZUKI SUPER GREASE	1	150G
6	99000-25140	SUZUKI MOLY PASTE	1	50G